

EN

SERVICE MANUAL



Heat Pump Air To Air Split Air Conditioner ICY II Series



**MODELS: CH-S09FTXTB2S-W
CH-S12FTXTB2S-W
CH-S18FTXTB2S-W
CH-S24FTXTB2S-W**

For proper operation, please read and keep this manual carefully.

Designed by Cooper&Hunter International Corporation, Oregon, USA
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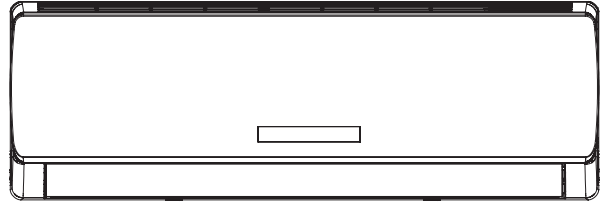
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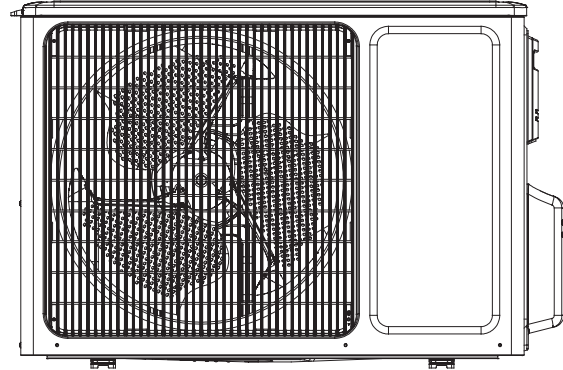
Part I : Technical Information

1. Summary

Indoor Unit:



Outdoor Unit:



Remote Controller:



2. Specifications

2.1 Specification Sheet

Model			CH-S09FTXTB2S-W	
Product Code			CB412003303	
Power Supply	Rated Voltage	V~	220-240	
	Rated Frequency	Hz	50/60	
	Phases		1	
Power Supply Mode			Outdoor	
Cooling Capacity		W	2600	
Heating Capacity		W	3000	
Cooling Power Input		W	600	
Heating Power Input		W	650	
Cooling Current Input		A	2.7	
Heating Current Input		A	3.2	
Rated Input		W	1600	
Rated Current		A	7.1	
Air Flow Volume(SH/H/MH/M/ML/L/SL)		m ³ /h	650/600/550/500/450/400/350	
Dehumidifying Volume		L/h	0.8	
EER		W/W	4.33	
COP		W/W	4.62	
SEER			8.5	
HSPF			/	
Application Area		m ²	12-18	
Indoor Unit	Indoor Unit Model		CH-S09FTXTB2S-W	
	Indoor Unit Product Code		CB412N03303	
	Fan Type		Cross-flow	
	Fan Diameter Length(DXL)		mm	Φ98X662
	Cooling Speed(SH/H/MH/M/ML/L/SL)		r/min	1300/1050/1000/900/800/700/500
	Heating Speed(SH/H/MH/M/ML/L/SL)		r/min	1300/1150/1080/1030/980/900/850
	Fan Motor Power Output		W	15
	Fan Motor RLA		A	0.07
	Fan Motor Capacitor		μF	/
	Evaporator Form			Aluminum Fin-copper Tube
	Evaporator Pipe Diameter		mm	Φ7
	Evaporator Row-fin Gap		mm	2-1.5
	Evaporator Coil Length (LXDXW)		mm	662X25.4X305
	Swing Motor Model			MP24HA/MP24HB/MP24HC
	Swing Motor Power Output		W	2
	Fuse Current		A	3.15
	Sound Pressure Level (SH/H/MH/M/ML/L/SL)		dB (A)	43/36/34/32/30/28/26
	Sound Power Level (SH/H/MH/M/ML/L/SL)		dB (A)	55/48/46/44/42/40/38
	Dimension (WXHDX)		mm	866X292X209
	Dimension of Carton Box (LXWXH)		mm	940X372X286
Dimension of Package (LXWXH)		mm	943X375X301	
Net Weight		kg	11	
Gross Weight		kg	13	

Outdoor Unit	Outdoor Unit Model		CH-S09FTXTB2S-W	
	Outdoor Unit Product Code		CB148W08400	
	Compressor Manufacturer		ZHUHAI GREE DAIKIN DEVICE CO., LTD	
	Compressor Model		1GDY23AXD	
	Compressor Oil		FVC50K	
	Compressor Type		Rotary	
	Compressor LRA.	A		16.5
	Compressor RLA	A		4
	Compressor Power Input	W		845
	Compressor Overload Protector			HPC 115/95
	Throttling Method			Electron expansion valve
	Set Temperature Range	°C		16~30
	Cooling Operation Ambient Temperature Range	°C		-15~54
	Heating Operation Ambient Temperature Range	°C		-30~24
	Condenser Form			Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm		Φ7.94
	Condenser Rows-fin Gap	mm		2.5-1.5
	Condenser Coil Length (LXDXW)	mm		733X57X550
	Fan Motor Speed	rpm		900/600
	Fan Motor Power Output	W		30
	Fan Motor RLA	A		0.15
	Fan Motor Capacitor	μF		/
	Outdoor Unit Air Flow Volume	m ³ /h		2400
	Fan Type			Axial-flow
	Fan Diameter	mm		Φ438
	Defrosting Method			Automatic Defrosting
	Climate Type			T1
	Isolation			I
	Moisture Protection			IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa		4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa		2.5
Sound Pressure Level (H/M/L)	dB (A)		54/-/-	
Sound Power Level (H/M/L)	dB (A)		63/-/-	
Dimension (WXHXD)	mm		899X596X378	
Dimension of Carton Box (LXWXH)	mm		945X417X630	
Dimension of Package (LXWXH)	mm		948X420X645	
Net Weight	kg		41	
Gross Weight	kg		44	
Refrigerant			R410A	
Refrigerant Charge	kg		1.2	
Connection Pipe	Connection Pipe Length	m	5	
	Connection Pipe Gas Additional Charge	g/m	20	
	Outer Diameter Liquid Pipe	mm	Φ6.35	
	Outer Diameter Gas Pipe	mm	Φ9.52	
	Max Distance Height	m	10	
	Max Distance Length	m	15	
	Note: The connection pipe applies metric diameter.			

The above data is subject to change without notice; please refer to the nameplate of the unit.

Parameter	Unit	Value
Model		CH-S12FTXTB2S-W
Product Code		CB412002903
Power Supply	Rated Voltage	V~ 220-240
	Rated Frequency	Hz 50/60
	Phases	1
Power Supply Mode		Outdoor
Cooling Capacity(Min~Max)	W	3500(1150~4000)
Heating Capacity(Min~Max)	W	3650(2000-5300)
Cooling Power Input(Min~Max)	W	8100(215~1300)
Heating Power Input(Min~Max)	W	790(390~1900)
Cooling Current Input	A	4.00
Heating Current Input	A	4.00
Rated Input	W	1900
Rated Current	A	8.50
Air Flow Volume (SH/H/MH/M/ML/L/SL)	m ³ /h	740/670/610/530/460/410/380
Dehumidifying Volume	L/h	1.40
AEER		4.30
ACOP		4.60
SEER		7.80
SCOP		Average:4.6 Colder:3.2
Application Area	m ²	16-24
Indoor Unit	Indoor Unit Model	CH-S12FTXTB2S-W
	Indoor Unit Product Code	CB412N02903
	Indoor Unit Fan Type	Cross-flow
	Indoor Unit Fan Diameter Length(DXL)	mm Φ98X662
	Cooling Speed (SH/H/MH/M/ML/L/SL)	r/min 1350/1070/1000/900/800/700/500
	Heating Speed (SH/H/MH/M/ML/L/SL)	r/min 1350/1150/1080/1030/980/900/850
	Indoor Unit Fan Motor Power Output	W 15
	Indoor Unit Fan Motor RLA	A 0.07
	Indoor Unit Fan Motor Capacitor	μF /
	Evaporator Form	Aluminum Fin-copper Tube
	Evaporator Pipe Diameter	mm Φ7
	Evaporator Row-fin Gap	mm 2-1.5
	Evaporator Coil Length (LXDXW)	mm 662X25.4X305
	Swing Motor Model	MP24HA/MP24HB/MP24HC
	Swing Motor Power Output	W 2.4/2.4/2.4
	Fuse Current	A 3.15
	Sound Pressure Level (SH/H/MH/M/ML/L/SL)	dB (A) 45/36/34/32/28/24/22
	Sound Power Level (SH/H/MH/M/ML/L/SL)	dB (A) 59/50/48/46/42/38/35
	Dimension (WXHXD)	mm 866X292X209
	Dimension of Carton Box (LXWXH)	mm 942X374X282
	Dimension of Package (LXWXH)	mm 945X377X297
Net Weight	kg 11	
Gross Weight	kg 13	

Outdoor Unit	Outdoor Unit Model		CH-S12FTXTB2S-W	
	Outdoor Unit Product Code		CB412W02901	
	Compressor Manufacturer		ZHUHAI LANDA COMPRESSOR CO., LTD	
	Compressor Model		QXAT-B096zE070	
	Compressor Oil		68EP	
	Compressor Type		Rotary	
	Compressor Locked Rotor Amp (L.R.A)	A		40.00
	Compressor Rated Load Amp (RLA)	A		5.40
	Compressor Power Input	W		1130
	Compressor Overload Protector			1NT11L-6233
	Throttling Method			Electron expansion valve
	Set Temperature Range	°C		16~30
	Cooling Operation Ambient Temperature Range	°C		-15~54
	Heating Operation Ambient Temperature Range	°C		-30~24
	Condenser Form			Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm		Φ7
	Condenser Rows-fin Gap	mm		2.5-1.4
	Condenser Coil Length (LXDXW)	mm		773X57X550
	Outdoor Unit Fan Motor Speed	rpm		850/700/600
	Outdoor Unit Fan Motor Power Output	W		30
	Outdoor Unit Fan Motor RLA	A		0.15
	Outdoor Unit Fan Motor Capacitor	μF		/
	Outdoor Unit Air Flow Volume	m ³ /h		2000
	Outdoor Unit Fan Type			Axial-flow
	Outdoor Unit Fan Diameter	mm		Φ438
	Defrosting Method			Automatic Defrosting
	Climate Type			T1
	Isolation			I
	Moisture Protection			IP24
	Permissible Excessive Operating Pressure for the Discharge Side	MPa		4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa		2.5
	Sound Pressure Level (H/M/L)	dB (A)		55/-/-
Sound Power Level (H/M/L)	dB (A)		65/-/-	
Dimension (WXHXD)	mm		899X596X378	
Dimension of Carton Box (LXWXH)	mm		945X417X630	
Dimension of Package (LXWXH)	mm		948X420X645	
Net Weight	kg		43.5	
Gross Weight	kg		46.5	
Refrigerant			R410A	
Refrigerant Charge	kg		1.30	
Connection Pipe	Connection Pipe Length	m	5	
	Connection Pipe Gas Additional Charge	g/m	20	
	Outer Diameter of Liquid Pipe	mm	Φ6.35	
	Outer Diameter of Gas Pipe	mm	Φ12.7	
	Max Distance Height	m	10	
	Max Distance Length	m	20	
Note: The connection pipe applies metric diameter.				

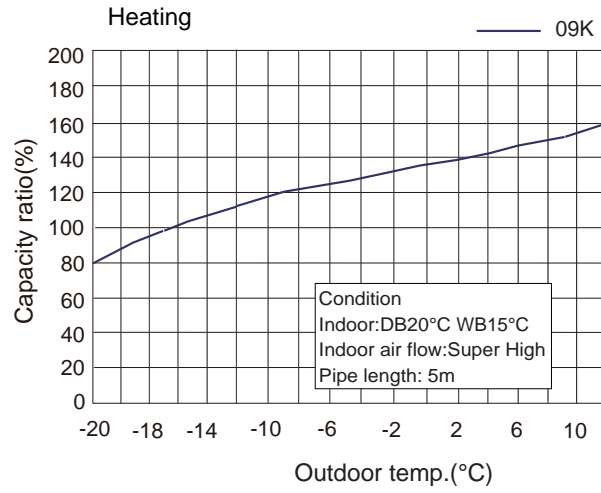
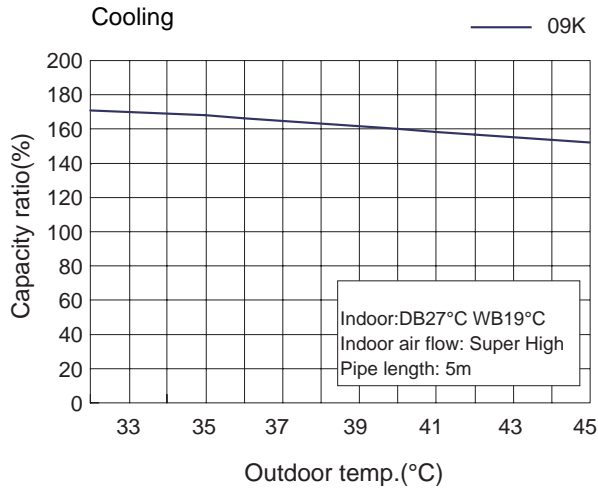
The above data is subject to change without notice; please refer to the nameplate of the unit.

Model			CH-S18FTXTB2S-W	CH-S24FTXTB2S-W	
Product Code			CB412003202	CB412003101	
Power Supply	Rated Voltage	V ~	220-240	220-240	
	Rated Frequency	Hz	50/60	50/60	
	Phases		1	1	
Power Supply Mode			Outdoor	Outdoor	
Cooling Capacity		W	5275	7000	
Heating Capacity		W	5450	7000	
Cooling Power Input		W	1320	1920	
Heating Power Input		W	1200	1790	
Cooling Power Current		A	7.3	8.9	
Heating Power Current		A	7.1	8.7	
Rated Input		W	2500	3700	
Rated Current		A	12.6	16.4	
Air Flow Volume(SH/H/MH/M/ML/L/SL)		m ³ /h	950/870/790/710/630/560/480	1200/1130/1060/990/920/850/780	
Dehumidifying Volume		L/h	1.8	2.5	
EER		W/W	4.0	3.64	
COP		W/W	4.55	3.90	
SEER			6.5	6.2	
SCOP			/	/	
Application Area		m ²	23-34	32-50	
Indoor Unit	Model of indoor unit		CH-S18FTXTB2S-W	CH-S24FTXTB2S-W	
	Indoor Unit Product Code		CB412N03202	CB412N03101	
	Fan Type		Cross-flow	Cross-flow	
	Diameter Length(DXL)		mm	Φ100X765	Φ106X890
	Fan Motor Cooling Speed (SH/H/MH/M/ML/L/SL)		r/min	1200/1150/1050/950/850/750/650	1450/1300/1200/1100/1000/900/800
	Fan Motor Heating Speed (SH/H/MH/M/ML/L/SL)		r/min	1350/1200/1100/1000/900/800/700	1450/1300/1200/1100/1000/900/800
	Output of Fan Motor		W	25	70
	Fan Motor RLA		A	0.1	0.28
	Fan Motor Capacitor		μF	/	/
	Evaporator Form			Aluminum Fin-copper Tube	Aluminum Fin-copper Tube
	Pipe Diameter		mm	Φ7	Φ7
	Row-fin Gap		mm	2-1.5	2-1.5
	Coil Length (LXDXW)		mm	765X25.4X342.9	903X25.4X381
	Swing Motor Model			MP28VC/MP28VC/MP24AA	MP35CJ/MP24HB/MP24HC
	Output of Swing Motor		W	2/2/1.5	2.5/1.5/1.5
	Fuse		A	3.15	3.15
	Sound Pressure Level (SH/H/MH/M/ML/L/SL)		dB (A)	46/44/42/40/38/36/34	51/50/46/44/42/40/37
	Sound Power Level (SH/H/MH/M/ML/L/SL)		dB (A)	58/56/54/52/50/48/46	65/62/58/56/54/52/49
	Dimension (WXHXD)		mm	1018X319X230	1178X326X264
	Dimension of Carton Box (LXWXH)		mm	1094X394X325	1253X411X349
Dimension of Package (LXWXH)		mm	1097X397X340	1256X414X364	
Net Weight		kg	14	17	
Gross Weight		kg	17	21	

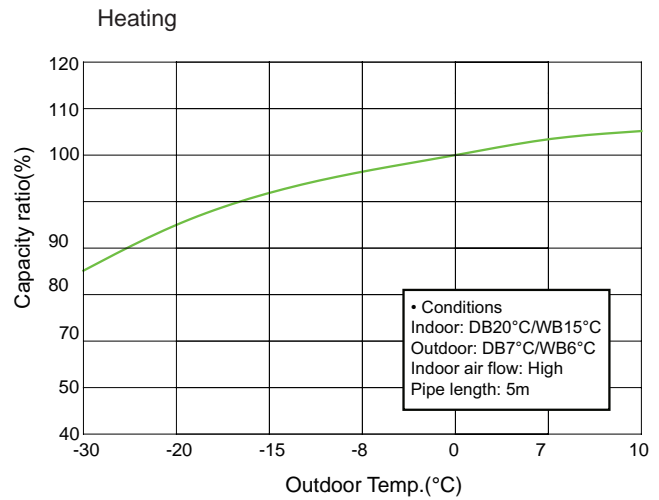
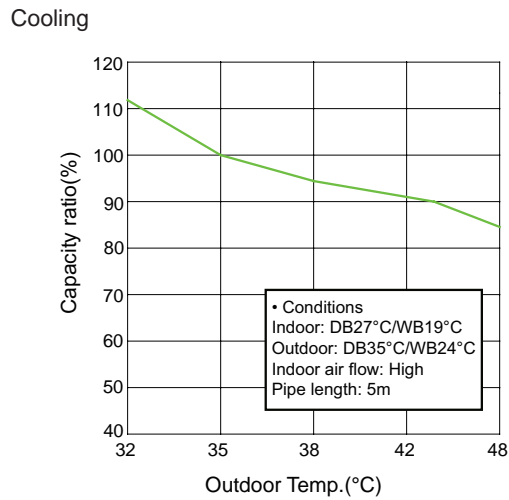
		CH-S18FTXTB2S-W	CH-S24FTXTB2S-W	
Outdoor Unit	Model of Outdoor Unit			
	Outdoor Unit Product Code	CB412W03200	CB412W03100	
	Compressor Manufacturer/Trademark	ZHUHAI LANDA COMPRESSOR CO.,LTD	ZHUHAI LANDA COMPRESSOR CO.,LTD.	
	Compressor Model	QXAT-B121zF070	QXAT-D20zF030	
	Compressor Oil	68EP	RB68EP	
	Compressor Type	Rotary	Rotary	
	L.R.A.	A	40	30
	Compressor RLA	A	6.6	11.3
	Compressor Power Input	W	1430	2476
	Overload Protector		1NT11L-6233,HPC 115/95,KSD115°C	1NT11L-6233,HPC 115/95,KSD115°C
	Throttling Method		Electron expansion valve	Electron expansion valve
	Operation temp	°C	16~30	16~30
	Ambient temp (cooling)	°C	-15~54	-15~54
	Ambient temp (heating)	°C	-30~24	-30~24
	Condenser Form		Aluminum Fin-copper Tube	Aluminum Fin-copper Tube
	Pipe Diameter	mm	Φ7	Φ7
	Rows-fin Gap	mm	2-1.4	2-1.4
	Coil Length (LXDXW)	mm	823.5X38.1X660	945X38.1X748
	Fan Motor Speed	rpm	780	820
	Output of Fan Motor	W	60	90
	Fan Motor RLA	A	0.58	0.65
	Fan Motor Capacitor	μF	/	/
	Air Flow Volume of Outdoor Unit	m³/h	3200	4000
	Fan Type		Axial-flow	Axial-flow
	Fan Diameter	mm	Φ520	Φ550
	Defrosting Method		Automatic Defrosting	Automatic Defrosting
	Climate Type		T1	T1
	Isolation		I	I
	Moisture Protection		IP24	IP24
	Permissible Excessive Operating Pressure for the Discharge Side	MPa	4.3	4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa	2.5	2.5
	Sound Pressure Level (H/M/L)	dB (A)	56/-/-	58/-/-
	Sound Power Level (H/M/L)	dB (A)	65/-/-	68/-/-
Dimension (WXHXD)	mm	963X700X396	1000X790X427	
Dimension of Carton Box (LXWXH)	mm	1026X455X735	1080X485X840	
Dimension of Package (LXWXH)	mm	1029X458X750	1083X488X855	
Net Weight	kg	51	65	
Gross Weight	kg	55.5	70	
Refrigerant		R410A	R410A	
Refrigerant Charge	kg	1.65	2	
Connection Pipe	Length	m	5	5
	Gas Additional Charge	g/m	20	50
	Outer Diameter Liquid Pipe	mm	Φ6.35	Φ6.35
	Outer Diameter Gas Pipe	mm	Φ12.7	Φ15.88
	Max Distance Height	m	10	10
	Max Distance Length	m	25	25
Note:The connection pipe applies metric diameter.				

The above data is subject to change without notice; please refer to the nameplate of the unit.

2.3 Capacity Variation Ratio According to Temperature

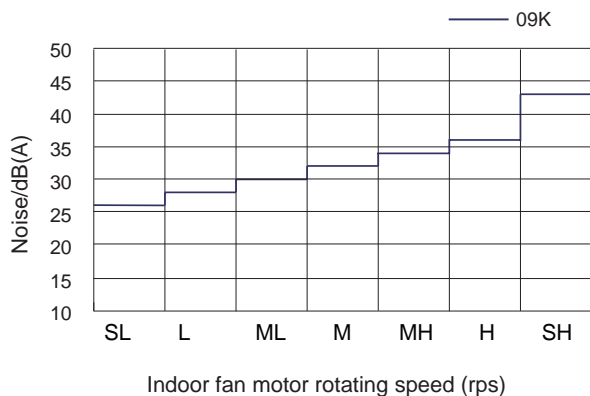


12K, 18K, 24K

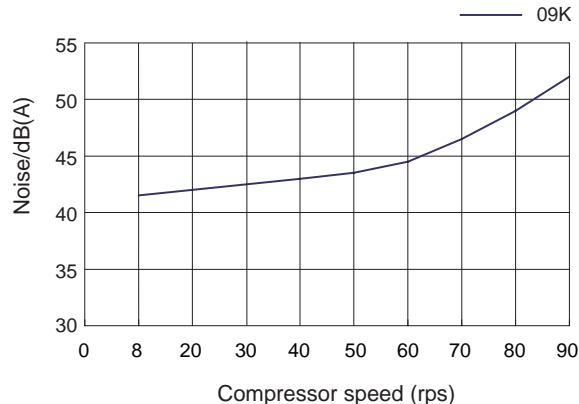


2.4 Noise Curve

09K Indoor side noise

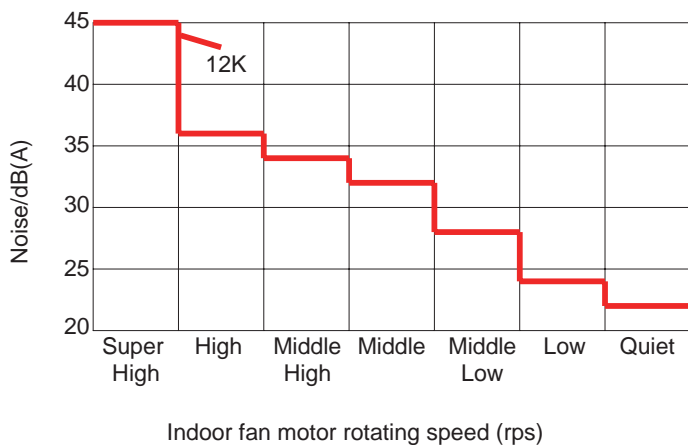


Outdoor side noise

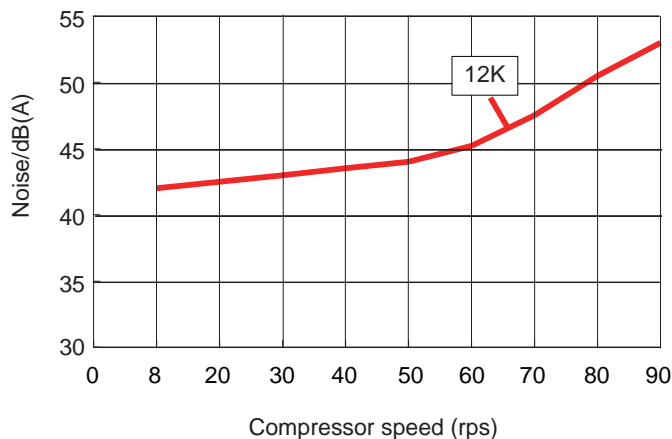


12K

Indoor Unit

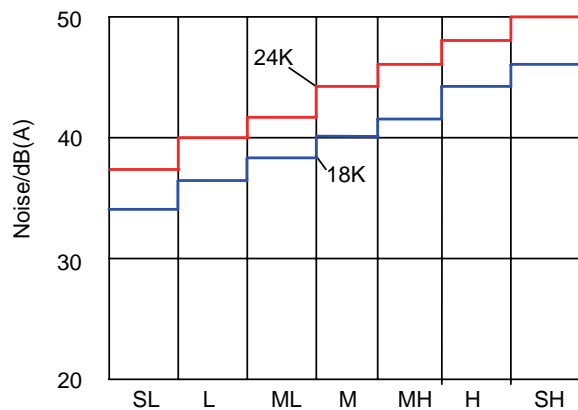


Outdoor Unit

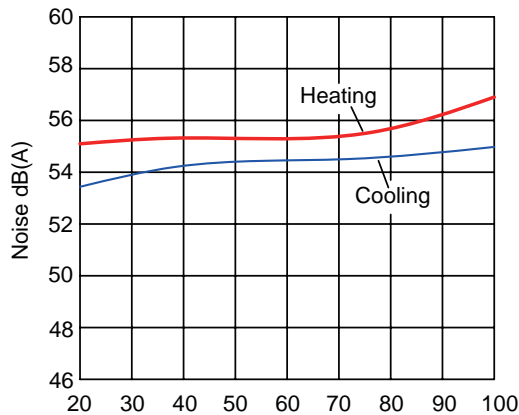


18K, 24K

Indoor side noise



Outdoor side noise



2.5 Cooling and Heating Data Sheet in Rated Frequency

Cooling:

Rated cooling condition(°C) (DB/WB)		Model	Pressure of gas pipe connecting indoor and outdoor unit	Inlet and outlet pipe temperature of heat exchanger		Fan speed of indoor unit	Fan speed of outdoor unit	Compressor revolution (rps)
Indoor	Outdoor			T1 (°C)	T2 (°C)			
27/19	35/-	09K	0.9~1.2	13 to 15	41 to 43	Super High	High	34

Heating:

Rated heating condition(°C) (DB/WB)		Model	Pressure of gas pipe connecting indoor and outdoor unit	Inlet and outlet pipe temperature of heat exchanger		Fan speed of indoor unit	Fan speed of outdoor unit	Compressor revolution (rps)
Indoor	Outdoor			T1 (°C)	T2 (°C)			
20/15	7/6	09K	2.0~2.6	33 to 36	3 to 5	Super High	High	41

Cooling:

Rated cooling condition(°C) (DB/WB)		Model	Pressure of gas pipe connecting indoor and outdoor unit	Inlet and outlet pipe temperature of heat exchanger		Fan speed of indoor unit	Fan speed of outdoor unit	Compressor revolution (rps)
Indoor	Outdoor			T1 (°C)	T2 (°C)			
27/19	35/-	12K	0.9 ~ 1.2	12 to 14	39 to 43	TURBO	High	54

Heating:

Rated heating condition(°C) (DB/WB)		Model	Pressure of gas pipe connecting indoor and outdoor unit	Inlet and outlet pipe temperature of heat exchanger		Fan speed of indoor unit	Fan speed of outdoor unit	Compressor revolution (rps)
Indoor	Outdoor			T1 (°C)	T2 (°C)			
20/15	7/6	12K	2.1 ~ 2.6	34 to 37	3 to 5	TURBO	High	56

Cooling:

Rated cooling condition(°C) (DB/WB)		Model	Pressure of gas pipe connecting indoor and outdoor unit	Inlet and outlet pipe temperature of heat exchanger		Fan speed of indoor unit	Fan speed of outdoor unit	Compressor revolution (rps)
Indoor	Outdoor			T1 (°C)	T2 (°C)			
27/19	35/24	18K	0.9~1.0	in:8~11 out:11~14	in:75~83 out:37~48	Super High	High	73
27/19	35/24	24K	0.9~1.0	in:8~11 out:11~14	in:75~83 out:37~48	Super High	High	75

Heating:

Rated heating condition(°C) (DB/WB)		Model	Pressure of gas pipe connecting indoor and outdoor unit	Inlet and outlet pipe temperature of heat exchanger		Fan speed of indoor unit	Fan speed of outdoor unit	Compressor revolution (rps)
Indoor	Outdoor			T1 (°C)	T2 (°C)			
20/15	7/6	18K	2.2~2.4	in:75~83 out:37~45	in:1~3 out:2~6	Super High	High	75
20/15	7/6	24K	2.2~2.4	in:75~83 out:37~45	in:1~3 out:2~6	Super High	High	80

Instruction:

T1: Inlet and outlet pipe temperature of evaporator

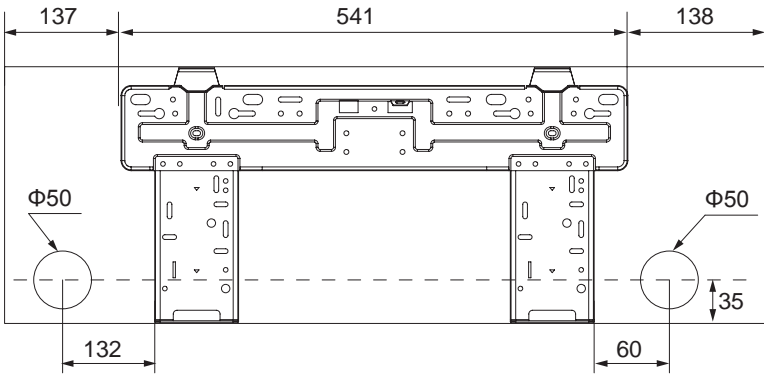
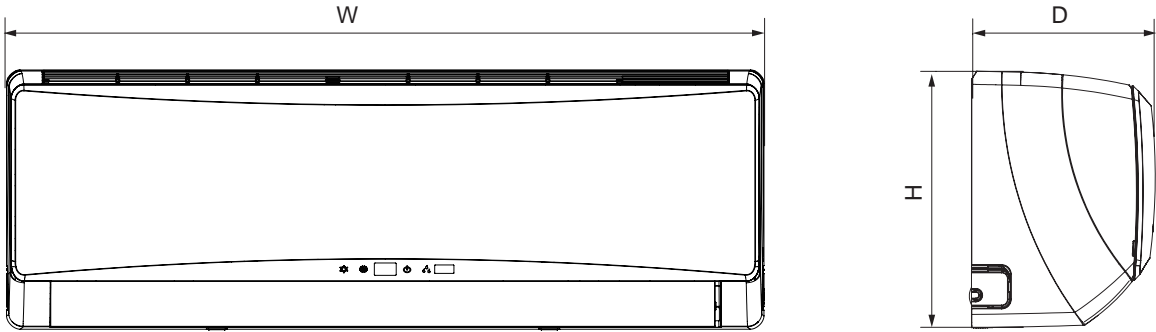
T2: Inlet and outlet pipe temperature of condenser

P: Pressure at the side of big valve

Connection pipe length: 5 m.

3. Outline Dimension Diagram

3.1 Indoor Unit

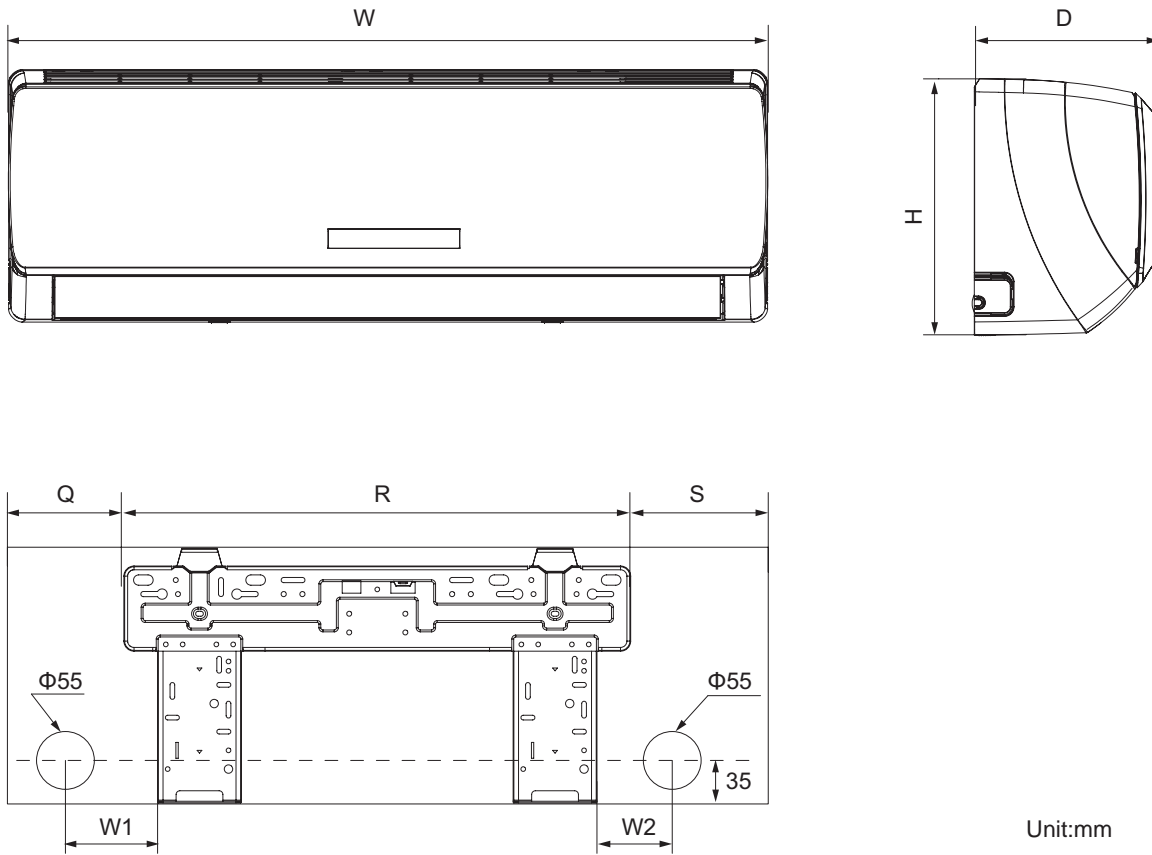


09K

Model	W	H	D
09K	816	292	209

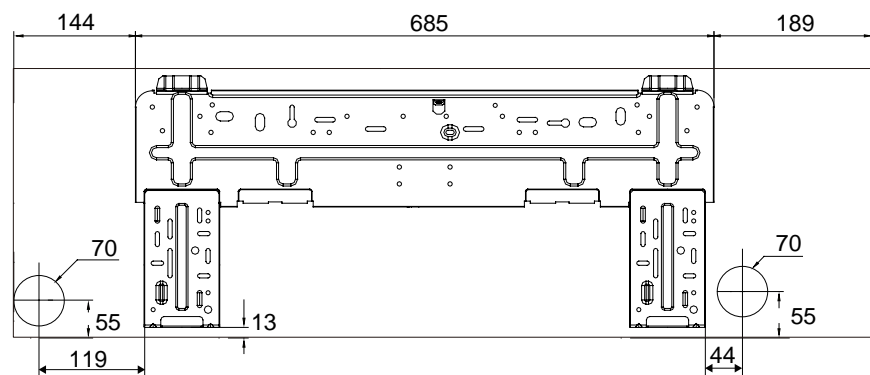
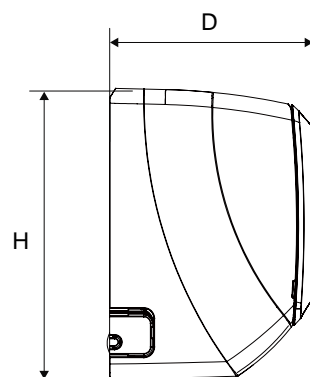
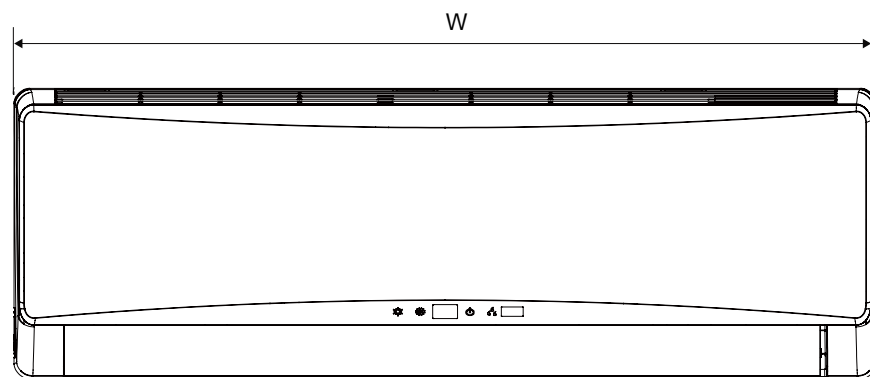
Unit:mm

2.5 Cooling and Heating Data Sheet in Rated Frequency

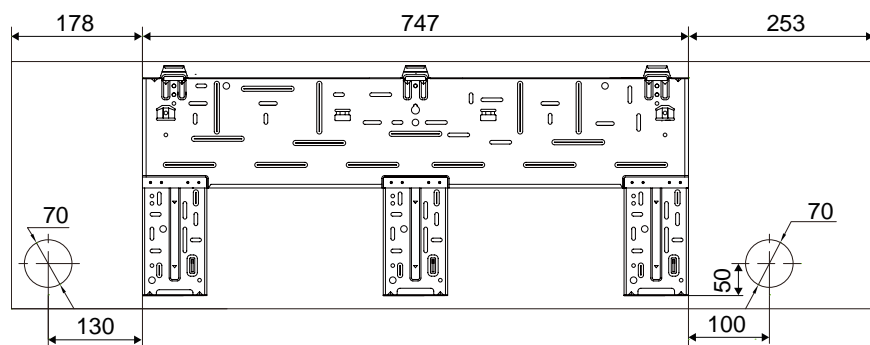


Unit:mm

Model	W	H	D	Q	R	S	W1	W2
12K	866	292	209	162	541	163	160	80



18K



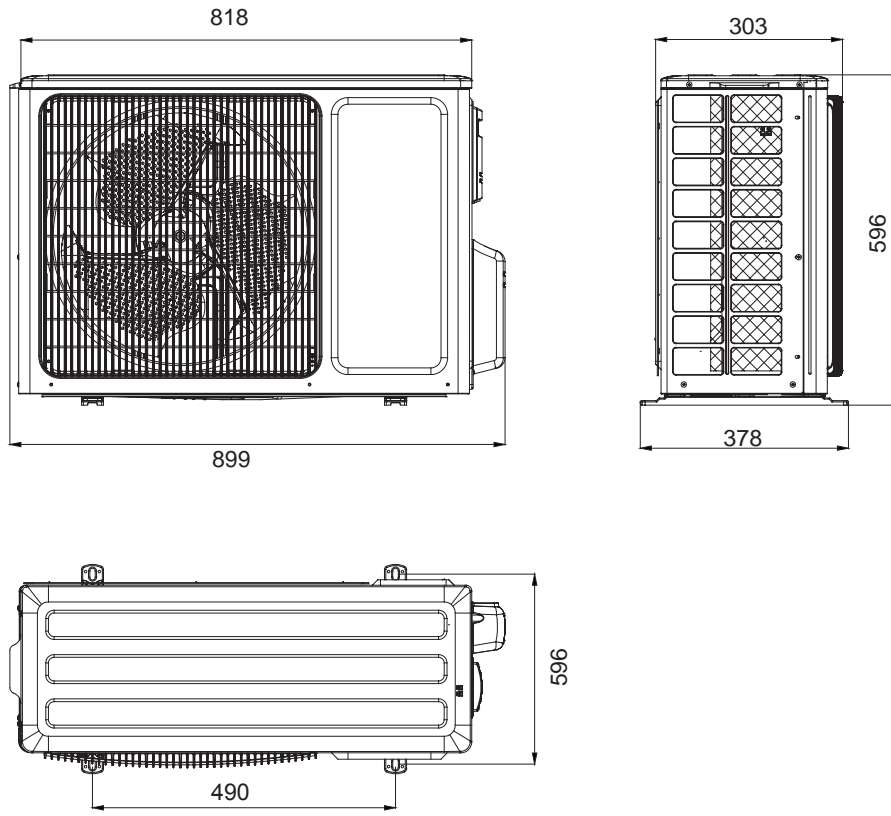
24K

Unit:mm

Model	W	H	D
18K	1018	319	230
24K	1178	326	264

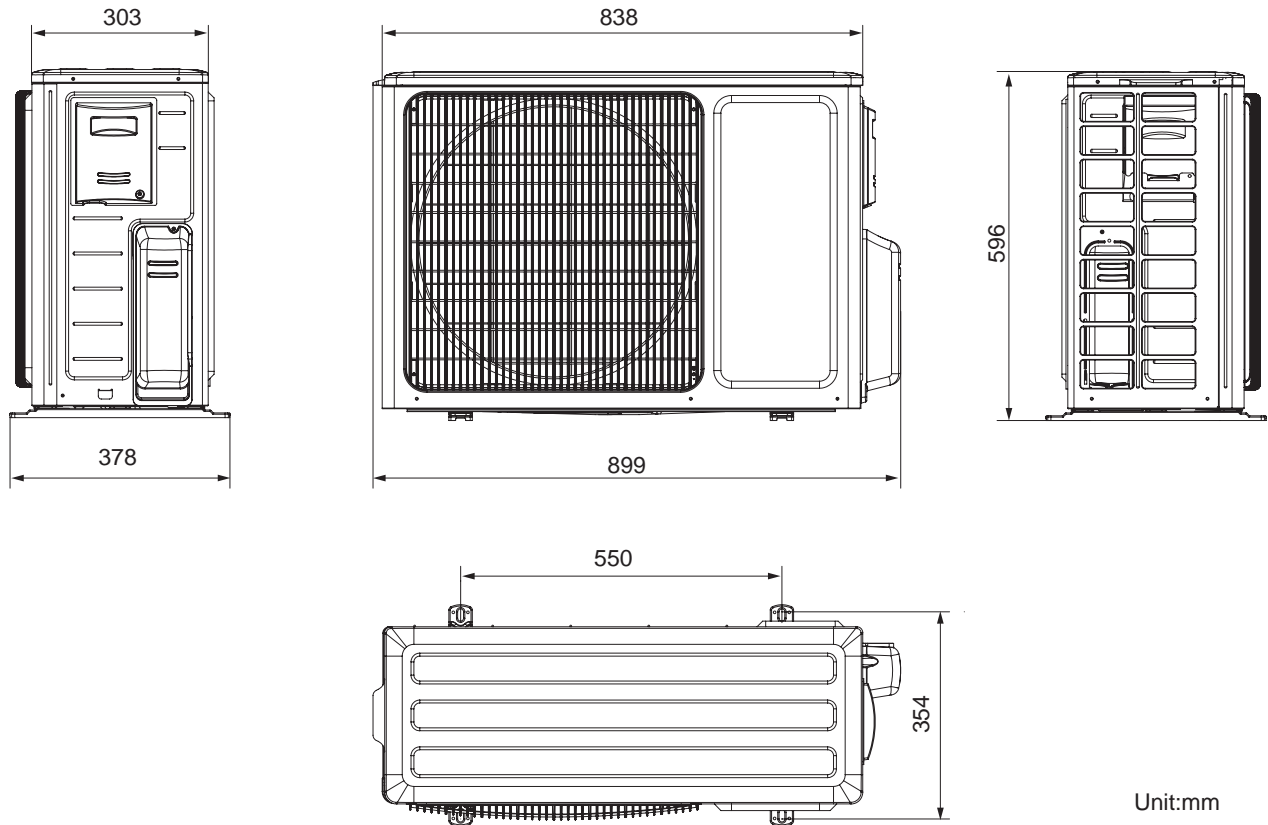
3.2 Outdoor Unit

CH-S09FTXTB2S-W



Unit:mm

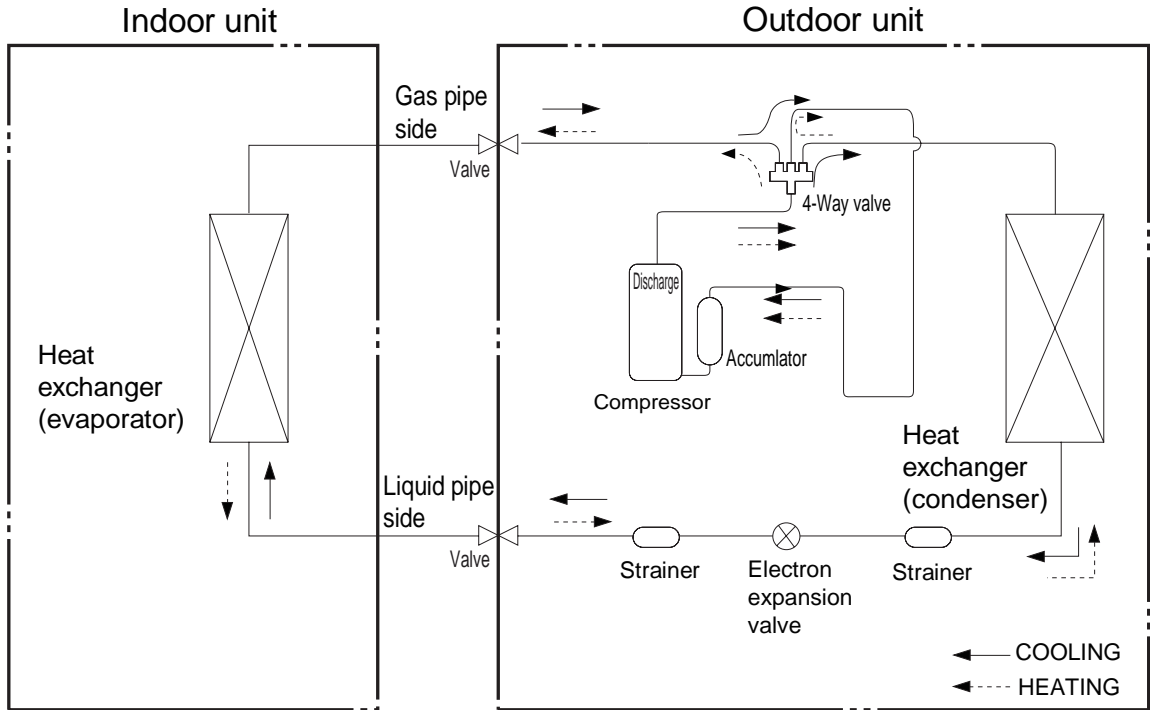
CH-S12FTXTB2S-W



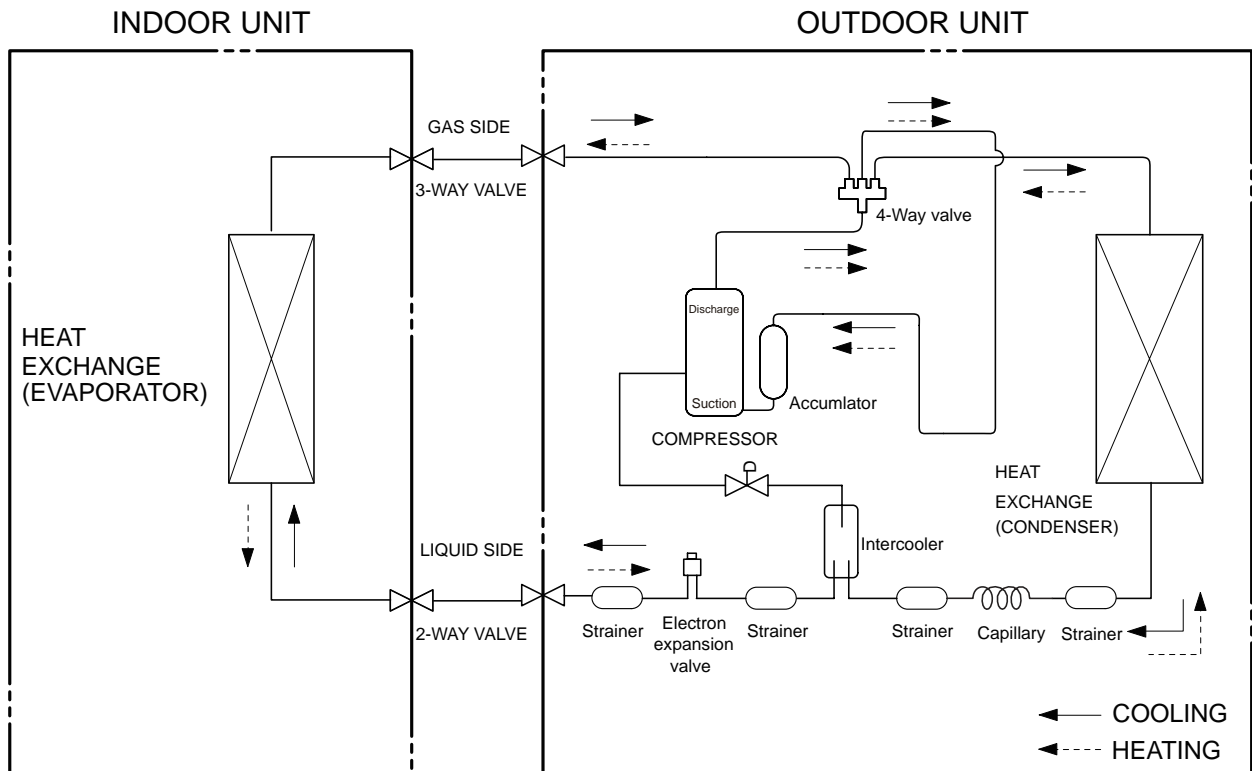
Unit:mm

4. Refrigerant System Diagram

09K



12K, 18K, 24K



Connection pipe specification:
 Liquid : 1/4" (6 mm) Gas : 1/2" (12mm) For 12K

5. Electrical Part

5.1 Wiring Diagram

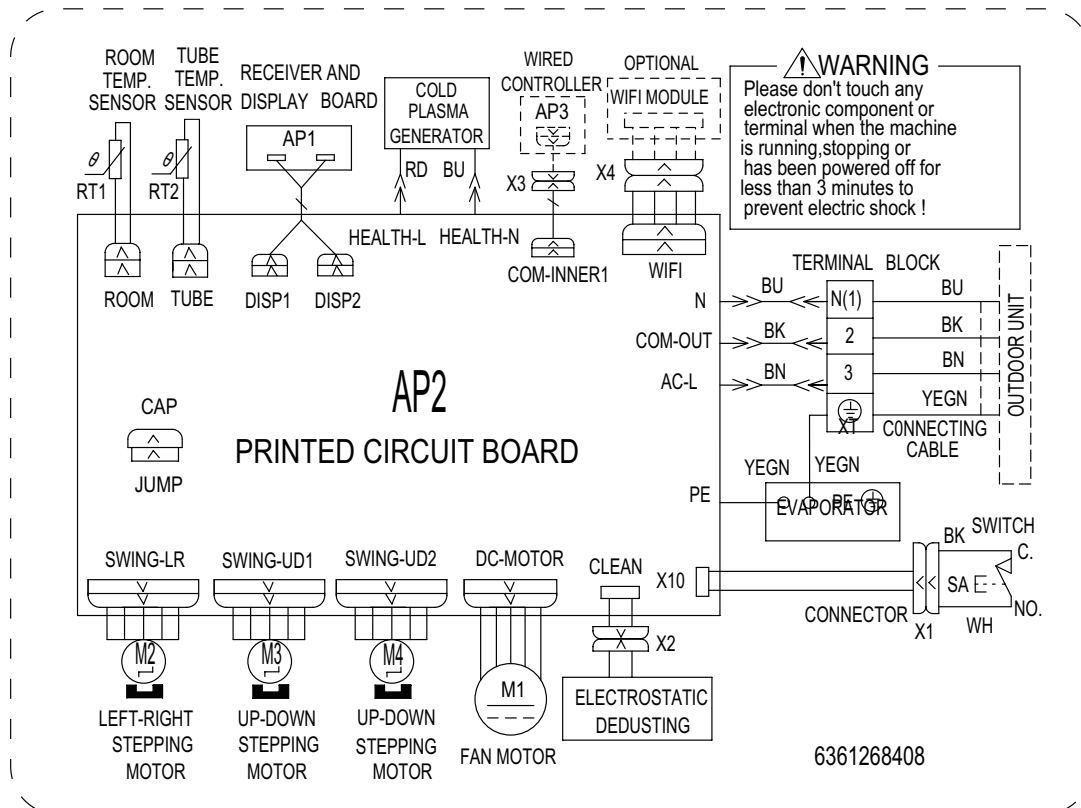
● Instruction

Symbol	Symbol Color	Symbol	Symbol Color	Symbol	Name
WH	White	GN	Green	CAP	Jumper cap
YE	Yellow	BN	Brown	COMP	Compressor
RD	Red	BU	Blue		Grounding wire
YEGN	Yellow/Green	BK	Black	/	/
VT	Violet	OG	Orange	/	/

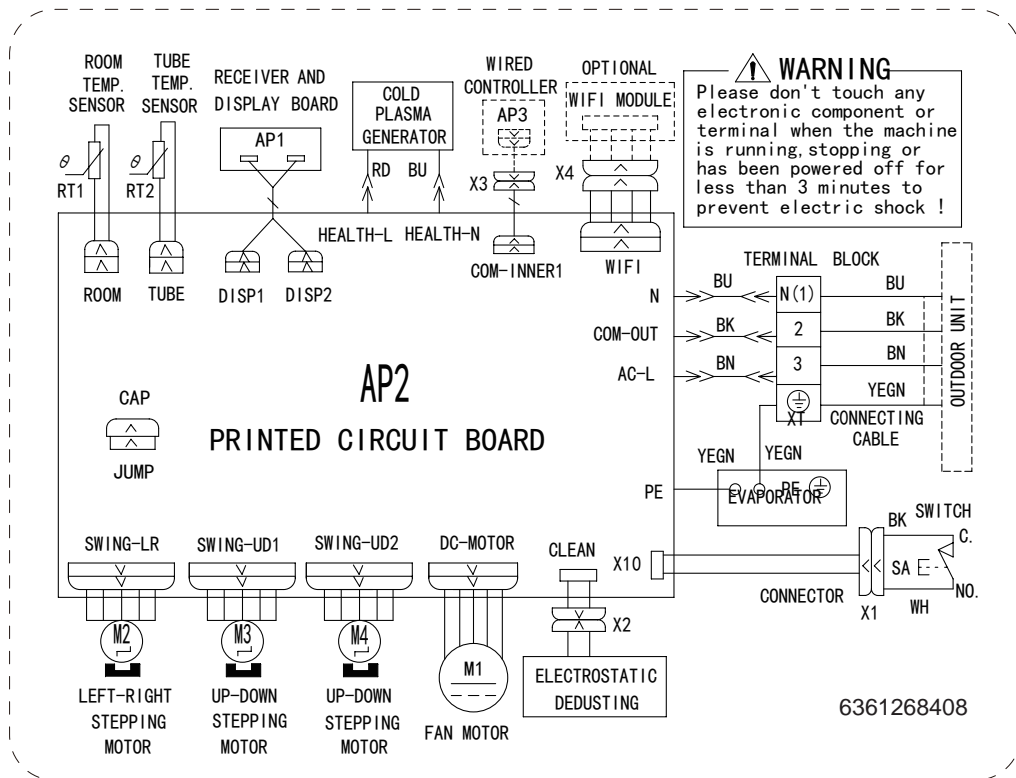
Note: Jumper cap is used to determine fan speed and the swing angle of horizontal lover for this model.

● Indoor Unit

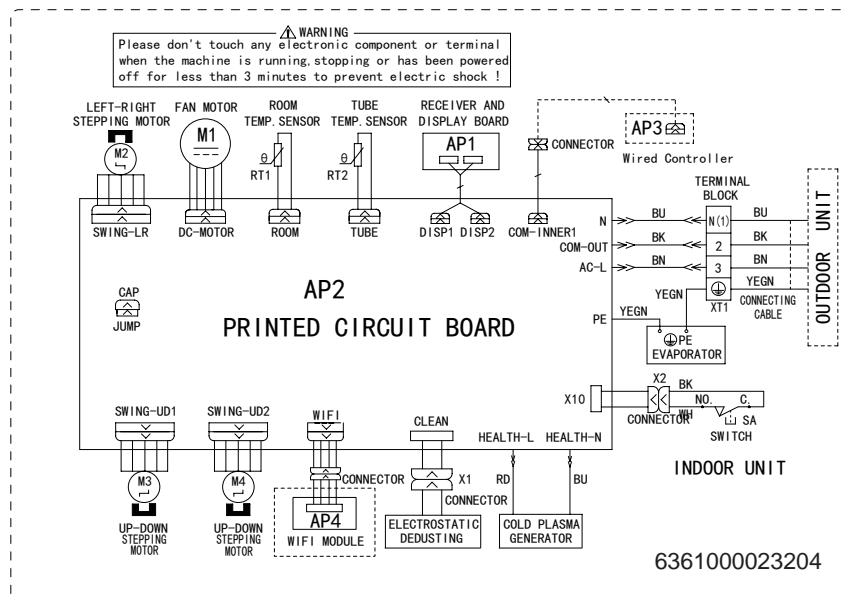
09K



12K

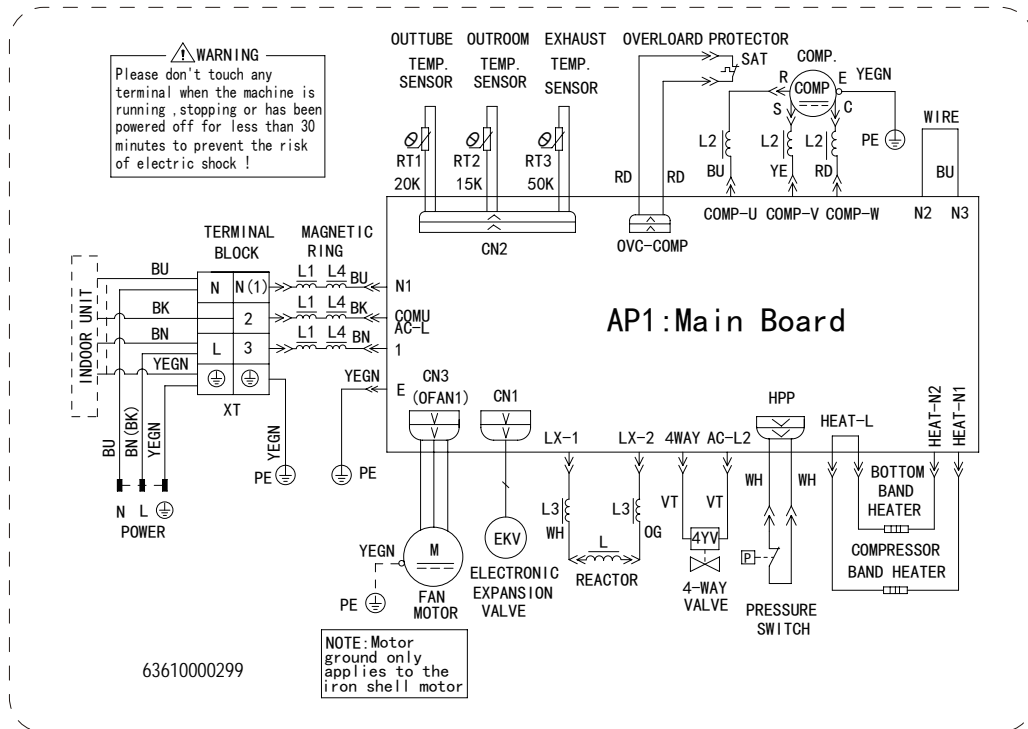


18K, 24K



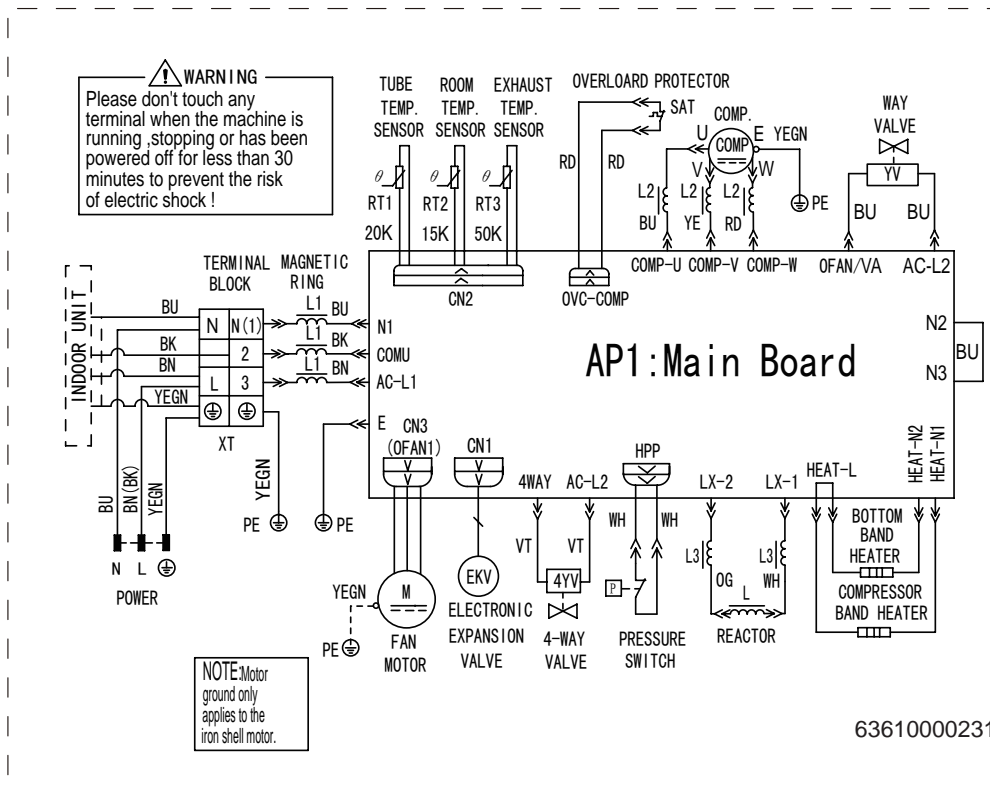
Outdoor Unit

09K



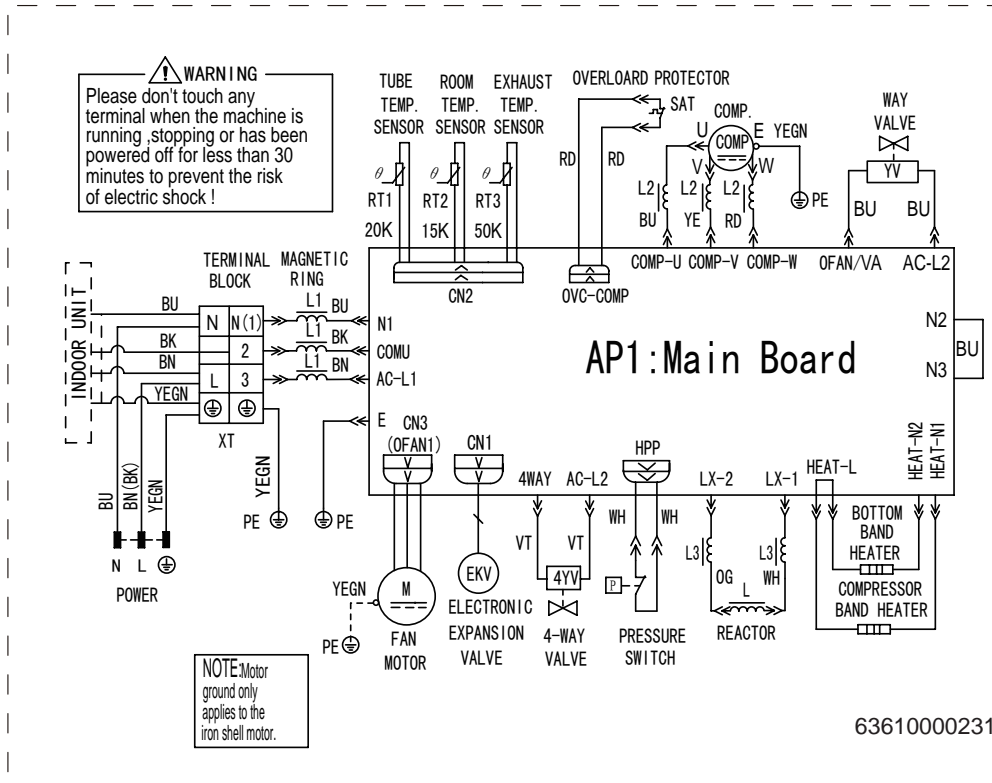
These wiring diagrams are subject to change without notice; please refer to the one supplied with the unit.

12K



These wiring diagrams are subject to change without notice; please refer to the one supplied with the unit.

18K, 24K

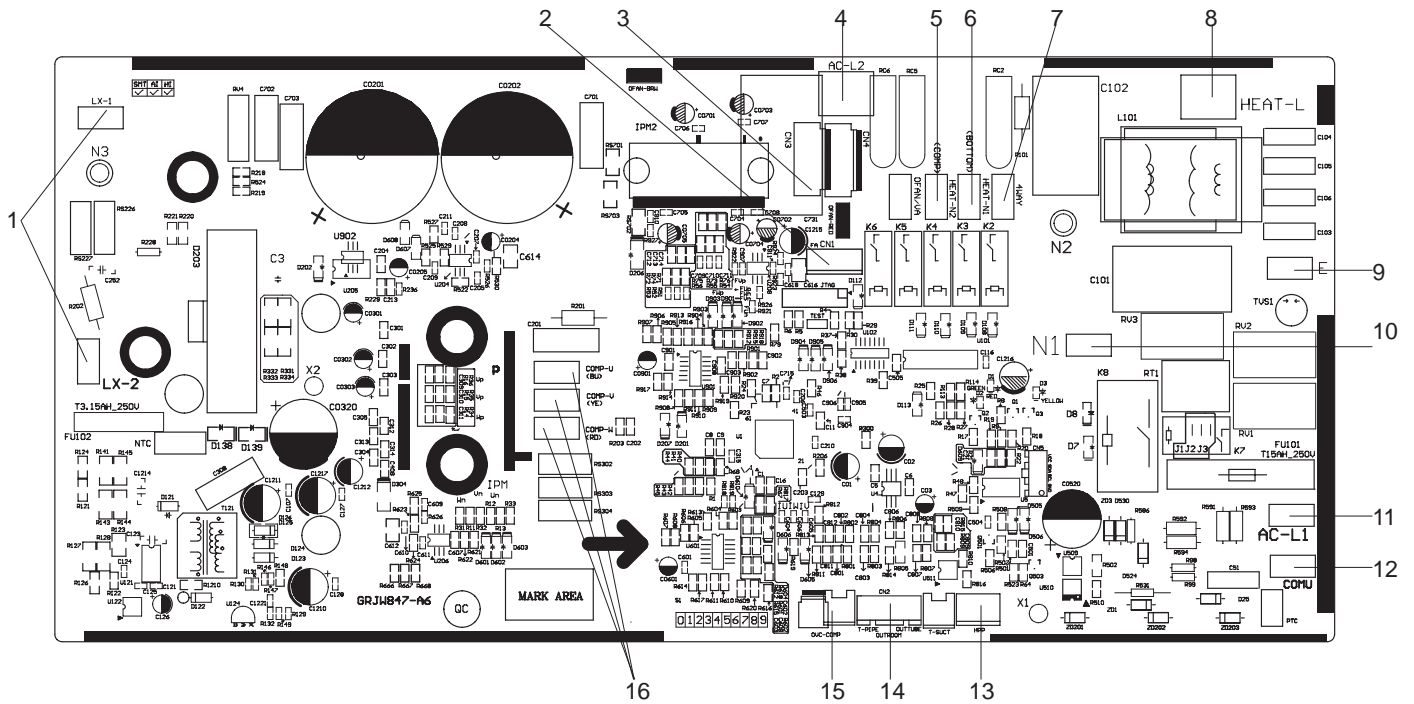


The above data is subject to change without notice. Please refer to the nameplate of the unit.

Outdoor unit

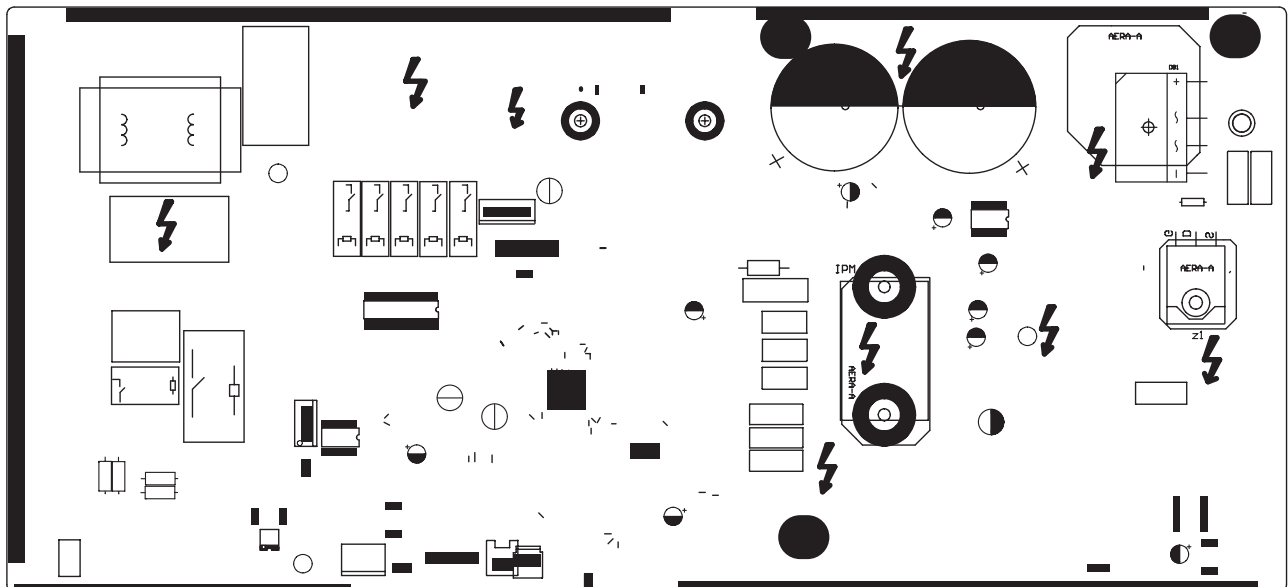
09K

● Top view



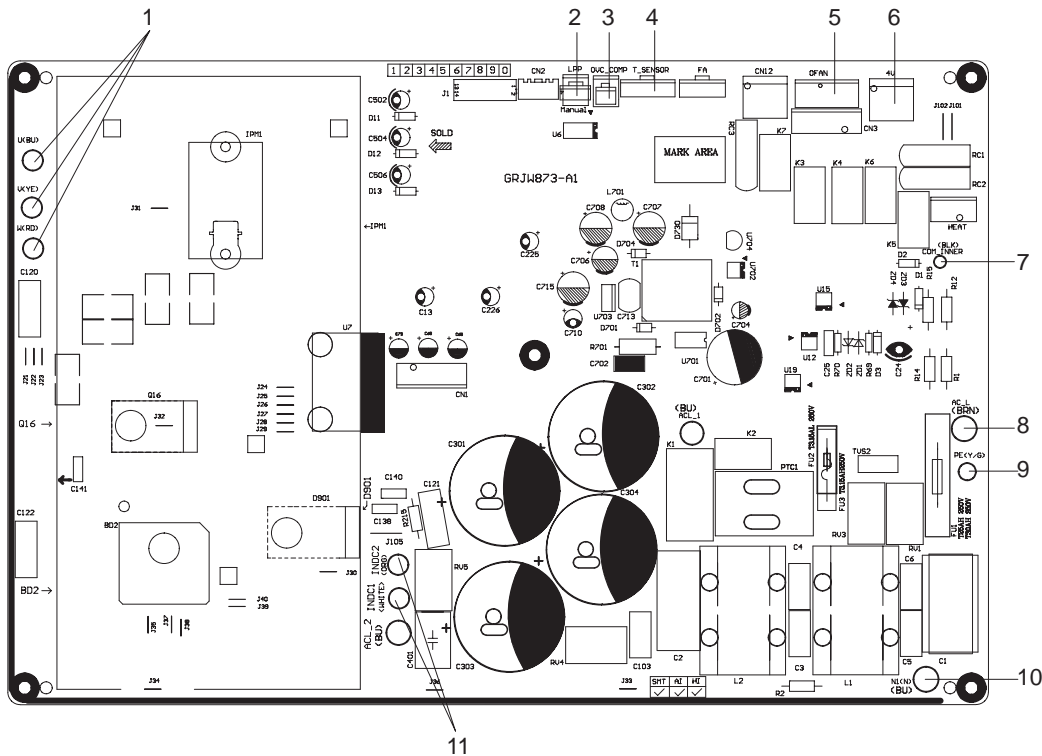
1	Interface of reactor	5	Neutral wire of electric heater for compressor	9	Earthing wire	13	High pressure protection terminal HPP
2	Interface of electronic expansion valver	6	Neutral wire of electric heater for chassis	10	Power supply neutral wire	14	Temp. sensor
3	Interface of fan	7	Neutral wire of 4-way valve	11	Power supply live wire	15	Input of overload
4	Live wire of 4-way valve	8	Live wire of electric heater	12	Communication wire with indoor and outdoor unit	16	U,V,W three phases of compressor

● Bottom view



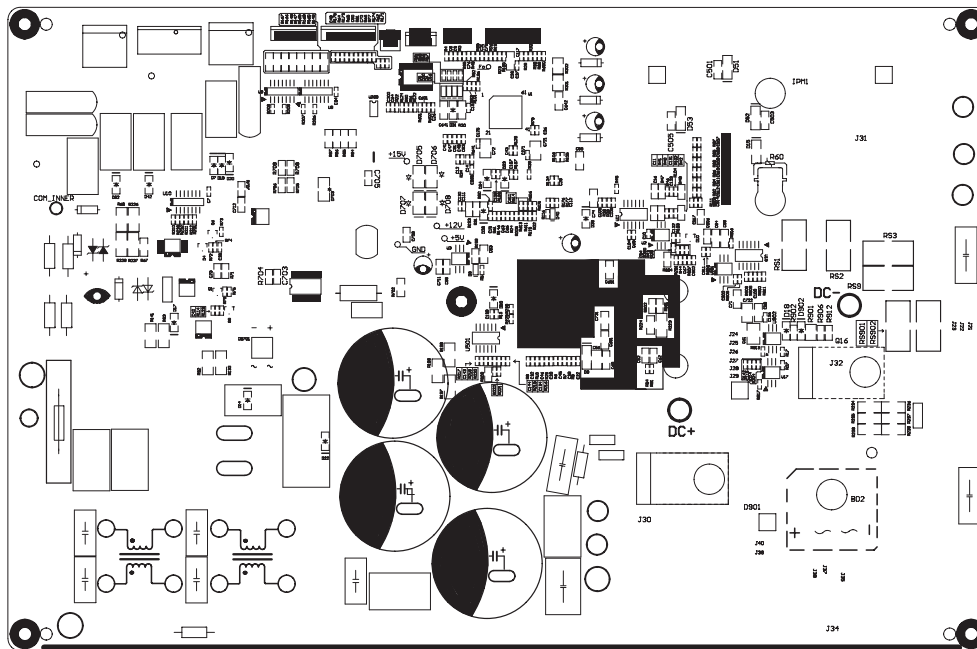
18K, 24K

• Top view



1	Terminal of compressor wire
2	Terminal of low pressure protection
3	Terminal of compressor overload protection
4	Terminal of outdoor temperature sensor
5	Terminal of outdoor fan
6	Terminal of 4-way valve
7	Communication wire with indoor unit
8	Power supply live wire
9	Earthing wire
10	Power supply neutral wire
11	PFC induction wire

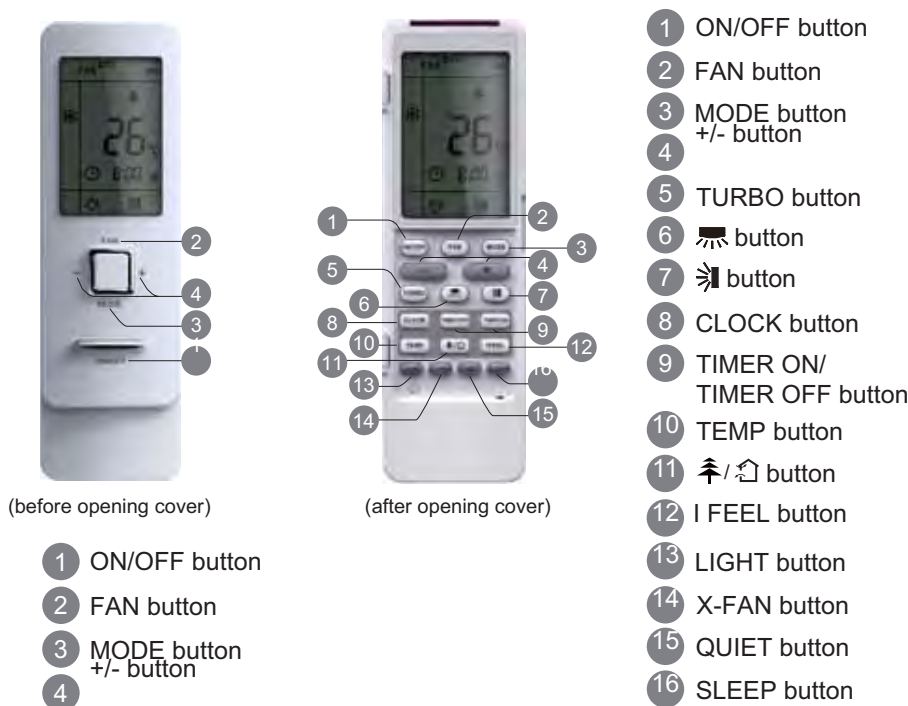
• Bottom view



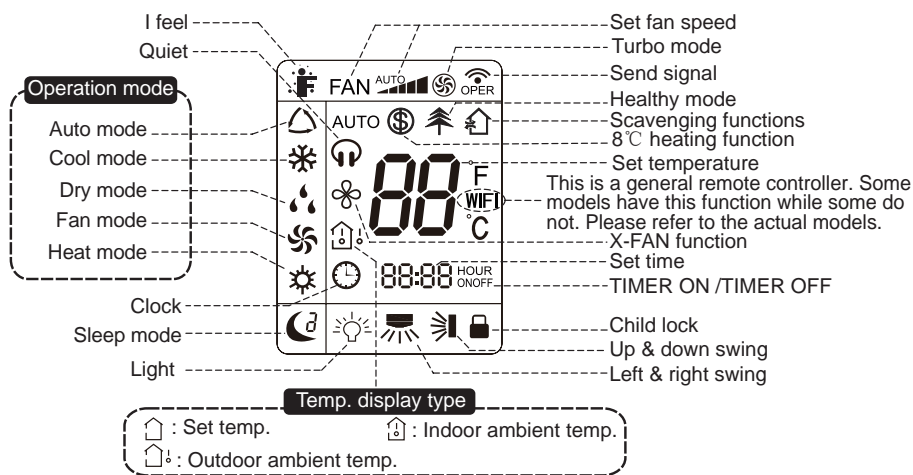
6. Function and Control

6.1 Remote Controller Introduction

Buttons on Remote Controller



Introduction for Icons on Display Screen



Introduction for Buttons on Remote Controller

Note:

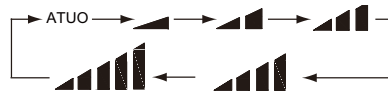
- After putting through the power, the air conditioner will give out a sound. Operation indicator " " is ON (red indicator). After that, you can operate the air conditioner by using remote controller.
- Under on status, pressing the button on the remote controller, the signal icon " " on the display of remote controller will blink once and the air conditioner will give out a "de" sound, which means the signal has been sent to the air conditioner.
- Under off status, set temperature and clock icon will be displayed on the display of remote controller (If timer on, timer off and light functions are set, the corresponding icons will be displayed on the display of remote controller at the same time); Under on status, the display will show the corresponding set function icons.

1. ON/OFF button

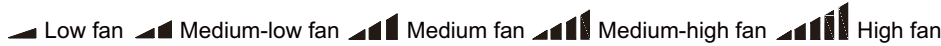
Press this button, the unit will be turned on, press it once more, the unit will be turned off. Sleep function will be canceled, while unit off.

2. FAN button

Press this button, Auto, Low, Medium-low, Medium, Medium-high, High speed can be circularly selected. After powered on, Auto fan speed is default. Under DRY mode, Low fan speed only can be set up.

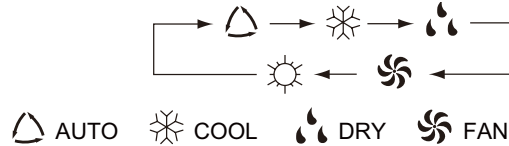


Note: It's Low fan speed under Dry mode.



3. MODE button

Press this button, Auto, Cool, Dry, Fan, Heat mode can be selected circularly. Auto mode is default while power on. Under Auto mode, the temperature will not be displayed; Under Heat mode, the initial value is 28°C(82°F); Under other modes, the initial value is 25°C(77°F).



(only for cooling and heating unit. As for cooling only unit, it won't have any action when it receives the signal of heating operation.)

4. +/- button

- Presetting temperature can be increased.

Press this button, the temperature can be set up, continuously press this button and hold for two seconds, the relative contents can quickly change, until unhold this button and send the order that the °C(°F) signal will be displayed all the time. The temperature adjustment is unavailable under the Auto mode, but the order can be sent by if pressing this button. Temperature of Celsius degree setting: 16-30; for Fahrenheit degree setting: 61-86.

- Presetting temperature can be decreased.

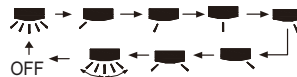
Press this button, the temperature can be set up, continuously press this button and hold for two seconds, the relative contents can quickly change, until unhold this button and send the order that the °C(°F) signal will be displayed all the time. The temperature adjustment is unavailable under the Auto mode, but the order can be sent by if pressing this button.

5. TURBO button

Under Cool or Heat mode, press this button can turn on or turn off the Turbo function. After the Turbo function turned on, the signal of Turbo will display. The signal will be automatically cancelled if changing the mode or fan speed.

6. [Icon] button (This function is only available for some models)

Press this button to set left & right swing angle cycling as below:



7. [Icon] button

Press this button to set swing angle, which circularly changes as below:



This remote controller is universal. If it receives three kinds of following status, the swing angle will remain original.



If guide louver is stopped when it is swinging up and down, it will remain its present position.

[Icon] indicates guide louver swings back and forth in the five places, as shown in the figure.

8. CLOCK button

Press this button, the clock can be set up, signal [Clock icon] blink and display. Within 5 seconds, the value can be adjusted by pressing + or - button, if continuously press this button for 2 seconds above, in every 0.5 seconds, the value on ten place of Minute will be increased 1. During

blinking, repress the Clock button or Confirm button, signal [Clock icon] will be constantly displayed and it denotes the setting succeeded. After powered on, 12:00 is defaulted to display and signal [Clock icon] will be displayed. If there is signal [Clock icon] be displayed that denotes the current time value is Clock value, otherwise is Timer value.

9. TIMER ON/TIMER OFF button

- Timer On setting: Signal "ON" will blink and display, signal [Clock icon] will conceal, the numerical section will become the timer on setting status. During 5 seconds blink, by pressing + or - button to adjust the time value of numerical section, every press of that button, the value will be increased or decreased 1 minute. Hold pressing + or - button, 2 seconds later, it quickly change, the way of change is: During the initial 2.5 seconds, ten numbers change in the one place of minute, then the one place is constant, ten numbers change in the ten splace of minute at 2.5 seconds speed and carry. During 5s blink, press the Timer button, the timer setting succeeds. The Timer On has been set up, repress the timer button, the Timer On will be canceled. Before setting the Timer, please adjust the Clock to the current actual time.

TIMER ON.

10. TEMP button

Press this button, the following temperature can be set circularly: the setting temperature, indoor ambient temperature and outdoor ambient temperature. When the indoor unit first powers on, it will display the setting temperature . If the displaying status is changed to , displaying the indoor ambient temperature. is the outdoor ambient temperature. 3s later it will return to the setting temperature or it depends on the other received signal within 3s.

Note: Outdoor ambient temperature display range is 0~60°C (32~99°F). As for the outdoor ambient temperature below 0 it displays 0°C (32°F).

Warm tips: When operating buttons on the cover, please make sure the cover is closed completely.

11. / button (This function is only available for some models)

Press this button to achieve the on and off of healthy and scavenging functions in operation status. Press this button for the first time to start scavenging function; LCD displays "". Press the button for the second time to start healthy and scavenging functions simultaneously; LCD displays "" and "". Press this button for the third time to quit healthy and scavenging functions simultaneously. Press the button for the fourth time to start healthy function; LCD displays "". Press this button again to repeat the operation above.

12. I FEEL button

Press this button once, to turn on the I FEEL function, then the figure of "I FEEL" will be displayed, after every press of other function button, every 200ms to send I FEEL once, after this function started, the remote control will send temperature to the main unit in every 10 minutes. When repress this button, this function will be turned off.

13. LIGHT button

Press this button at unit On or Off status, Light On and Light Off can be set up. After powered on, Light On is defaulted.

14. X-FAN button

Pressing X-FAN button in COOL or DRY mode, the icon is displayed and the indoor fan will continue operation for 2 minutes in order to dry the indoor unit even though you have turned off the unit. After energization, X-FAN OFF is defaulted. X-FAN is not available in AUTO, FAN or HEAT mode.

15. QUIET button

Press this button, the Quiet status is under the Auto Quiet mode (display " " and "Auto" signal) and Quiet mode (display " " signal) and Quiet OFF (there is no signal of " " displayed), after powered on, the Quiet OFF is defaulted. Under the Quiet mode (Display " " signal), the fan speed is not available.

16. SLEEP button

- Press this button, can select Sleep 1 () , Sleep 2 () , Sleep 3 () and cancel the Sleep, circulate between these, after electrified, Sleep Cancel is defaulted.
- Sleep 1 is Sleep mode 1, in Cool, Dehumidify modes: sleep status after run for one hour, the main unit setting temperature will increase 1°C, 2 hours, setting temperature increased 2°C, the unit will run at this setting temperature; In Heat mode: sleep status after run for one hour, the setting temperature will decrease 1°C, 2 hours, setting temperature will decrease 2°C, then the unit will run at this setting temperature.
- Sleep 2 is sleep mode 2, that is air conditioner will run according to the presetting a group of sleep temperature curve.

In Cool mode:

- (1) When setting the initial temperature 16~23°C, after turned on Sleep function, the temperature will be increased 1°C in every hour, after 3°C the temperature will be maintained, after 7 hours, the temperature will be decreased 1°C, after that the unit will keep on running under this temperature;
- (2) When setting the initial temperature 24~27°C, after turned on Sleep function, the temperature will be increased 1°C in every hour, after 2°C the temperature will be maintained, after 7 hours, the temperature will be decreased 1°C, after that the unit will keep on running under this temperature;
- (3) When setting the initial temperature 28~29°C, after turned on Sleep function, the temperature will be increased 1°C in every hour, after 1°C the temperature will be maintained, after 7 hours, the temperature will be decreased 1°C, after that the unit will keep on running under this temperature;
- (4) When setting the initial temperature 30°C, under this temperature setting, after 7 hours, the temperature will be decreased 1°C, after that the unit will keep on running under this temperature;

In Heat mode:

- (1) Under the initial presetting temperature 16°C, it will run under this setting temperature all along.
- (2) Under the initial presetting temperature 17~20°C, after Sleep function started up, the temperature will decrease 1°C in every hour, after 1°C decreased, this temperature will be maintained.
- (3) Under the initial presetting temperature 21~27°C, after Sleep function started up, the temperature will decrease 1°C in every hour, after 2°C decreased, this temperature will be maintained.
- (4) Under the initial presetting temperature 28~30°C, after Sleep function started up, the temperature will decrease 1°C in every hour, after 3°C decreased, this temperature will be maintained.

● Sleep 3- the sleep curve setting under Sleep mode by DIY:

- (1) Under Sleep 3 mode, press "Turbo" button for a long time, remote control enters into user individualization sleep setting status, at this time, the time of remote control will display "1hour", the setting temperature "88" will display the corresponding temperature of last setting sleep curve and blink (The first entering will display according to the initial curve setting value of original factory);
- (2) Adjust "+" and "-" button, could change the corresponding setting temperature, after adjusted, press "Turbo" button for confirmation;
- (3) At this time, 1hour will be automatically increased at the timer position on the remote control, (that are "2hours" or "3hours" or "8hours"),

the place of setting temperature "88" will display the corresponding temperature of last setting sleep curve and blink;

(4) Repeat the above step (2)(3) operation, until 8hours temperature setting finished, sleep curve setting finished, at this time, the remote control will resume the original timer display;temperature display will resume to original setting temperature.

●Sleep3- the sleep curve setting under Sleep mode by DIY could be inquired:

The user could accord to sleep curve setting method to inquire the presetting sleep curve, enter into user individuation sleep setting status, but do not change the temperature, press "Turbo" button directly for confirmation.

Note: In the above presetting or enquiry procedure, if continuously within 10s, there is no button pressed, the sleep curve setting status will be automatically quit and resume to display the original displaying. In the presetting or enquiry procedure, press "ON/OFF" button, "Mode" button, "Timer" button or "Sleep" button, the sleep curve setting or enquiry status will quit similarly.

17. About X-FAN function

This function indicates that moisture on evaporator of indoor unit will be blown after the unit is stopped to avoid mould.

(1)Having set X-FAN function on: After turning off the unit by pressing ON/OFF button indoor fan will continue running for about 2 min. at low speed. In this period, press X-FAN button to stop indoor fan directly.

(2)Having set X-FAN function off: After turning off the unit by pressing ON/OFF button, the complete unit will be off directly.


18. About AUTO RUN

When AUTO RUN mode is selected, the setting temperature will not be displayed on the LCD, the unit will be in accordance with the room temp. automatically to select the suitable running method and to make ambient comfortable.

19. About turbo function



If start this function, the unit will run at super-high fan speed to cool or heat quickly so that the ambient temp. approaches the preset temp. as soon as possible.

20. About lock

Press + and - buttons simultaneously to lock or unlock the keyboard. If the remote controller is locked, the icon  will be displayed on it, in which case, press any button, the mark will flicker for three times. If the keyboard is unlocked, the mark will disappear.



21. About swing up and down

(1)Press swing up and down button continuously more than 2s,the main unit will swing back and forth from up to down, and then loosen the button, the unit will stop swinging and present position of guide louver will be kept immediately.

(2)Under swing up and down mode, when the status is switched from off to  , if press this button again 2s later,  status will switch to off status directly; if press this button again within 2s,the change of swing status will also depend on the circulation sequence stated above.

22. About swing left and right(This function is only available for some models)

(1)Press swing left and right button continuously more than 2s,the main unit will swing back and forth from left to right, and then loosen the button, the unit will stop swinging and present position of guide louver will be kept immediately.

(2)Under swing left and right mode, when the status is switched from off to  , if press this button again 2s later,  status will switch to off status directly; if press this button again within 2s,the change of swing status will also depend on the circulation sequence stated above.


23. About switch between Fahrenheit and Centigrade

Under status of unit off, press MODE and - buttons simultaneously to switch °C and °F.

24. Combination of " TEMP" and "CLOCK" buttons : About Energy-saving Function

Press "TEMP" and "CLOCK" simultaneously in COOL mode to start energy-saving function.Nixie tube on the remote controller displays "SE". Repeat the operation to quit the function.

25. Combination of " TEMP" and "CLOCK" buttons : About 8°C Heating Function (This function is only available for some models)

Press "TEMP" and "CLOCK" simultaneously in HEAT mode to start 8°C Heating Function.Nixie tube on the remote controller displays"  "and a selected temperature of "8°C" (46°F if Fahrenheit is adopted). Repeat the operation to quit the function.

26. About Auto Quiet function

When auto quiet function is selected:

(1)Under cooling mode: indoor fan operates at notch 4 speed. 10 minutes later or when indoor ambient temperature≤28°C, indoor fan will operate at notch 2 speed or quiet mode according to the comparison between indoor ambient temperature and set temperature.

(2)Under heating mode: indoor fan operates at notch 3 speed or quiet mode according to the comparison between indoor ambient temperature and set temperature.

(3)Under dry, fan mode: indoor fan operates at quiet mode.

(4)Under auto mode: the indoor fan operates at the auto quiet mode according to actual cooling, heating or fan mode.

27. About Sleep function

Under the Fan and Auto mode, the Sleep function cannot be set up, under Dehumidify mode, only Sleep 1 can be selected.Select and enter into any kind of Sleep mode, the Quiet function will be attached and started, different Quiet status could be optional and turned off.

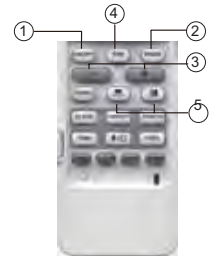
28. About WiFi function

Press "MODE" and "TURBO" button simultaneously to turn on or turn off WIFI function. When WIFI function is turned on, the " WiFi " icon will be displayed on remote controller; Long press "MODE" and "TURBO" buttons simultaneously for 10s, remote controller will send WIFI reset code and then the WIFI function will be turned on. WIFI function is defaulted ON after energization of the remote controller. (This function only applicable for some models.)

Operation Guide

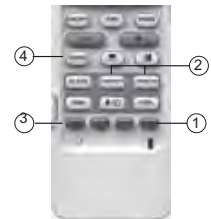
1. General operation

- (1) After powered on, press ON/OFF button, the unit will start to run. (Note: When it is powered on, the guide louver of main unit will close automatically.)
- (2) Press MODE button, select desired running mode.
- (3) Pressing + or - button, to set the desired temperature (It is unnecessary to set the temp. at AUTO mode.)
- (4) Pressing FAN button, set fan speed, can select AUTO FAN, LOW, MEDIUM-LOW, MEDIUM, MEDIUM-HIGH and HIGH.
- (5) Pressing and button, to select the swing.



2. Optional operation

- (1) Press SLEEP button, to set sleep.
- (2) Press TIMER ON and TIMER OFF button, can set the scheduled timer on or timer off.
- (3) Press LIGHT button, to control the on and off of the displaying part of the unit (This function may be not available for some units).
- (4) Press TURBO button, can realize the ON and OFF of TURBO function.

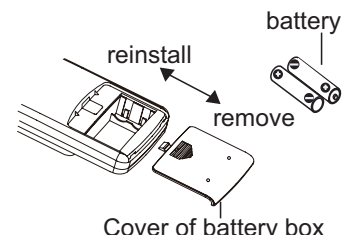


Replacement of Batteries in Remote Controller

1. Press the back side of remote controller marked with "⚡", as shown in the fig, and then push out the cover of battery box along the arrow direction.
2. Replace two 7# (AAA 1.5V) dry batteries, and make sure the position of "+" polar and "-" polar are correct.
3. Reinstall the cover of battery box.

Note:

- During operation, point the remote control signal sender at the receiving window on indoor unit.
- The distance between signal sender and receiving window should be no more than 8m, and there should be no obstacles between them.
- Signal may be interfered easily in the room where there is fluorescent lamp or wireless telephone; remote controller should be close to indoor unit during operation.
- Replace new batteries of the same model when replacement is required.
- When you don't use remote controller for a long time, please take out the batteries.
- If the display on remote controller is fuzzy or there's no display, please replace batteries.



6.4 Brief Description of Modes and Functions

● Indoor Unit

1. Temperature Parameters

Indoor preset temperature (T_{preset})

Indoor ambient temperature (T_{amb})

2. Basic functions (The temperature in this manual is expressed by Centigrade. If Fahrenheit is used, the switchover between them $T_f = T_c \times 1.8 + 32$.)

Once the compressor is energized, there should be a minimum interval of 3 minutes between two start-ups. But if the unit is de-energized and then energized, the compressor can restart within 3 minutes.

(1) Cooling mode

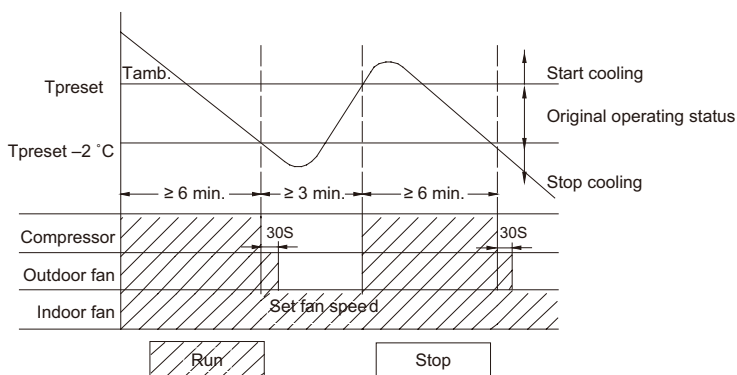
① Cooling conditions and process

When $T_{\text{amb}} \geq T_{\text{preset}}$, the unit starts cooling operation. In this case, the compressor and the outdoor fan operate and the indoor fan operates at set speed.

When $T_{\text{amb}} \leq T_{\text{preset}} - 2^\circ\text{C}$, the compressor will stop, the outdoor fan will delay 30 seconds to stop, and the indoor fan will run at the set speed.

When $T_{\text{preset}} - 2^\circ\text{C} < T_{\text{amb}} < T_{\text{preset}}$, the unit will maintain its previous running status.

In cooling mode, temperature setting range is $16 \sim 30^\circ\text{C}$; the indoor unit displays operation icon, cooling icon and set temperature.



② When outdoor unit has malfunction or stops for protection, indoor unit will keep previous operation status and display malfunction code.

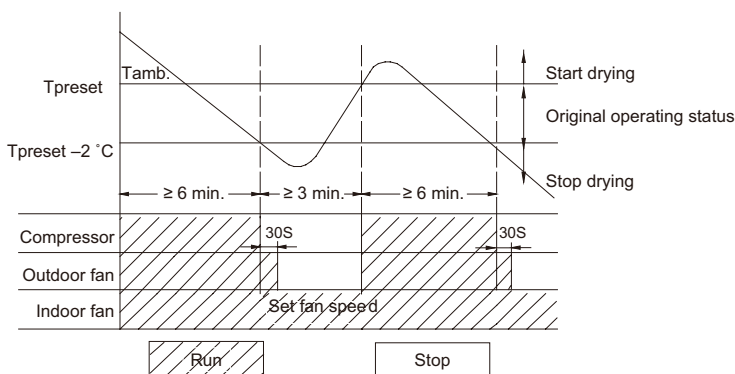
(2) Dry Mode

When $T_{\text{amb}} > T_{\text{preset}}$, the unit operates in cooling mode. Meanwhile, compressor and outdoor fan operate, and indoor fan operates at set fan speed (low fan speed, quiet fan speed or auto quiet fan speed).

When $T_{\text{preset}} - 2^\circ\text{C} < T_{\text{amb}} \leq T_{\text{preset}}$, the unit keeps previous operation status.

When $T_{\text{amb}} \leq T_{\text{preset}} - 2^\circ\text{C}$, the compressor will stop, the outdoor fan will stop with a time lag of 30s and indoor fan operate at set fan speed (low fan speed, quiet fan speed or auto quiet fan speed).

Under this mode, the temperature setting range is $16 \sim 30^\circ\text{C}$. Display displays operation icon, drying icon and set temperature.



(3) Heating mode (not available for cooling only type)

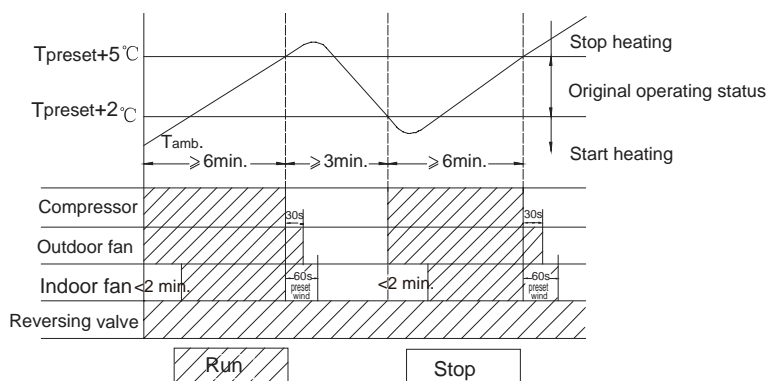
① Heating conditions and process

When $T_{\text{amb}} \leq T_{\text{preset}} + 2^\circ\text{C}$, the unit starts heating operation. In this case, compressor and outdoor fan operate simultaneously; the indoor fan operates at cold-air prevention mode.

When $T_{\text{amb}} \geq T_{\text{preset}} + 5^\circ\text{C}$, the compressor will stop, the outdoor fan will stop with a time lag of 30s; the indoor fan blows residual heat.

When $T_{\text{preset}} + 2^\circ\text{C} < T_{\text{amb}} < T_{\text{preset}} + 5^\circ\text{C}$, the unit will maintain its previous running status.

Under this mode, temperature setting range is $16 \sim 30^\circ\text{C}$; the indoor unit displays operation icon, heating icon and set temperature.



② Defrosting and Oil Return

When receiving the signal of defrosting and oil return, the horizontal louver (big one) will rotate to the position where the angle is minimum and the other horizontal louver (small one) will close. In 10 seconds later, indoor fan will stop operation. During defrosting, oil return and 5 minutes after quit, all indoor pipe temperature sensors will not be detected. When receiving oil return signal or defrosting signal sent by outdoor unit, Heating indicator on indoor unit is off for 0.5s and then blinks for 10s.

③ Blow residual heat

In heating mode, when temperature reaches the set temperature, the compressor and outdoor fan will stop.

The horizontal louver (big one) will rotate to the default position for cooling and the other one (small one) will close. Indoor unit will operate at set speed for 60s and then stop operation.

When the unit is in heating mode or auto heating mode, and also the compressor and indoor fan are operating, if turning off the unit, compressor and outdoor fan will stop. Horizontal louver (big one) will rotate to the position where gentle wind is blown out (default position for cooling) and the other horizontal louver (small one) will close. Indoor unit will operate at low speed for 10 seconds and then the unit will be turned off.

(4) Fan Mode

In this mode, indoor fan operates at set speed while compressor and outdoor fan stop operation. The set temperature range is 16~30°C. Operation icon and set temperature are displayed.

(5) Auto Mode

In this mode, operation mode (Cool, Heat, Fan) will be automatically selected according to change of ambient temperature. Operation icon, actual operation icon and set temperature will be displayed. There is 30s delay for protection when changing mode. The protection function is as the same as that under each mode.

① When $T_{amb} \geq 26^\circ\text{C}$ the unit will operate at cooling mode, the default set temperature is 25°C.

② When $T_{amb} \leq 21^\circ\text{C}$ the unit will operate at heating mode, the default set temperature is 20°C if the cooling only unit operates at fan mode, the default set temperature is 25°C;

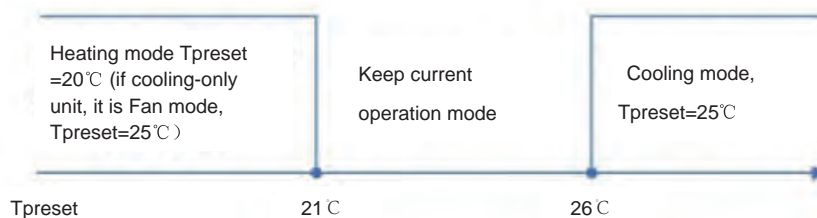
③ When $22^\circ\text{C} \leq T_{amb} \leq 25^\circ\text{C}$ and the unit is turned on for the first time, if it changes to auto mode from other mode, the previous operation mode will be maintained; If it changes to auto mode from dry mode, the unit will operate at fan mode.

④ When the unit operates at auto mode, the frequency of compressor is as the same as that under cooling mode, while it is as the same as that under heating mode.

Protection function

A. Under cooling mode, the protection function is as the same as that under cooling mode.

B. Under heating mode, the protection function is as the same as that under heating mode.



(6) "8°C" Heating

Under heating mode, press buttons "Temp" and "Clock" simultaneously, the 8°C heating function will be activated and "cold air prevention" will be shielded.

① 8°C heating can't co-exist with sleep function. If 8°C heating function is set, it can be cancelled by pressing sleep button, In that case, the set temperature will be that before entering 8 heating; If sleep function is set, press buttons "Temp" and "Clock" simultaneously to activate 8°C function and cancel sleep function at the same time.

② Set temperature is 8°C and it is displayed on the indoor display panel.

Upon energization or available operating the unit or remote controller, the buzzer will give out a beep.

(4) Sleep Function

Cooling mode、Dry mode: Basing on the set temperature of remote controller, after turning on the sleep function for a few hours, set temperature will increase properly and automatically according to human body's comfort.

Heating mode: Basing on the set temperature of remote controller, after turning on the sleep function for a few hours, set temperature will decrease properly and automatically according to human body's comfort.

(5) Turbo Function

This function can be set in cooling or heating mode to quickly cool or heat the room.

(6) X-FAN Function

① When the unit is operating at COOL or DRY mode(it is not available under AUTO, HEAT, FAN modes), the X-FAN function can be turned on/off. When it is turned on,once pressing ON/OFF button to turn off the unit, indoor fan will continue operation at low speed for 2 minutes. Within the 2 minutes, horizontal louver will keep its previous status while cold plasma and static dedusting will be forced to be turned on and other loads will be turned off. Then the complete unit will be turned off; When X-FAN function is set to be off,once pressing ON./OFF button, the complete unit will be turned on immediately.

② During X-FAN operation, press X-FAN button, the indoor fan, horizontal louver, cold plasma and static-dedusting will be turned off immediately.

(7) Control of Indoor Fan

Indoor fan can be set by remote control within the range of Mute, Fan speed 1, Fan speed 2, Fan speed 3, Fan speed 4, Fan speed 5 and Turbo and Fan will operate at low, med. high or super high speed accordingly. And also, auto fan speed can be set. Under auto fan speed mode, indoor fan will automatically select high, med., low or mute speed according to change of ambient temperature.

① Under Auto Heat mode or regular Heat mode, auto fan speed will be as follows:

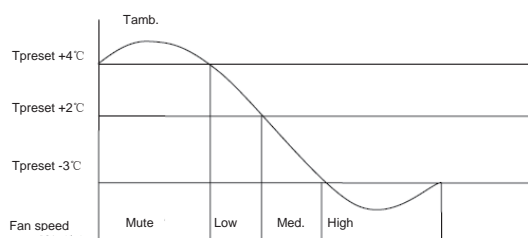
When $T_{amb} < T_{preset} - 3^{\circ}\text{C}$, indoor fan will operate at high speed;

When $T_{preset} - 3^{\circ}\text{C} \leq T_{amb} < T_{preset} + 2^{\circ}\text{C}$ indoor fan will operate at med. speed;

When $T_{preset} + 2^{\circ}\text{C} \leq T_{amb} < T_{preset} + 4^{\circ}\text{C}$, indoor fan will operate at low fan speed;

When $T_{amb} \geq T_{preset} + 4^{\circ}\text{C}$ indoor fan will operate at mute.

Control Diagram of Auto Fan Speed under HEAT Mode



② Under FAN or COOL mode: if it is auto cooling mode or regular cooling mode, auto fan speed will be as follows:

When $T_{amb} \geq T_{preset} + 3^{\circ}\text{C}$, indoor fan will operate at high speed;

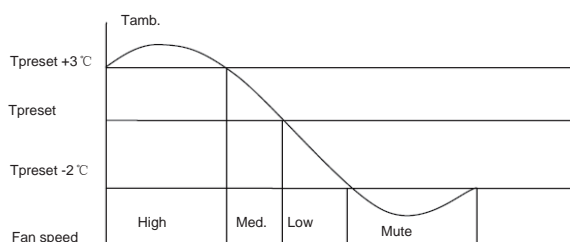
When $T_{preset} < T_{amb} < T_{preset} + 3^{\circ}\text{C}$ indoor fan will operate at med. speed;

When $T_{preset} - 2^{\circ}\text{C} < T_{amb} \leq T_{preset}$, indoor fan will operate at low speed;

When $T_{amb} \leq T_{preset} - 2^{\circ}\text{C}$ indoor fan will operate at mute;

③ There is no auto fan speed under DRY mode

Note: Fan speed "High", "Med." and "Low" are respectively corresponding to "Fan speed 5", "Fan speed 3" and "Fan speed 1". There is 210 seconds delay for fan speed switchover of auto fan.



(8) Vertical Swing

① Small Horizontal Louver

After energization, vertical swing motor will firstly have the horizontal louver rotate anticlockwise to position O to close air outlet. If swing function has not been set after startup of the unit, horizontal louver will turn clockwise to position D1 in HEAT mode. If swing function is set when starting up the unit, the horizontal louver will swing between O and D1. There are 7 swing status of horizontal louver: Positions O, A1, B1, C1 and D1, swing between O and D1 and stop at any position between L and D (angles between O and D1 are equiangular). Upon turning off the unit, the horizontal louver will close at position O. Swing function is available only when

will be displayed; if jumper cap has malfunction, "C5" will be displayed.

(11)Memory Function

① Memory when power failure upon turning on the unit

- ◆ Memory content: ON status, mode, up&down swing, light, set temperature, set fan speed, general timer, Fahrenheit/ Centigrade
- ◆ General timer can be memorized. Timer will be recalculated from the time of energization.
- ◆ Clock timer can't be memorized.

② Memory when power failure upon turning off the unit

- ◆ Memory content: ON status, mode, up&down swing, light, set temperature, set fan speed, general timer, Fahrenheit/ Centigrade
- ◆ General timer can be memorized. Timer will be recalculated from the time of energization.
- ◆ Clock timer can't be memorized.

(12)I Feel function

When I FEEL command is received by controller, and also the ambient temperature is received from remote control, the controller will operate according to the ambient temperature sent by the remote controller (For cold blow prevention, the unit operates according to the ambient temperature sensed by the air conditioner). The remote controller will send ambient temperature data to the controller for every 10 minutes. When the data has not been received for 11 minutes, the unit will operate according to the temperature sensed by the air conditioner. If I FEEL function is not selected, the ambient temperature will be that sensed by the air conditioner. Ambient temperature of I FEEL displayed by controller is 1 ~59°C.

(13)Health and Cold Plasma Function(Optional)

When the unit is operating, turn health or cold plasma to be ON/OFF by health button in remote control (if there is no such button in remote control, the health is on as default). Only when health or cold plasma is turned on and indoor fan is operation, such function can be activated.

(14)Static Dedusting Function(Optional)

When the unit is operating, turn static dedusting ON/OFF by health button in remote control (if there is no such button in remote control, the health is on as default). Only when static dedusting is turned on and indoor fan is operation, such function can be activated.

(15)Fahrenheit Display

Nixie tube displays current set temperature. If remote signal is Fahrenheit, the temperature will be displayed in Fahrenheit. The set temperature range is 16~30°C. Under Auto mode, in COOL operation and FAN operation, 25°C will be displayed, while in HEAT operation and FAN operation, 20°C will be displayed. For cooling-only controller, only 25°C will be displayed.

(16)Locked protection to Indoor Fan Motor

If the indoor fan motor keeps low rotation speed for a continuous period of time after startup, the unit will stop operation and display"H6".

(17)Mute Mode

① Auto Mute: When selecting fan speed of auto mute, the fan speed will be adjusted according to change of ambient temperature; when temperature meets the requirement of the setting, the unit will operate at lowest speed.

② Mute mode: When selecting fan speed of mute, the unit will directly operate at lowest fan speed.

This position is start point

(18)Compulsive Defrosting Function

① Start up compulsory defrosting function

Under ON status, set heating mode with remote controller and adjust the temperature to 16°C. Press "+, -, +, -, +,-" button successively within 5s and the complete unit will enter into compulsory defrosting status. Meanwhile, heating indicator on indoor unit will ON 10s and OFF 0.5s successively. (Note: If complete unit has malfunction or stops operation due to protection, compulsory defrosting function can be started up after malfunction or protection is resumed.

② Exit compulsory defrosting mode

After compulsory defrosting is started up, the complete unit will exit defrosting operation according to the actual defrosting result, and the complete unit will resume normal heating operation.

(19)Refrigerant Recycling Function

① Enter refrigerant recycling function

Within 5min after energizing (unit ON or OFF status is ok), continuously press LIGHT button for 3 times within 3s to enter refrigerant recycling mode; Fo is displayed and refrigerant recycling function is started. At this moment, the maintenance people closes liquid valve. After 5min, stick the thimble of maintenance valve with a tool. If there is no refrigerant spraying out, close the gas valve immediately and then turn off the unit to remove the connection pipe.

② Exit refrigerant recycling function

After entering refrigerant recycling mode, when receive any remote control signal or enter refrigerant recycling mode for 25min, the unit will exit refrigerant recycling mode automatically. If the unit is in standby mode before refrigerant recycling, it will be still in standby mode after finishing refrigerant recycling; if the unit is in ON status before refrigerant recycling, it will still run in original operation mode.

● Outdoor Unit

1. Compensation function of input parameters

According to the structure of wall-mounting unit, considering the comfortability for operation, indoor ambient temperature when the compressor is at OFF status is higher than set temperature under heating mode.

2. Control of detecting the availability of parameters

For ensuring the safety and reliability of operation, please insert the outdoor discharge temperature sensor into the corresponding temperature sensor bushing to make sure that the control system can detect system discharge temperature accurately. Otherwise, the unit will stop operation and it displays malfunction of discharge temperature sensor (discharge temperature sensor hasn't been inserted

well), which can only be resumed by pressing ON/OFF button on remote controller. Basic functions:

3. Cooling mode

3.1 Working condition and process for cooling

3.1.1 If compressor is at OFF status, and $T_{\text{preset}} - (T_{\text{indoor amb.}} - T_{\text{indoor amb. compensation of cooling}}) \leq 0^{\circ}\text{C}$, the unit operates in cooling mode;

3.1.2 During cooling operation, if $0^{\circ}\text{C} \leq T_{\text{preset}} - (T_{\text{indoor amb.}} - T_{\text{indoor amb. compensation of cooling}}) < 3^{\circ}\text{C}$, the unit still operates in cooling mode;

3.1.3 During cooling operation, if $3^{\circ}\text{C} \leq T_{\text{preset}} - (T_{\text{indoor amb.}} - T_{\text{indoor amb. compensation of cooling}})$, the unit stops operation when reaching the temperature point in cooling.

3.2 Under the mode, the temperature setting range is 16~30°C.

4. Dry mode

4.1 Working conditioner and process for drying is same as that for cooling mode;

4.2 Temperature setting range is 16~30°C;

5. Fan mode

5.1 Compressor, outdoor fan and 4-way valve are all turned off;

5.2 Temperature setting range is 16~30°C.

6. Heating mode

6.1 Working conditioner and process of heating ($T_{\text{indoor amb.}}$ is the actual temperature detected by indoor ambient temperature sensor;

$\Delta T_{\text{indoor amb. compensation of heating}}$ is indoor ambient temperature compensation during heating operation).

6.1.1 If compressor is at OFF status, and $T_{\text{indoor amb.}} - T_{\text{indoor amb. compensation of heating}} - T_{\text{preset}} \leq -1^{\circ}\text{C}$, the unit operates in heating mode.

6.1.2 During heating operation, if $0^{\circ}\text{C} \leq (T_{\text{indoor amb.}} - T_{\text{indoor amb. compensation of heating}}) - T_{\text{preset}} < 2^{\circ}\text{C}$, the unit still operates in heating mode.

6.1.3 During heating mode, if $2^{\circ}\text{C} \leq (T_{\text{indoor amb.}} - T_{\text{indoor amb. compensation of heating}}) - T_{\text{preset}}$, the unit stops operation when reaching the temperature point in heating.

6.2 Under this mode, the temperature setting range is 16~30°C.

7. Defrosting control heating mode

7.1 If it turns to defrosting time and it detected that the defrosting temperature is satisfied for 3mins successively, the unit turns into defrosting process.

7.2 Defrosting-starting: compressor stops operation and restart it up after 90s delayed,

7.3 Defrosting-ending: Compressor stops operation and it starts up after 90s delayed.

7.4 When any one of below defrosting-ending conditions is satisfied, the unit will quit from defrosting operation:

7.4.1 $T_{\text{outdoor tube}} \geq T_{\text{quit temperature 1}}$ for defrosting;

7.4.2 Defrosting operation time is reached $T_{\text{max.defrosting time}}$.

8. Control of compressor

8.1 Frequency of compressor intangibly controls the frequency according to the relation between ambient temperature and set temperature, and the change speed of ambient temperature;

8.2 Under cooling, heating or drying mode, compressor will be started up after outdoor fan is started for 5s.

8.3 At the OFF status, stop operation because of protection and switchover to fan mode, the compressor stops operation immediately.

8.4 Under each mode: Once the compressor is started up, it can be stopped only after operation.

8.5 Under each mode, once the compressor is stopped, it can be restarted up only after 3min delayed

9. Control of outdoor fan

9.1 When turn off the unit by remote controller, stop operation because of protection or stop operation after reaching the temperature point, outdoor fan can stop operation only after the compressor is stopped for 1min;

9.2 Under fan mode: outdoor fan stops operation.

9.3 defrosting-starting: enter into defrosting. Outdoor fan stops operation after compressor stops for 50s.

9.4 Defrosting-ending: quit defrosting. When the compressor stops operation, the outdoor fan operates.

10. Control of 4-way valve

10.1 4-way valve status under cooling, drying and fan modes: OFF;

10.2 When the unit turned on and operated in heating mode, the 4-way valve is energized immediately.

10.3 If turn off unit or switch to other mode in heating mode, the 4-way valve is de-energized after the compressor stops for 2min;

10.4 When the unit is turned off because of each protection, the 4-way valve is de-energized after 4 mins delayed.

10.5 Defrosting-starting: enter into defrosting. After the compressor stops for 50s, the 4-way valve will be de-energized.

10.6 Defrosting-ending: quit defrosting. After the compressor stops for 50s, the 4-way valve is energized.

11. Freeze protection

11.1 Under cooling or drying mode, After compressor is turned on in 6 min later, if $T_{\text{inner tube}} \leq T_{\text{limit temperature of freeze protection}}$, operation frequency of compressor will stop rising; if $T_{\text{inner tube}} \leq T_{\text{decrease frequency temperature of freeze protection}}$, operation frequency of compressor may decrease;

11.2 Under cooling or drying mode, if it's detected that $T_{\text{inner tube}} \leq T_{\text{stop operation temperature of freeze protection}}$ for 3min successively, the unit will stop

operation due to freeze protection. If $T_{\text{inner tube}} \geq T_{\text{temperature of freeze protection}}$ and the compressor has stopped for 3min, the complete unit can resume operation.

11.3 If the unit is stopped because of freeze protection for 6 times successively, it can't resume operation automatically and the malfunction will be displayed continuously, which can only be resumed by pressing ON/OFF button. During operation, if operation time of compressor is over, the times of stop operation because of freeze protection will be cleared. If turn off the unit or switch to fan/heating mode, malfunction and times of malfunction is eliminated immediately.

12. Overload protection

12.1 Overload protection under cooling or drying mode: If $T_{\text{overload stop operation temp. in cooling}} \leq T_{\text{outdoor tube}}$, the unit stops operation because of overload in cooling; if $T_{\text{outdoor tube}} < T_{\text{overload limit-frequency temp in cooling}}$ and the compressor has stopped for 3min, the complete unit can resume operation.

12.2 Under cooling or drying mode, if $T_{\text{overload limit-frequency temp. in cooling}} \leq T_{\text{outdoor tube}}$, the frequency of compressor may decrease;

12.3 Overload protection under heating mode: If $T_{\text{overload stop operation temp. in heating}} \leq T_{\text{indoor tube}}$, the unit stops operation because of overload in heating; if $T_{\text{indoor tube}} < T_{\text{overload limit-frequency temp. in heating}}$ and the compressor has stopped for 3min, the complete unit can resume operation.

12.4 Under heating mode, if $T_{\text{overload limit-frequency temp. in heating}} \leq T_{\text{indoor tube}}$, operation frequency of compressor may decrease;

12.5 If the unit is stopped because of overload protection for 6 times successively, it can't resume operation automatically and the malfunction will be displayed continuously, which can only be resumed by pressing ON/OFF button. During operation, if operation time of compressor is over, the times of stop operation because of overload protection will be cleared. If turn off the unit, fan or switch to fan/heating mode, malfunction and times of malfunction is eliminated immediately.

13. Discharge temperature protection of compressor

13.1 If $T_{\text{stop operation temperature for discharge}} \leq T_{\text{discharge}}$, the unit stops operation because of discharge protection; if $T_{\text{discharge}} < T_{\text{normal speed decrease frequency for discharge}}$ and compressor has stopped for 3min, the complete unit can resume operation;

13.2 If $T_{\text{normal speed decrease-frequency for discharge}} \leq T_{\text{discharge}}$, operation frequency of compressor may decrease;

13.3 If the unit is stopped because of discharge protection of compressor for 6 times successively, it can't resume operation automatically, which can only be resumed by pressing ON/OFF button. During operation, if operation time of compressor is over, the times of stop operation because of discharge protection will be cleared. If turn off the unit, or switch to fan/heating mode, malfunction and times of malfunction is eliminated immediately.

14. Current protection function

14.1 If $I_{\text{AC current}} \geq I_{\text{limit frequency current for current protection}}$, operation frequency of compressor will stop rising;

If $I_{\text{AC current}} \geq I_{\text{decrease frequency current for current protection}}$, operation frequency of compressor may decrease;

If $I_{\text{AC current}} \geq I_{\text{stop operation current for current protection}}$, the unit will stop operation because of overcurrent protection.

14.2 If the unit is stopped because of overcurrent for 6 times successively, it can't resume operation automatically, which can only be resumed by pressing ON/OFF button. During operation, if operation time of compressor is over, the times of stop operation because of overcurrent protection will be cleared.

15. Voltage drop protection

During operation of compressor, if the voltage is decreasing quickly, the system may stop operation and voltage drop malfunction is caused. 3min later, the system will be restarted up automatically.

16. Communication malfunction

When it hasn't received the correct signal from indoor unit for 3min, the unit will stop operation because of communication malfunction; If communication malfunction is eliminated and compressor has stopped for 3min, the complete unit can resume operation.

17. IPM module protection

After compressor is turned on, if the overcurrent happens for IPM module, or control voltage is too low because of abnormal causes, IPM will detect module protection signal immediately. Once it detected the module protection signal, the unit will stop operation because of module protection. If module protection is resumed and compressor has stopped for 3min, the complete unit will resume operation.

If the unit is stopped because of module protection for 3 times successively, the unit can resume operation automatically unless press ON/OFF button. If the operation time for compressor is over, the times of stop operation because of module protection will be cleared.

18. Overheat protection of module

18.1 If $T_{\text{normal speed frequency-decreasing temp. of module}} \leq T_{\text{module}}$, the operation frequency of compressor may decrease;

18.2 If $T_{\text{stop operation temperature of module}} \leq T_{\text{module}}$, the system will stop operation for protection. If $T_{\text{module}} < T_{\text{frequency-limiting temperature of module}}$ and compressor has stopped for 3min, the complete unit will resume operation;

18.3 If the unit is stopped because of overheating of compressor module for 6 times successively, it can't resume operation automatically, which can only be resumed by pressing ON/OFF button. During operation, if operation time of compressor is over, the times of stop operation because of compressor overheating protection will be cleared. If turn off the unit, or switch to fan mode, times of malfunction is eliminated immediately.

19. Overload protection of compressor

19.1 If it detected that the overload switch for compressor is open for 3min successively, the complete unit will stop operation for protection;

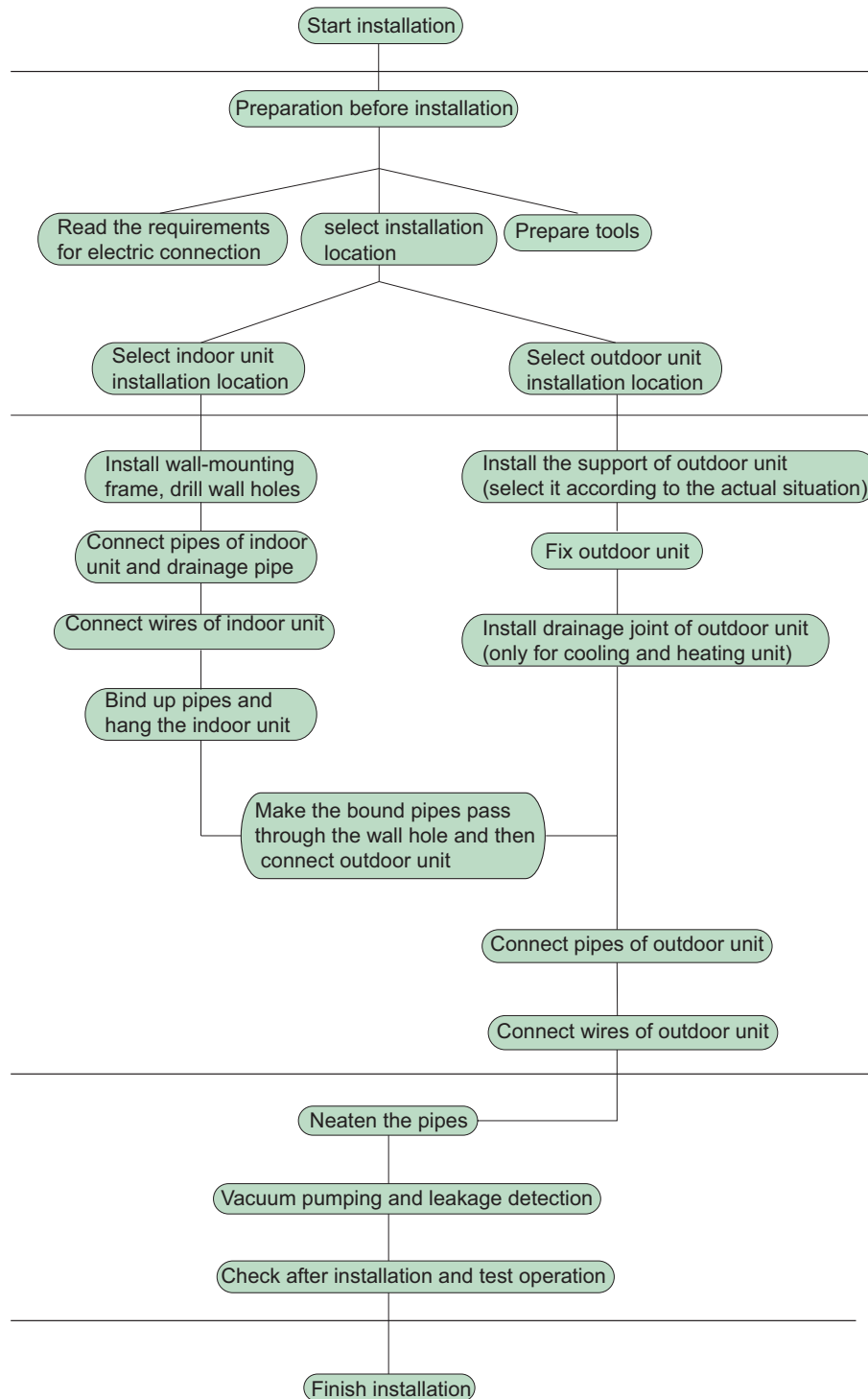
19.2 If overload protection is resumed and compressor has stopped for 3min, the complete unit can resume operation;

19.3 If the unit stops operation because of overload protection for compressor for 3 times successively, it can't resume operation automatically, which can only be resumed by pressing ON/OFF button. After compressor has operated for 30min, overload protection times for compressor will be eliminated.

Main Tools for Installation and Maintenance

<p>1. Level meter, measuring tape</p> 	<p>2. Screw driver</p> 	<p>3. Impact drill, drill head, electric drill</p> 
<p>4. Electroprobe</p> 	<p>5. Universal meter</p> 	<p>6. Torque wrench, open-end wrench, inner hexagon spanner</p> 
<p>7. Electronic leakage detector</p> 	<p>8. Vacuum pump</p> 	<p>9. Pressure meter</p> 
<p>10. Pipe pliers, pipe cutter</p> 	<p>11. Pipe expander, pipe bender</p> 	<p>12. Soldering appliance, refrigerant container</p> 

Installation procedures



Note: this flow is only for reference; please find the more detailed installation steps in this section.

8.2 Installation Parts-checking

No.	Name	No.	Name
1	Indoor unit	8	Sealing gum
2	Outdoor unit	9	Wrapping tape
3	Connection pipe	10	Support of outdoor unit
4	Drainage pipe	11	Fixing screw
5	Wall-mounting frame	12	Drainage plug(cooling and heating unit)
6	Connecting cable(power cord)	13	Owners manual, remote controller
7	Wall pipe		

⚠ Note:

1. Please contact the local agent for installation.
2. Dont use unqualified power cord.

8.3 Selection of Installation Location

1. Basic Requirement:

Installing the unit in the following places may cause malfunction. If it is unavoidable, please consult the local dealer:

- (1) The place with strong heat sources, vapors, flammable or explosive gas, or volatile objects spread in the air.
- (2) The place with high-frequency devices (such as welding machine, medical equipment).
- (3) The place near coast area.
- (4) The place with oil or fumes in the air.
- (5) The place with sulfureted gas.
- (6) Other places with special circumstances.

2. Indoor Unit:

- (1) There should be no obstruction near air inlet and air outlet.
- (2) Select a location where the condensation water can be dispersed easily and wont affect other people.
- (3) Select a location which is convenient to connect the outdoor unit and near the power socket.
- (4) Select a location which is out of reach for children.
- (5) The location should be able to withstand the weight of indoor unit and wont increase noise and vibration.
- (6) The appliance must be installed 2.5m above floor.
- (7) Dont install the indoor unit right above the electric appliance.
- (8) The appliance shall not be installed in the laundry.

3. Outdoor Unit:

- (1) Select a location where the noise and outflow air emitted by the outdoor unit will not affect neighborhood.
- (2) The location should be well ventilated and dry, in which the outdoor unit wont be exposed directly to sunlight or strong wind.
- (3) The location should be able to withstand the weight of outdoor unit.
- (4) Make sure that the installation follows the requirement of installation dimension diagram.
- (5) Select a location which is out of reach for children and far away from animals or plants.If it is unavoidable, please add fence for safety purpose.

8.4 Electric Connection Requirement

1. Safety Precaution

- (1) Must follow the electric safety regulations when installing the unit.
- (2) According to the local safety regulations, use qualified power supply circuit and air switch.
- (3) Make sure the power supply matches with the requirement of air conditioner. Unstable power supply or incorrect wiring may result in electric shock,fire hazard or malfunction. Please install proper power supply cables before using the air conditioner.

Air-conditioner	Air switch capacity
09/12	16A
18K	16A
24K	25A

- (4) Properly connect the live wire, neutral wire and grounding wire of power socket.
- (5) Be sure to cut off the power supply before proceeding any work related to electricity and safety.
- (6) Do not put through the power before finishing installation.
- (7) For appliances with type Y attachment,the instructions shall contain the substance of thefollowing.If the supply cord is damaged,it must be replaced by the manufacturer,its service agent or similarly qualified persons in order to avoid a hazard.
- (8) The temperature of refrigerant circuit will be high, please

2. Grounding Requirement:

- (1) The air conditioner is first class electric appliance. It must be properly grounding with specialized grounding device by a professional. Please make sure it is always grounded effectively, otherwise it may cause electric shock.
- (2) The yellow-green wire in air conditioner is grounding wire, which cant be used for other purposes.
- (3) The grounding resistance should comply with national electric safety regulations.
- (4) The appliance must be positioned so that the plug is accessible.
- (5) An all-pole disconnection switch having a contact separation of at least 3mm in all poles should be connected in fixed wiring.
- (6) Including an air switch with suitable capacity, please note the following table. Air switch should be included magnet buckle and heating buckle function, it can protect the circuit-short and overload. (Caution: please do not use the fuse only for protect the circuit)

8.5 Installation of Indoor Unit

1. Choosing Installation location

Recommend the installation location to the client and then confirm it with the client.

2. Install Wall-mounting Frame

- (1) Hang the wall-mounting frame on the wall; adjust it in horizontal position with the level meter and then point out the screw fixing holes on the wall.
- (2) Drill the screw fixing holes on the wall with impact drill (the specification of drill head should be the same as the plastic expansion particle) and then fill the plastic expansion particles in the holes.

(3) Fix the wall-mounting frame on the wall with tapping screws (ST4.2X25TA) and then check if the frame is firmly installed by pulling the frame. If the plastic expansion particle is loose, please drill another fixing hole nearby.

3. Install Wall-mounting Frame

(1) Choose the position of piping hole according to the direction of outlet pipe. The position of piping hole should be a little lower than the wall-mounted frame. (As show in Fig.1)

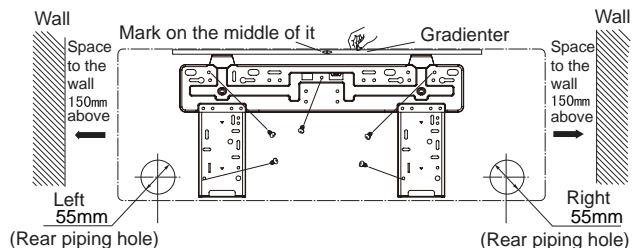


Fig.1

(2) Open a piping hole with the diameter of $\Phi 55\text{mm}$ on the selected outlet pipe position. In order to drain smoothly, slant the piping hole on the wall slightly downward to the outdoor side with the gradient of $5\sim 10^\circ$. (As show in Fig.2)

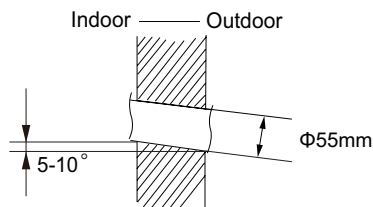


Fig.2

⚠ Note:

- (1) Pay attention to dust prevention and take relevant safety measures when opening the hole.
- (2) The plastic expansion particles are not provided and should be bought locally.

4. Outlet Pipe

- (1) The pipe can be led out in the direction of right, rear right, left or rear left. (As show in Fig.3)
- (2) When selecting leading out the pipe from left or right, please cut off the corresponding hole on the bottom case. (As show in Fig.4)

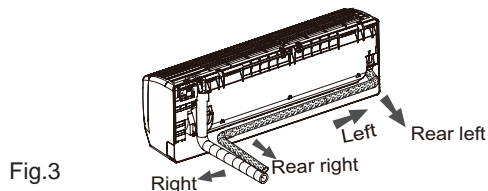


Fig.3

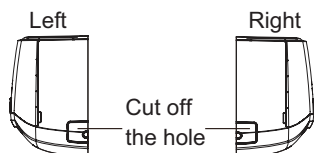


Fig.4

5. Connect the Pipe of Indoor Unit

- (1) Aim the pipe joint at the corresponding bellmouth. (As show in Fig.5)
- (2) Pretightening the union nut with hand.
- (3) Adjust the torque force by referring to the following sheet. Place the open-end wrench on the pipe joint and place the torque wrench on the union nut. Tighten the union nut with torque wrench. (As show in Fig.6)
- (4) Wrap the indoor pipe and joint of connection pipe with insulating pipe, and then wrap it with tape. (As show in Fig.7)

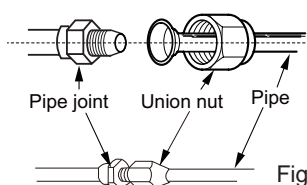


Fig.5

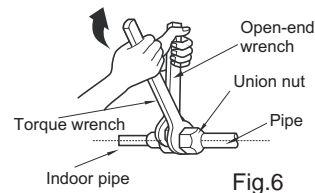


Fig.6

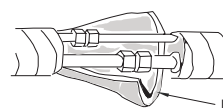


Fig.7

Refer to the following table for wrench moment of force:

Hex nut diameter(mm)	Tightening torque(N·m)
$\Phi 6$	15~20
$\Phi 9.52$	30~40
$\Phi 12$	45~55
$\Phi 16$	60~65
$\Phi 19$	70~75

6. Install Drain Hose

- (1) Connect the drain hose to the outlet pipe of indoor unit. (As show in Fig.8)
- (2) Bind the joint with tape. (As show in Fig.9)

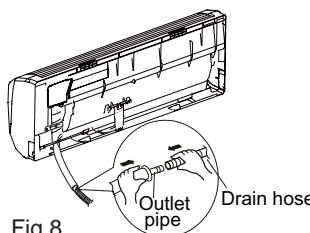


Fig.8

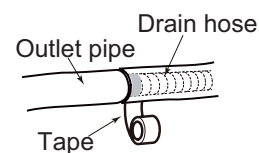


Fig.9

⚠ Note:

- (1) Add insulating pipe in the indoor drain hose in order to prevent condensation.
- (2) The plastic expansion particles are not provided. (As show in Fig.10)

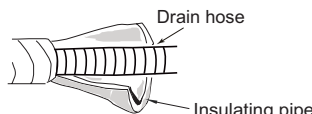
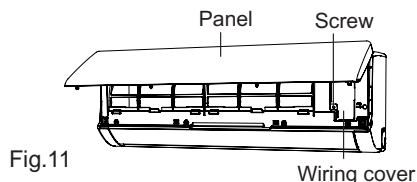


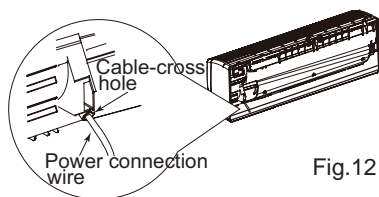
Fig.10

7. Connect Wire of Indoor Unit

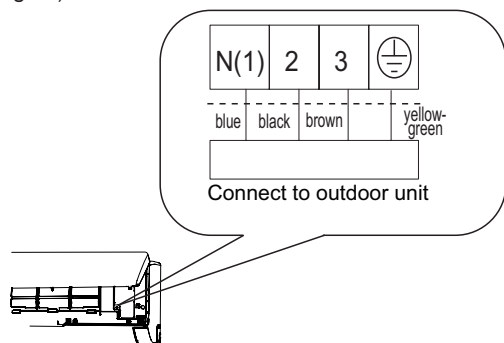
(1) Open the panel, remove the screw on the wiring cover and then take down the cover.(As show in Fig.11)



(2) Make the power connection wire go through the cable-cross hole at the back of indoor unit and then pull it out from the front side.(As show in Fig.12)



(3) Remove the wire clip; connect the power connection wire to the wiring terminal according to the color; tighten the screw and then fix the power connection wire with wire clip.(As show in Fig.13)



Note: The wiring connect is for reference only, please refer to the actual one.

Fig.13

(4) Put wiring cover back and then tighten the screw.
(5) Close the panel.

⚠ Note:

- (1) All wires of indoor unit and outdoor unit should be connected by a professional.
- (2) If the length of power connection wire is insufficient, please contact the supplier for a new one. Avoid extending the wire by yourself.
- (3) For the air conditioner with plug, the plug should be reachable after finishing installation.
- (4) For the air conditioner without plug, an air switch must be installed in the line. The air switch should be all-pole parting and the contact parting distance should be more than 3mm.

8. Bind up Pipe

(1) Bind up the connection pipe, power cord and drain hose with the band.(As show in Fig.14)

(2) Reserve a certain length of drain hose and power cord for installation when binding them. When binding to a certain degree, separate the indoor power and then separate the drain hose.(As show in Fig.15)

(3) Bind them evenly.

(4) The liquid pipe and gas pipe should be bound separately at the end.

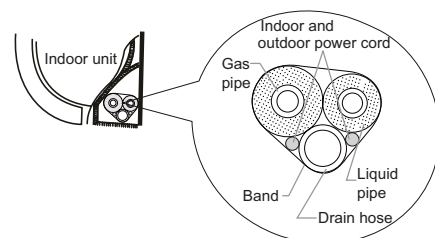


Fig.14

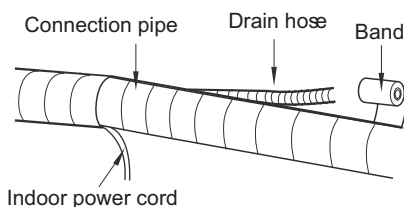


Fig.15

⚠ Note:

- (1) The power cord and control wire cant be crossed or winding.
- (2) The drain hose should be bound at the bottom.

9. Hang the Indoor Unit

(1) Put the bound pipes in the wall pipe and then make them pass through the wall hole.

(2) Hang the indoor unit on the wall-mounting frame.

(3) Stuff the gap between pipes and wall hole with sealing gum.

(4) Fix the wall pipe.(As show in Fig.16)

(5) Check if the indoor unit is installed firmly and closed to the wall.(As show in Fig.17)

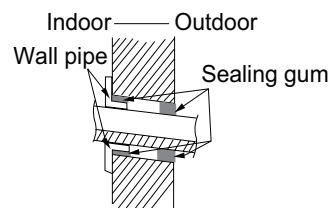


Fig.16

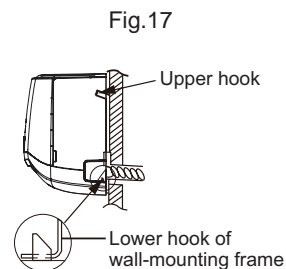


Fig.17

⚠ Note:

Do not bend the drain hose too excessively in order to prevent blocking.

8.6 Installation of Outdoor Unit

1. Fix the Support of Outdoor Unit(select it according to the actual installation situation)

- (1) Select installation location according to the house structure.
- (2) Fix the support of outdoor unit on the selected location with expansion screws.

⚠ Note:

- (1) Take sufficient protective measures when installing the outdoor unit.
- (2) Make sure the support can withstand at least four times the unit weight.
- (3) The outdoor unit should be installed at least 3cm above the floor in order to install drain joint.(As show in Fig.18)
- (4) For the unit with cooling capacity of 2300W~5000W, 6 expansion screws are needed; for the unit with cooling capacity of 6000W~8000W, 8 expansion screws are needed; for the unit with cooling capacity of 10000W~16000W, 10 expansion screws are needed.

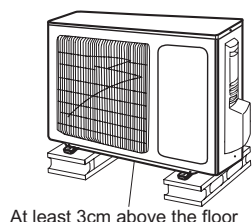


Fig.18

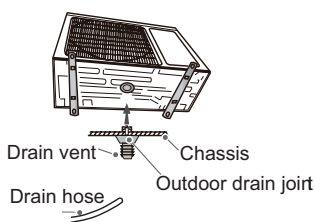


Fig.19

2. Install Drain Joint(Only for cooling and heating unit)

- (1) Connect the outdoor drain joint into the hole on the chassis.
 - (2) Connect the drain hose into the drain vent.
- (As show in Fig.19)

3. Fix Outdoor Unit

- (1) Place the outdoor unit on the support.
 - (2) Fix the foot holes of outdoor unit with bolts.
- (As show in Fig.20)

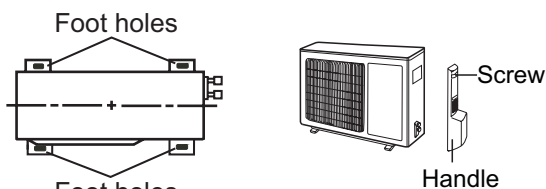


Fig.20

4.Connect Indoor and Outdoor Pipes

- (1) Remove the screw on the right handle of outdoor unit and then remove the handle.(As show in Fig.21)
- (2) Remove the screw cap of valve and aim the pipe joint at the bellmouth of pipe.(As show in Fig.22)

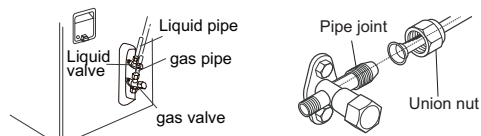


Fig.22

- (3) Pretightening the union nut with hand.
- (4) Tighten the union nut with torque wrench .

Refer to the following table for wrench moment of force :

Hex nut diameter(mm)	Tightening torque(N·m)
Φ6	15~20
Φ9.52	30~40
Φ12	45~55
Φ16	60~65
Φ19	70~75

5. Connect Outdoor Electric Wire

- (1) Remove the wire clip; connect the power connection wire and power cord to the wiring terminal according to the color; fix them with screws.(As show in Fig.23)

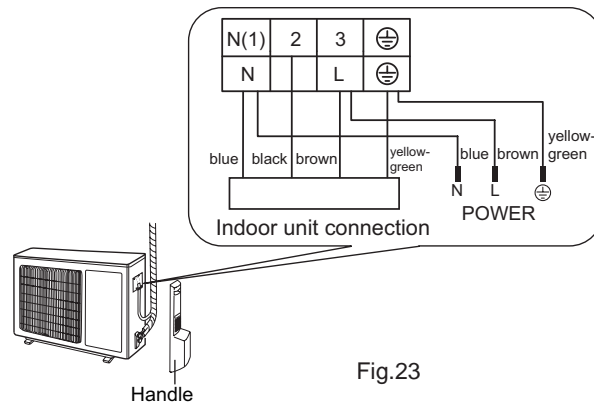


Fig.23

Note: the wiring connect is for reference only, please refer to the actual one.

- (2) Fix the power connection wire and power cord with wire clip.

⚠ Note:

- (1) After tightening the screw, pull the power cord slightly to check if it is firm.
- (2) Never cut the power connection wire to prolong or shorten the distance.

6. Neaten the Pipes

- (1) The pipes should be placed along the wall, bent reasonably and hidden possibly. Min. semidiameter of bending the pipe is 10cm.
- (2) If the outdoor unit is higher than the wall hole, you must set a U-shaped curve in the pipe before pipe goes into the room, in order to prevent rain from getting into the room.(As show in Fig.24)

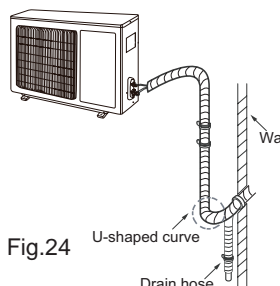


Fig.24

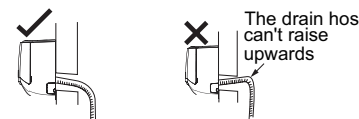
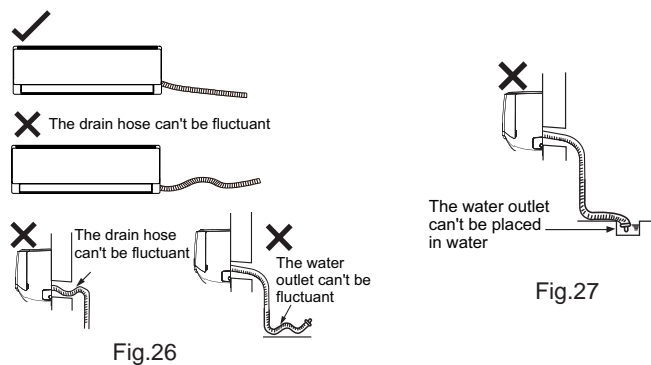


Fig.25

⚠ Note:

- (1) The through-wall height of drain hose shouldnt be higher than the outlet pipe hole of indoor unit.(As show in Fig.25)
- (2) Slant the drain hose slightly downwards. The drain hose cant be curved, raised and fluctuant, etc.(As show in Fig.26)

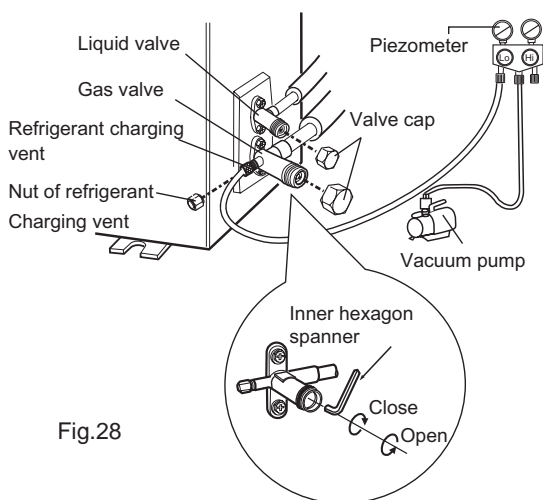
(3) The water outlet can't be placed in water in order to drain smoothly.(As show in Fig.27)



8.7 Vacuum Pumping and Leak Detection

1. Use Vacuum Pump

- (1) Remove the valve caps on the liquid valve and gas valve and the nut of refrigerant charging vent.
- (2) Connect the charging hose of piezometer to the refrigerant charging vent of gas valve and then connect the other charging hose to the vacuum pump.
- (3) Open the piezometer completely and operate for 10-15min to check if the pressure of piezometer remains in -0.1MPa.
- (4) Close the vacuum pump and maintain this status for 1-2min to check if the pressure of piezometer remains in -0.1MPa. If the pressure decreases, there may be leakage.
- (5) Remove the piezometer, open the valve core of liquid valve and gas valve completely with inner hexagon spanner.
- (6) Tighten the screw caps of valves and refrigerant charging vent.(As show in Fig.28)



2. Leakage Detection

- (1) With leakage detector:
Check if there is leakage with leakage detector.
- (2) With soap water:
If leakage detector is not available, please use soap water for leakage detection. Apply soap water at the suspected position and keep the soap water for more than 3min. If there are air bubbles coming out of this position, theres a leakage.

8.8 Check after Installation and Test Operation

1. Check after Installation

Check according to the following requirement after finishing installation.

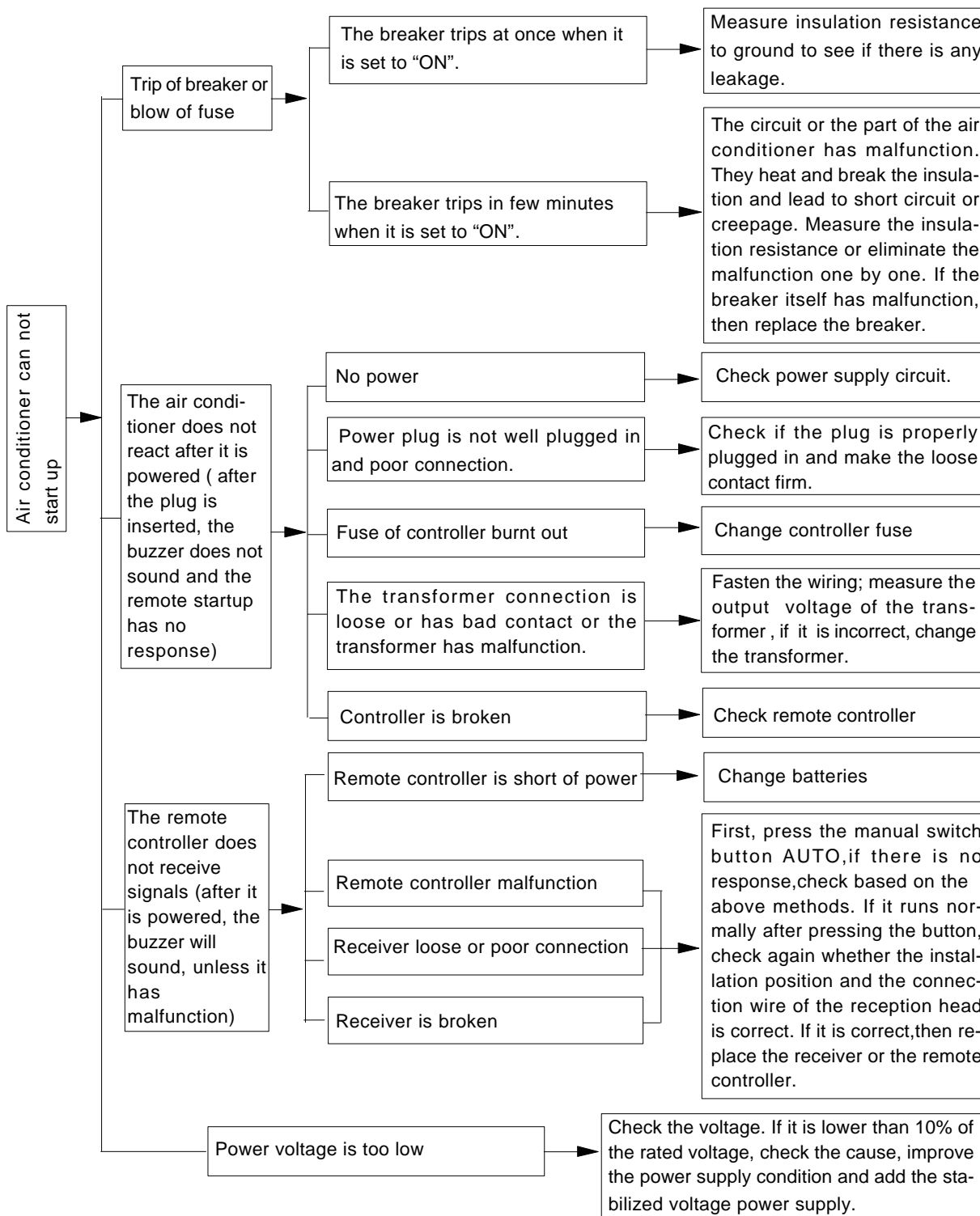
No.	Items to be checked	Possible malfunction
1	Has the unit been installed firmly?	The unit may drop, shake or emit noise.
2	Have you done the refrigerant leakage test?	It may cause insufficient cooling (heating) capacity.
3	Is heat insulation of pipeline sufficient?	It may cause condensation and water dripping.
4	Is water drained well?	It may cause condensation and water dripping.
5	Is the voltage of power supply according to the voltage marked on the nameplate?	It may cause malfunction or damage the parts.
6	Is electric wiring and pipeline installed correctly?	It may cause malfunction or damage the parts.
7	Is the unit grounded securely?	It may cause electric leakage.
8	Does the power cord follow the specification?	It may cause malfunction or damage the parts.
9	Is there any obstruction in air inlet and air outlet?	It may cause insufficient cooling (heating).
10	The dust and sundries caused during installation are removed?	It may cause malfunction or damaging the parts.
11	The gas valve and liquid valve of connection pipe are open completely?	It may cause insufficient cooling (heating) capacity.

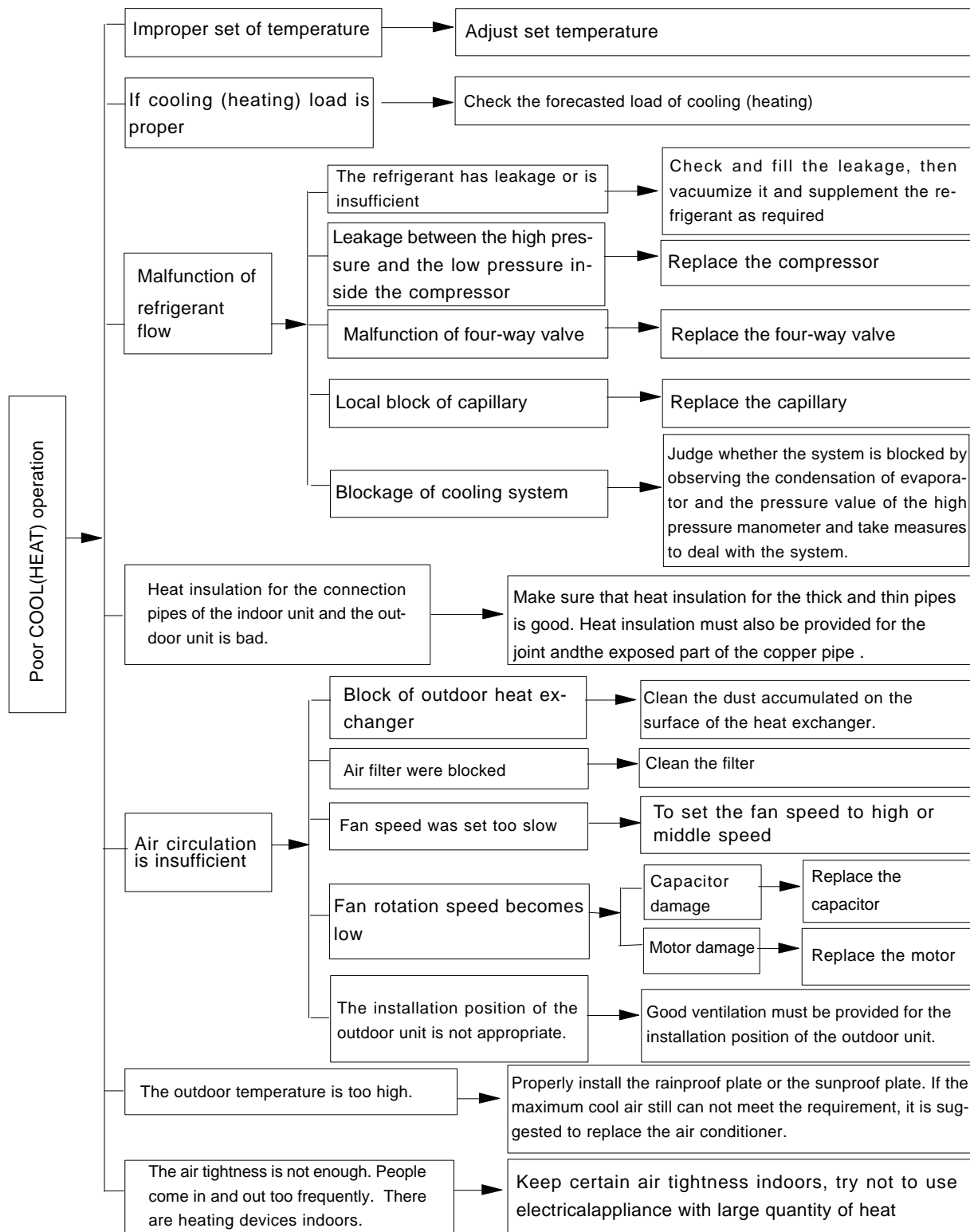
2. Test Operation

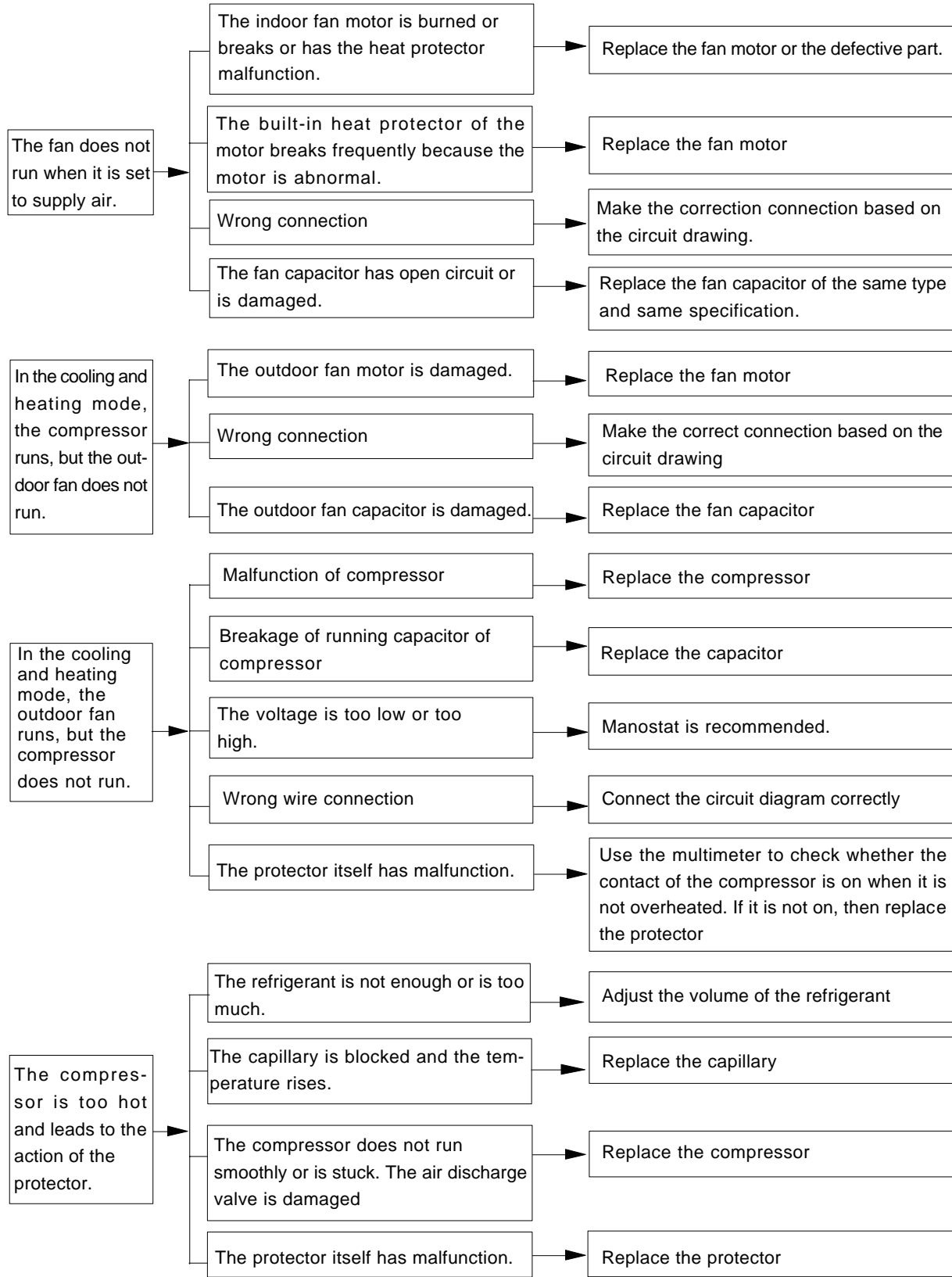
- (1) Preparation of test operation
 - The client approves the air conditioner installation.
 - Specify the important notes for air conditioner to the client.
- (2) Method of test operation
 - Put through the power, press ON/OFF button on the remote controller to start operation.
 - Press MODE button to select AUTO, COOL, DRY, FAN and HEAT to check whether the operation is normal or not.
 - If the ambient temperature is lower than 16°C , the air conditioner cant start cooling.

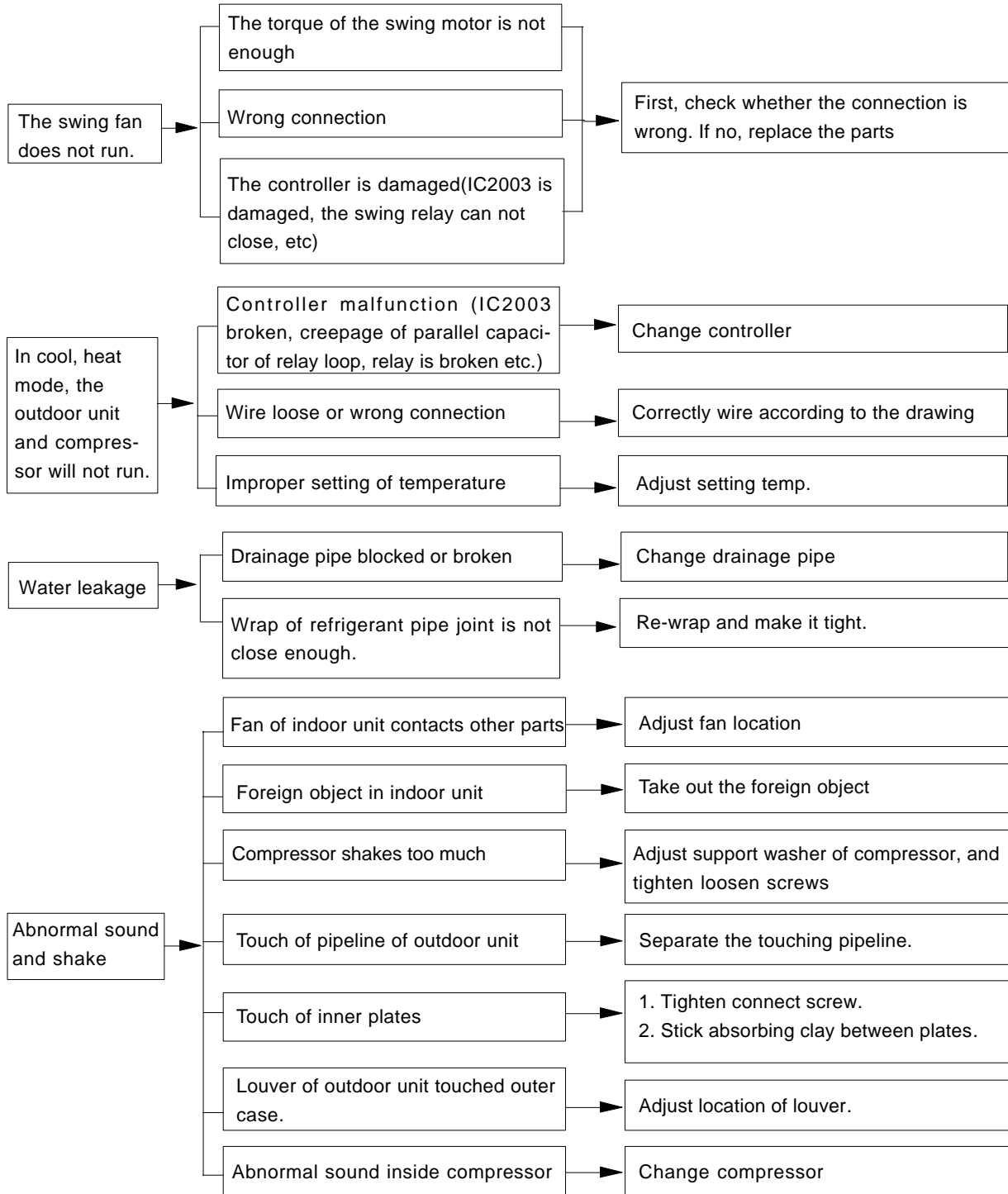
9. Maintenance

9.1 Troubleshooting for Normal Malfunction







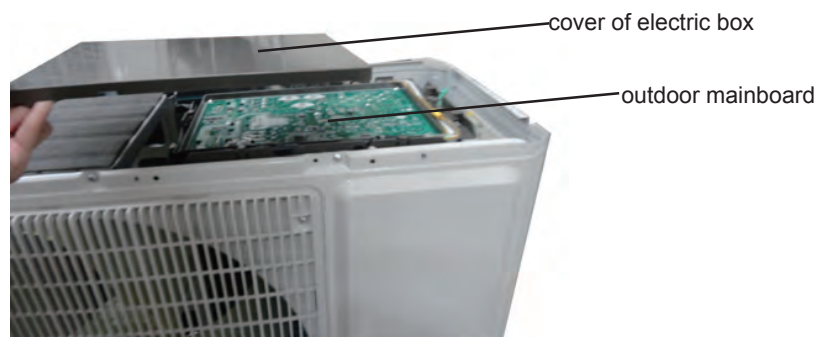


9. Maintenance

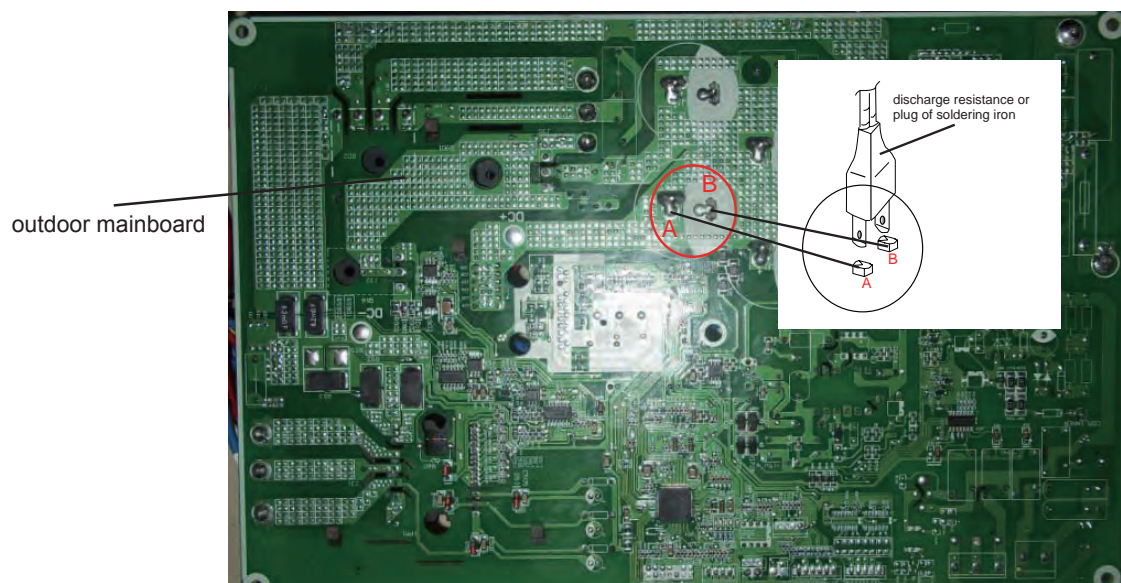
9.1 Precautions before Maintenance

There are high-capacity electrolytic capacitors on the outdoor mainboard. Thus, even the power is cut off, there is high voltage inside the capacitors and it needs more than 20min to reduce the voltage to safety value. Touching the electrolytic capacitor within 20min after cutting the power will cause electric shock. If maintenance is needed, follow the steps below to discharge electricity of electrolytic capacitor after power off.

(1) Open the top cover of outdoor unit and then remove the cover of electric box.



(2) As shown in the fig below, connect the plug of discharge resistance (about 100ohm, 20W) (if there is no discharge resistance, you can use the plug of soldering iron) to point A and B of electrolytic capacitor. There will be sparks when touching them. Press them forcibly for 30s to discharge electricity of electrolytic capacitor.



(3) After finish discharging electricity, measure the voltage between point A and B with universal meter to make sure if electricity discharging is completed, in order to prevent electric shock. If the voltage between the two points is below 20V, you can perform maintenance safely.

9.2 Error Code List

No.	Malfunction Name	Dual-8 Code Display	Display Method of Outdoor Unit			A/C status	Possible Causes
			Indicator has 3 kinds of display status and during blinking, ON 0.5s and OFF 0.5s				
			Yellow Indicator	Red Indicator	Green Indicator		
1	High pressure protection of system	E1				During cooling and drying operation, except indoor fan operates, all loads stop operation. During heating operation, the complete unit stops.	1. Refrigerant was superabundant; 2. Poor heat exchange (including filth blockage of heat exchanger and bad radiating environment);Ambient temperature is too high.
2	Antifreezing protection	E2	OFF 1s and blink 3 times			During cooling and drying operation, compressor and outdoor fan stop while indoor fan operates.	1. Poor air-return in indoor unit; 2. Fan speed is abnormal; 3. Evaporator is dirty.
3	Refrigerant leakage protection	F0		OFF 1s and blink 9 times		The Dual-8 Code Display will show F0 and the complete unit stops.	1.Refrigerant leakage; 2.Indoor evaporator temperature sensor works abnormally; 3.The unit has been plugged up somewhere.
4	High discharge temperature protection of compressor	E4		OFF 1s and blink 7 times		During cooling and drying operation, compressor and outdoor fan stop while indoor fan operates. During heating operation, all loads stop.	Please refer to the malfunction analysis (discharge protection,overload).
5	Overcurrent protection	E5	OFF 1s and blink 5 times			During cooling and drying operation, compressor and outdoor fan stop while indoor fan operates. During heating operation, all loads stop.	1. Supply voltage is unstable; 2. Supply voltage is too low and load is too high; 3. Evaporator is dirty.
6	Communication Malfunction	E6	Always ON			During cooling operation,compressor stops while indoor fan motor operates. During heating operation, the complete unit stops.	Refer to the corresponding malfunction analysis.
7	High temperature resistant protection	E8	OFF 1s and blink 6 times			During cooling operation:compressor will stop while indoor fan will operate. During heating operation, the complete unit stops.	Refer to the malfunction analysis(overload, high temperature resistant).
8	EEPROM malfunction	EE	OFF 1s and blink 11 times			During cooling and drying operation, compressor will stop while indoor fan will operate;During heating operation, the complete unit will stop	Replace outdoor control panel AP1
9	Limit/decrease frequency due to high temperature of module	EU				All loads operate normally,while operation frequency for compressor is decreased	Discharging after the complete unit is de-energized for 20mins, check whether the thermal grease on IPM Module of outdoor control panel AP1 is sufficient and whether the radiator is inserted tightly.If its no use, please replace control panel AP1.
10	Malfunction protection of jumper cap	C5				Wireless remote receiver and button are effective, but can not dispose the related command	1. No jumper cap insert on mainboard. 2. Incorrect insert of jumper cap. 3. Jumper cap damaged. 4. Abnormal detecting circuit of mainboard.

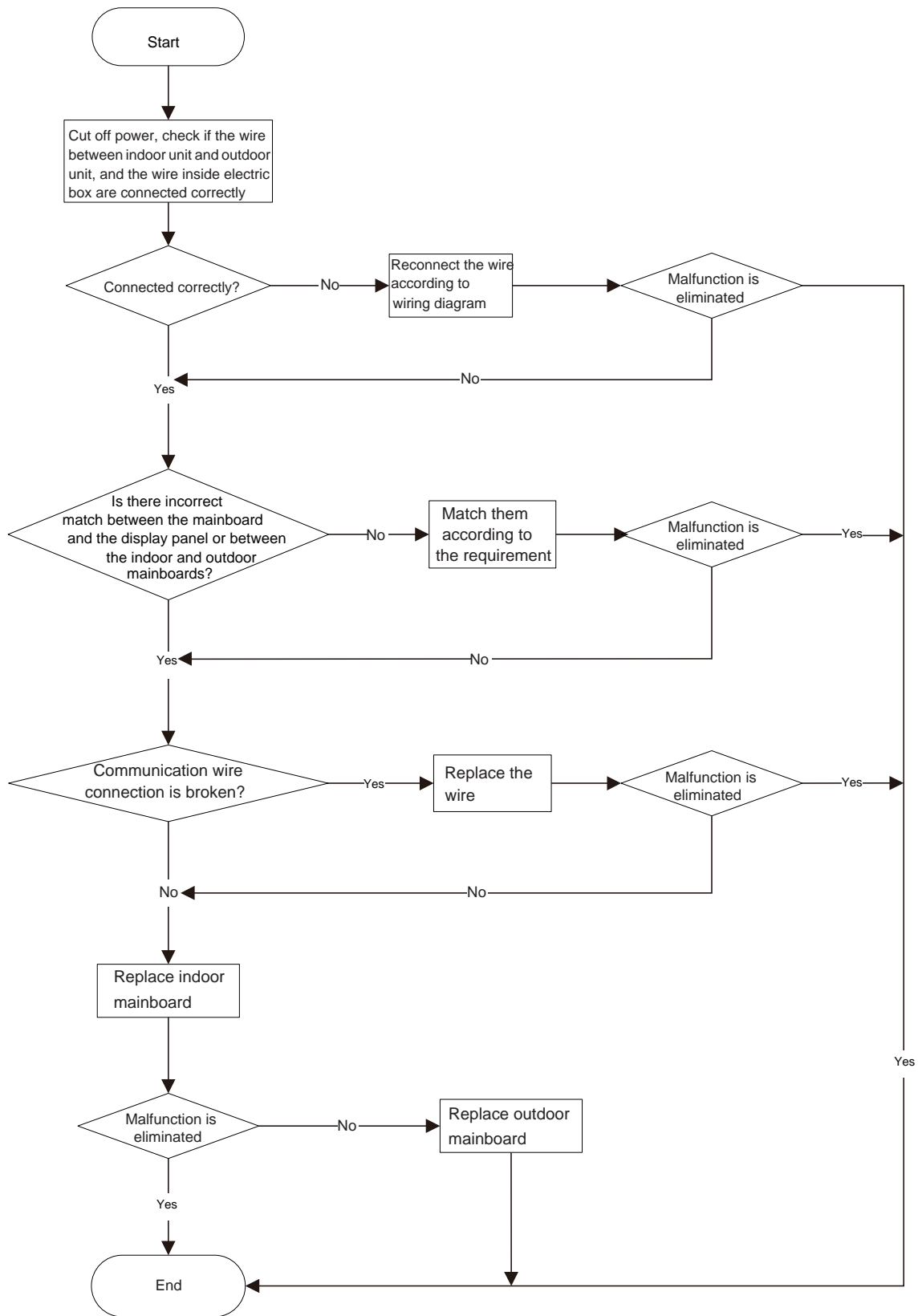
No.	Malfunction Name	Dual-8 Code Display	Display Method of Outdoor Unit Indicator has 3 kinds of display status and during blinking, ON 0.5s and OFF 0.5s			A/C status	Possible Causes
			Yellow Indicator	Red Indicator	Green Indicator		
11	Gathering refrigerant	Fo	OFF 1s and blink 17 times			When the outdoor unit receive signal of Gathering refrigerant,the system will be forced to run under cooling mode for gathering refrigerant	Nominal cooling mode
12	Indoor ambient temperature sensor is open/ short circuited	F1				During cooling and drying operation, indoor unit operates while other loads will stop; during heating operation,the complete unit will stop operation.	1. Loosening or bad contact of indoor ambient temp. sensor and mainboard terminal. 2. Components in mainboard fell down leads short circuit. 3. Indoor ambient temp. sensor damaged.(check with sensor resistance value chart) 4. Mainboard damaged.
13	Indoor evaporator temperature sensor is open/ short circuited	F2				AC stops operation once reaches the setting temperature. Cooling,drying:internal fan motor stops operation while other loads stop operation; Heating: AC stop operation	1. Loosening or bad contact of Indoor evaporator temp. sensor and mainboard terminal. 2. Components on the mainboard fall down leads short circuit. 3. Indoor evaporator temp. sensor damaged.(check temp. sensor value chart for testing) 4. Mainboard damaged.
14	Outdoor ambient temperature sensor is open/ short circuited	F3		OFF 1s and blink 6 times		During cooling and drying operating, compressor stops while indoor fan operates; During heating operation, the complete unit will stop operation	Outdoor temperature sensor hasn't been connected well or is damaged. Please check it by referring to the resistance table for temperature sensor)
15	Outdoor condenser temperature sensor is open/ short circuited	F4		OFF 1s and blink 5 times		During cooling and drying operation, compressor stops while indoor fan will operate; During heating operation,the complete unit will stop operation.	Outdoor temperature sensor hasn't been connected well or is damaged. Please check it by referring to the resistance table for temperature sensor)
16	Outdoor discharge temperature sensor is open/ short circuited	F5		OFF 1s and blink 7 times		During cooling and drying operation, compressor will stop after operating for about 3 mins,while indoor fan will operate; During heating operation,the complete unit will stop after operating for about 3 mins.	1.Outdoor temperature sensor hasn't been connected well or is damaged. Please check it by referring to the resistance table for temperature sensor) 2.The head of temperature sensor hasn't been inserted into the copper tube
17	Limit/decrease frequency due to overload	F6		OFF 1s and blink 3 times		All loads operate normally,while operation frequency for compressor is decreased	Refer to the malfunction analysis(overload, high temperature resistant)
18	Decrease frequency due to overcurrent	F8		OFF 1s and blink once		All loads operate normally,while operation frequency for compressor is decreased	The input supply voltage is too low;System pressure is too high and overload
19	Decrease frequency due to high air discharge	F9		OFF 1s and blink twice		All loads operate normally,while operation frequency for compressor is decreased	Overload or temperature is too high; Refrigerant is insufficient; Malfunction of electric expansion valve (EKV)
20	Limit/decrease frequency due to antifreezing	FH		OFF 1s and blink 4 times		All loads operate normally,while operation frequency for compressor is decreased	Poor air-return in indoor unit or fan speed is too low

No.	Malfunction Name	Dual-8 Code Display	Display Method of Outdoor Unit Indicator has 3 kinds of display status and during blinking, ON 0.5s and OFF 0.5s			A/C status	Possible Causes
			Yellow Indicator	Red Indicator	Green Indicator		
21	Voltage for DC bus-bar is too high	PH	OFF 1s and blink 13 times			During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation.	1. Measure the voltage of position L and N on wiring board (XT), if the voltage is higher than 265VAC, turn on the unit after the supply voltage is increased to the normal range. 2.If the AC input is normal,measure the voltage of electrolytic capacitor C on control panel (AP1),if its normal, theres malfunction for the circuit, please replace the control panel (AP1)
22	Voltage of DC bus-bar is too low	PL	OFF 1s and blink 12 times			During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop	1. Measure the voltage of position L and N on wiring board (XT), if the voltage is higher than 150VAC,turn on the unit after the supply voltage is increased to the normal range. 2.If the AC input is normal,measure the voltage of electrolytic capacitor C on control panel (AP1),if its normal, theres malfunction for the circuit, please replace the control panel (AP1)
23	Compressor Min frequency in test state	P0					Showing during min. cooling or min. heating test
24	Compressor rated frequency in test state	P1					Showing during nominal cooling or nominal heating test
25	Compressor maximum frequency in test state	P2					Showing during max. cooling or max. heating test
26	Compressor intermediate frequency in test state	P3					Showing during middle cooling or middle heating test
27	Overcurrent protection of phase current for compressor	P5				During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation.	Refer to the malfunction analysis (IPM protection, loss of synchronism protection and overcurrent protection of phase current for compressor.
28	Charging malfunction of capacitor	PU				During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop	Refer to the part three—charging malfunction analysis of capacitor
29	Malfunction of module temperature sensor circuit	P7				During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop	Replace outdoor control panel AP1

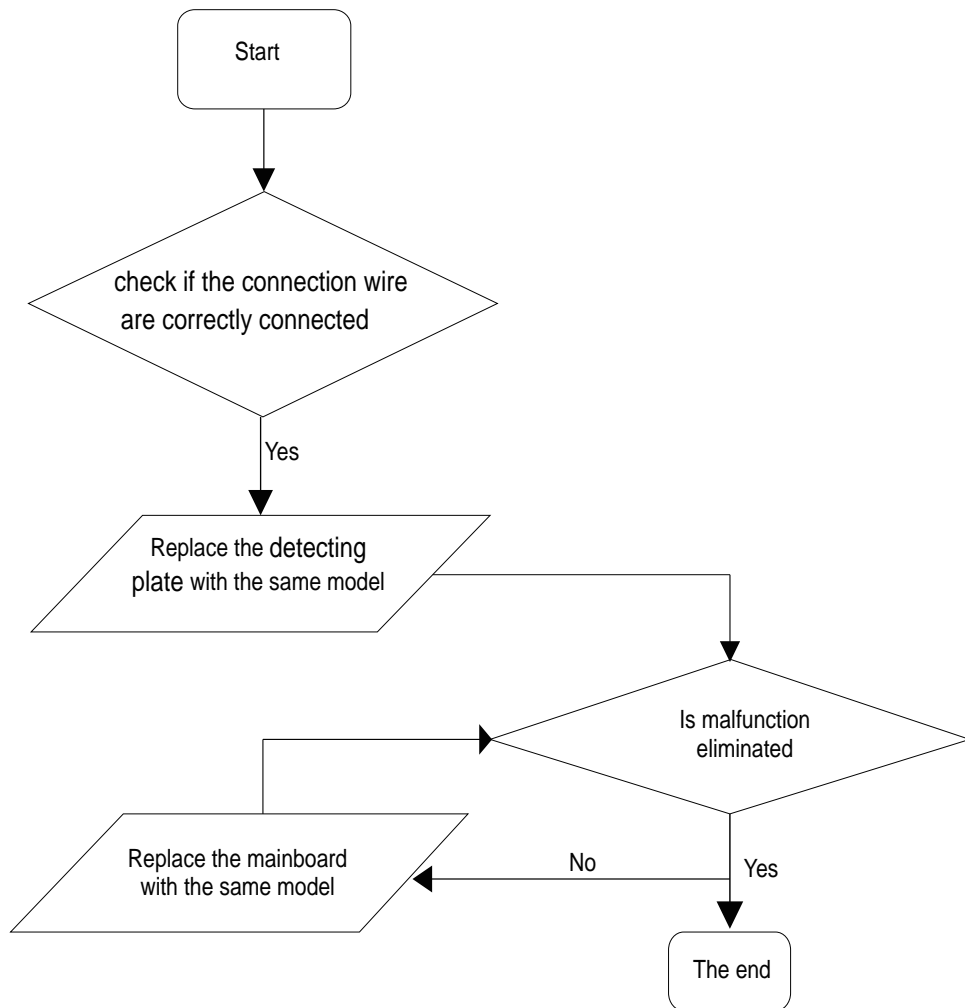
No.	Malfunction Name	Dual-8 Code Display	Display Method of Outdoor Unit			A/C status	Possible Causes
			Indicator has 3 kinds of display status and during blinking, ON 0.5s and OFF 0.5s				
			Yellow Indicator	Red Indicator	Green Indicator		
30	Module high temperature protection	P8				"During cooling operation,compressor will stop while indoor fan will operate; During heating operation,the complete unit will stop"	After the complete unit is deenergized for 20mins, check whether the thermal grease on IPM Module of outdoor control panel AP1 is sufficient and whether the radiator is inserted tightly. If its no use, please replace control panel AP1.
31	Overload protection for compressor	H3	OFF 1s and blink 8 times			"During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation."	Refer to the malfunction analysis(overload, high temperature resistant)
32	IPM protection	H5	OFF 1s and blink 4 times			"During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation,the complete unit will stop operation."	
33	Module temperature is too high	H5	OFF 1s and blink 10 times				1. Wiring terminal OVC-COMP is loosened. In normal state, the resistance for this terminal should be less than 1ohm. 2.Refer to the malfunction analysis(discharge protection, overload)
34	Internal motor(fan motor) do not operate	H6				Internal fan motor, external fan motor, compressor and electric heater stop operation,guide louver stops at present location.	Refer to the malfunction analysis(overload, high temperature resistant)
35	Desynchronizing of compressor	H7				"During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation,the complete unit will stop operation."	Refer to the malfunction analysis (IPM protection,loss of synchronism protection and overcurrent protection of phase current for compressor.
36	PFC protection	HC	OFF 1s and blink 14 times			"During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation,the complete unit will stop operation."	
37	Outdoor DC fan motor malfunction	L3		OFF 1s and blink 14 times		Outdoor DC fan motor malfunction lead to compressor stop operation	1. Bad contact of DC motor feedback terminal. 2. Bad contact of DC motor control end. 3. Fan motor is stalling. 4. Motor malfunction. 5. Malfunction of mainboard rev detecting circuit.
38	power protection	L9	OFF 1s and blink 9 times			compressor stop operation and Outdoor fan motor will stop 30s latter,3 minutes latter fan motor and compressor will restart	Refer to the malfunction analysis (IPM protection,loss of synchronism protection and overcurrent protection of phase current for compressor.
39	Indoor unit and outdoor unit doesn't match	LP	OFF 1s and blink 16 times			compressor and Outdoor fan motor can't work	Refer to the malfunction analysis
40	Failure startup	LC				"During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation,the complete unit will stop operation."	DC fan motor malfunction or system blocked or the connector loosed

No.	Malfunction Name	Dual-8 Code Display	Display Method of Outdoor Unit Indicator has 3 kinds of display status and during blinking, ON 0.5s and OFF 0.5s			A/C status	Possible Causes
			Yellow Indicator	Red Indicator	Green Indicator		
41	Malfunction of phase current detection circuit for compressor	U1				"During cooling and drying operation,compressor will stop while indoor fan will operate; During heating operation,the complete unit will stop"	To protect the electrical components when detect high power
42	Malfunction of voltage dropping for DC bus-bar	U3				"During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop"	Indoor unit and outdoor unit doesn't match
43	Malfunction of complete units current detection	U5				"During cooling and drying operation,the compressor will stop while indoor fan will operate; During heating operating,the complete unit will stop operation."	Refer to the malfunction analysis
44	The four-way valve is abnormal	U7				If this malfunction occurs during heating operation, the complete unit will stop operation.	Replace outdoor control panel AP1
45	Frequency limiting(power)			OFF 1s and blink 13 times			Supply voltage is unstable
46	Compressor running		OFF 1s and blink once				Theres circuit malfunction on outdoor units control panel AP1,please replace the outdoor units control panel AP1.
47	The temperature for turning on the unit is reached			OFF 1s and blink 8 times			1.Supply voltage is lower than AC175V; 2.Wiring terminal 4V is loosened or broken; 3.4V is damaged, please replace 4V.
48	Frequency limiting(module temperature)			OFF 1s and blink 11 times			Replace outdoor control panel AP1
49	Normal communication				OFF 0.5s and blink once		
50	Defrosting (Heating indicator ON 10s OFF 0.5s)					Defrosting will occur in heating mode.Compressor will operate while indoor fan will stop operation.	
51	Malfunction of detecting plate(WIFI)	JF					Refer to the malfunction analysis

4. Communication malfunction E6

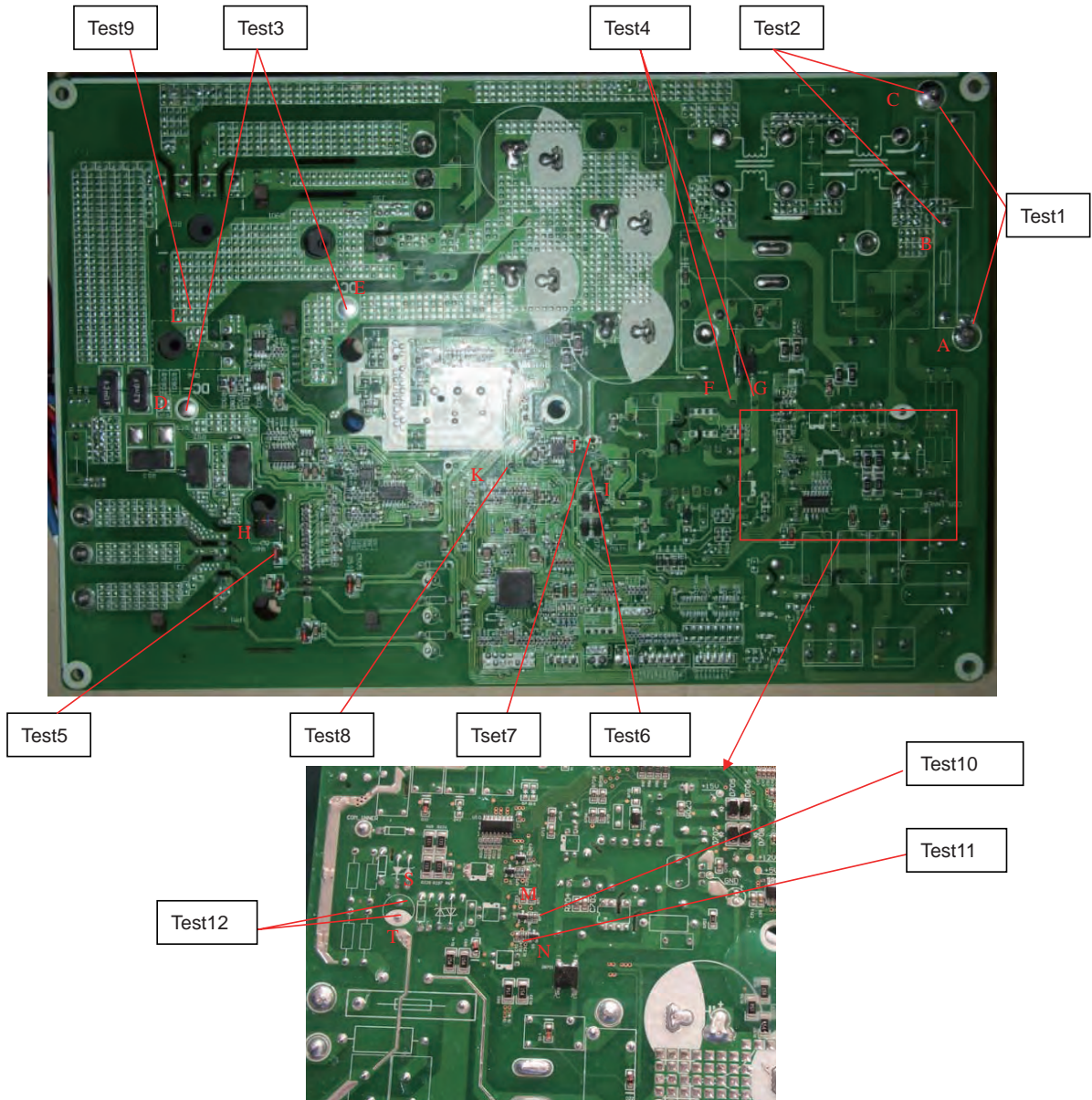


5. Malfunction of detecting plate(WIFI) JF



●Outdoor unit:

1.Key detection point



Test NO	Test point	Corresponding component	Test value under normal condition
Test 1	Between A and C	Neutral and live wires	160V~265V
Test 2	Between B and C	Neutral and live wires	160V~265V
Test 3	Between D and E	DC busbar electrolytic capacitor	DC 180V~380V
Test 4	Between F and G	Electrolytic capacitor of power	DC 180V~380V
Test 5	Two ends of diode D15	D15(IPM modular +15V power supply)	DC 14.5V~15.6V
Test 6	Two ends of electrolytic capacitor C715	C715(+12V power supply)	DC 12V~13V
Test 7	Two ends of electrolytic capacitor C710	C710(+5V power supply)	DC 5V
Test 8	Two ends of electrolytic capacitor C226	C226(+3.3V power supply)	DC 3.3V
Test 9	Two ends of chip capacitor C912	C912(+17V power supply)	DC 15V~18V
Test 10	Between M to GND	Point M of R75 to ground (signal sending port of ODU)	Fluctuate between 0~3.3V
Test 11	Between N to GND	Point N of R123 to ground (signal receiving port of ODU)	Fluctuate between 0~3.3V
Test 12	Between S and T	Power supply of communication ring	DC 56V

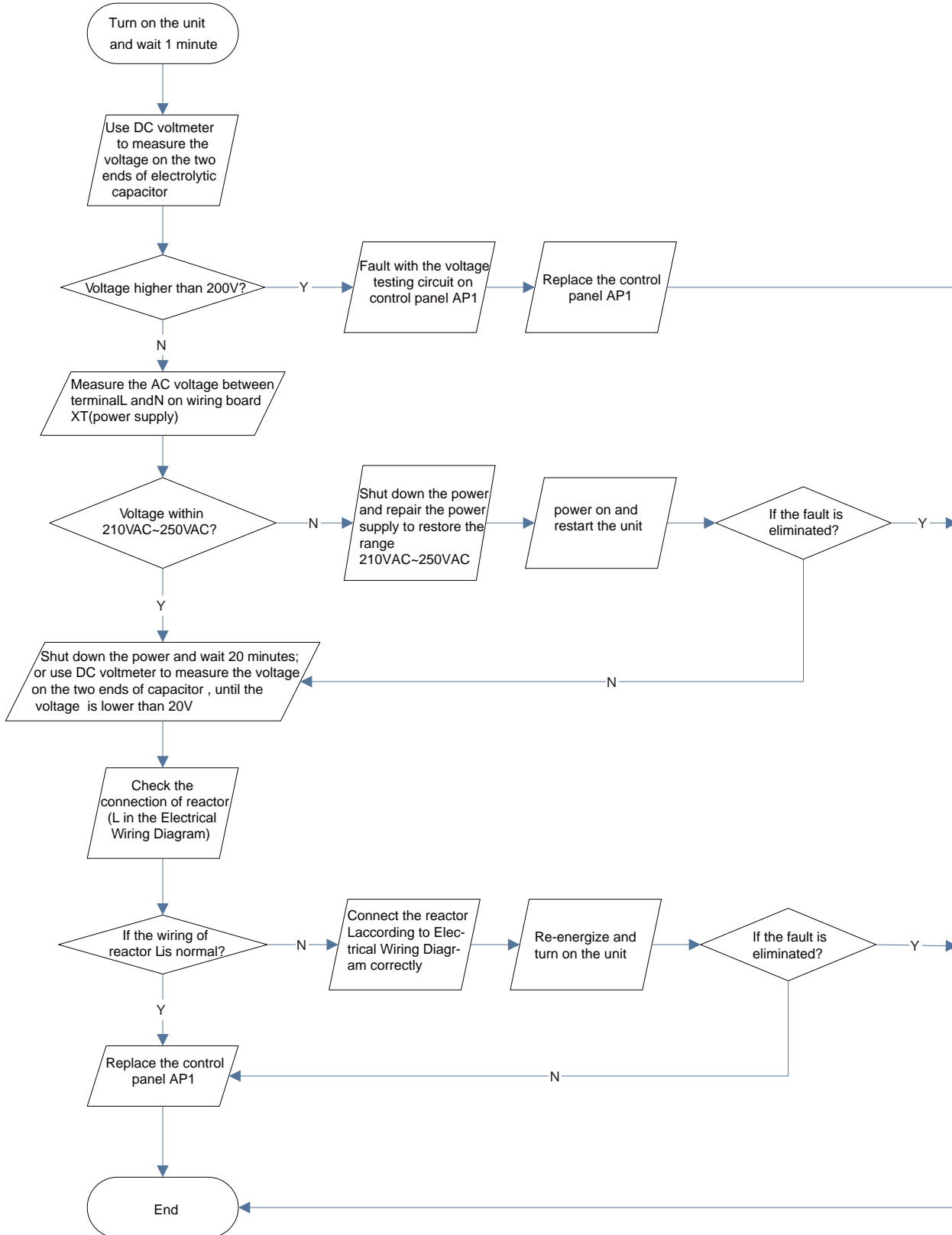
●Outdoor unit:

(1) Capacitor charge fault (Fault with outdoor unit) (AP1 below refers to the outdoor control panel)

Main Check Points:

- Use AC voltmeter to check if the voltage between terminal L and N on the wiring board is within 210VAC~240VAC.
- Is the reactor (L) correctly connected? Is the connection loose or fallen? Is the reactor (L) damaged?

Fault diagnosis process:

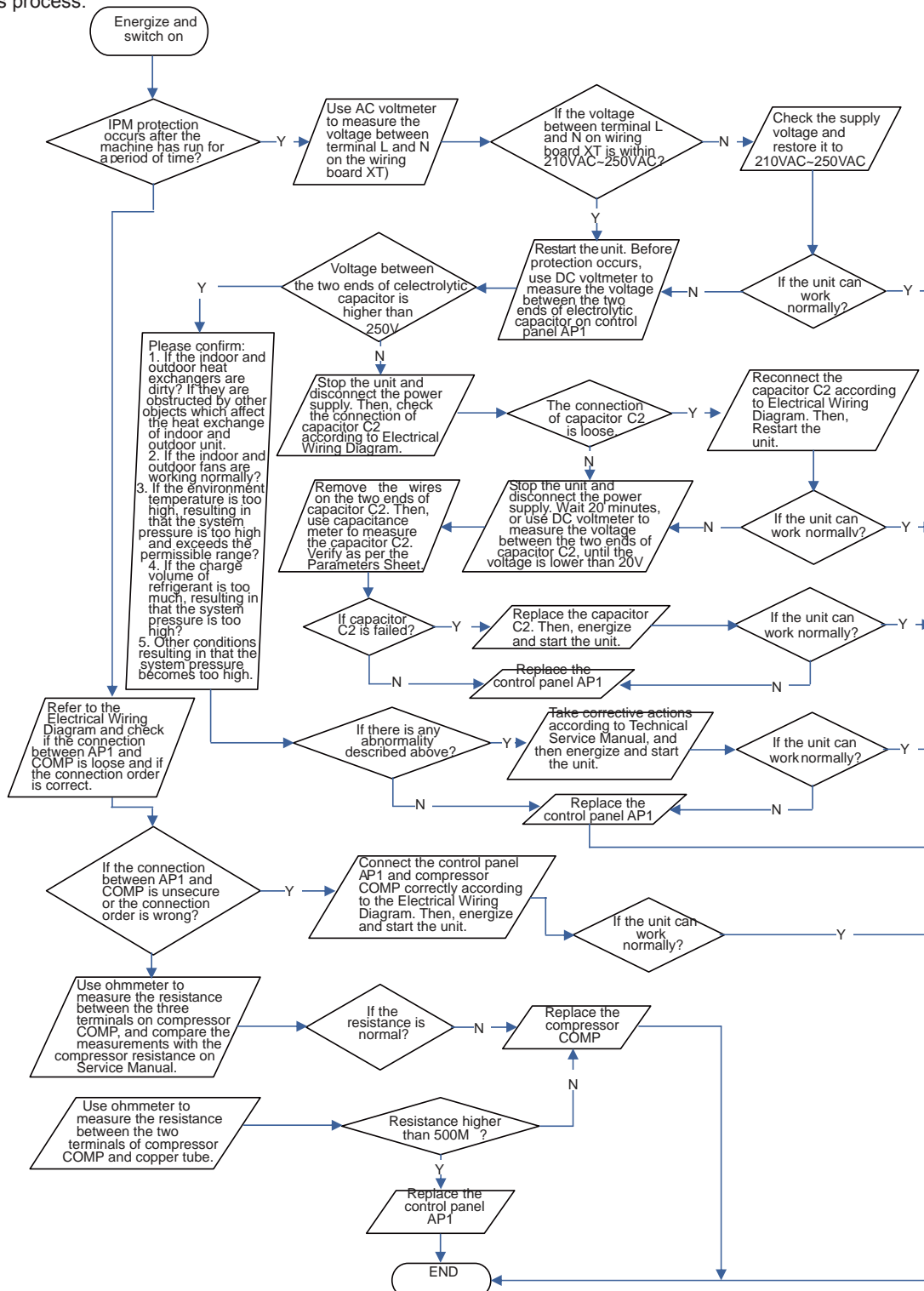


(2) IPM Protection, Out-of-step Fault, Compressor Phase Overcurrent (AP1 below refers to the outdoor control panel)

Main check points:

- Is the connection between control panel AP1 and compressor COMP secure? Loose? Is the connection in correct order?
- Is the voltage input of the machine within normal range? (Use AC voltmeter to measure the voltage between terminal L and N on the wiring board XT)
- Is the compressor coil resistance normal? Is the insulation of compressor coil against the copper tube in good condition?
- Is the working load of the machine too high? Is the radiation good?
- Is the charge volume of refrigerant correct?

Fault diagnosis process:

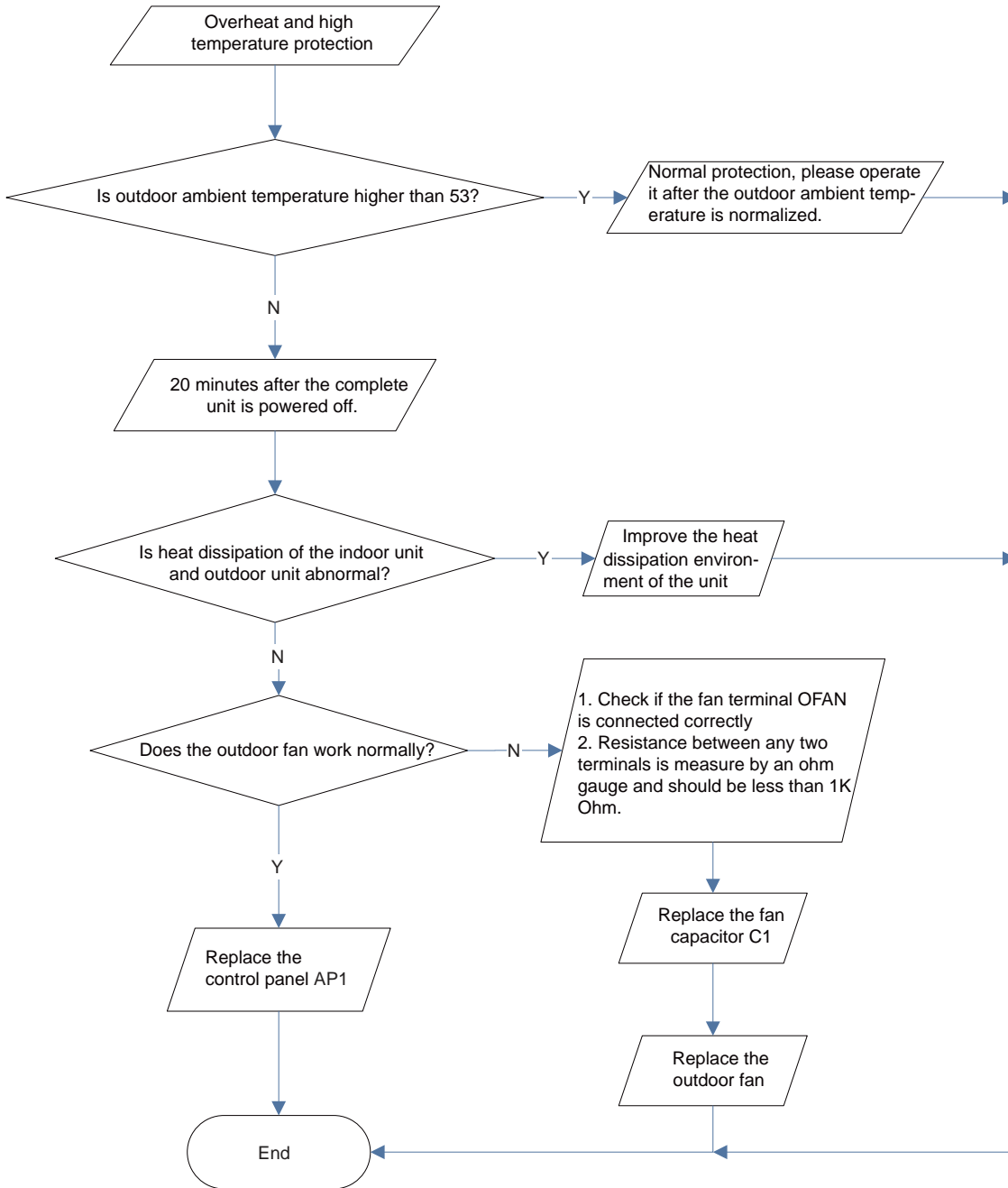


(3) High temperature and overload protection diagnosis (AP1 hereinafter refers to the control board of the outdoor unit)

Mainly detect:

- Is outdoor ambient temperature in normal range?
- Are the outdoor and indoor fans operating normally?
- Is the heat dissipation environment inside and outside the unit good?

Fault diagnosis process:

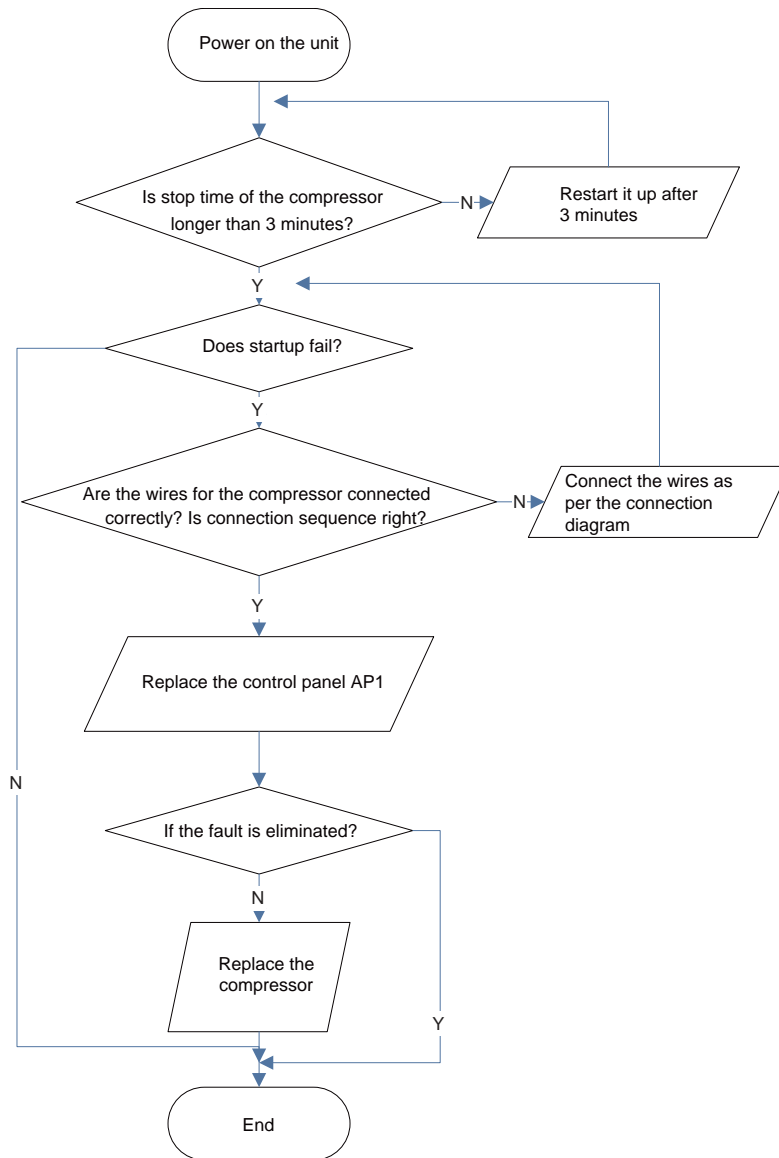


(4) Start-up failure (following AP1 for outdoor unit control board)

Mainly detect:

- Whether the compressor wiring is connected correct?
- Is compressor broken?
- Is time for compressor stopping enough?

Fault diagnosis process:

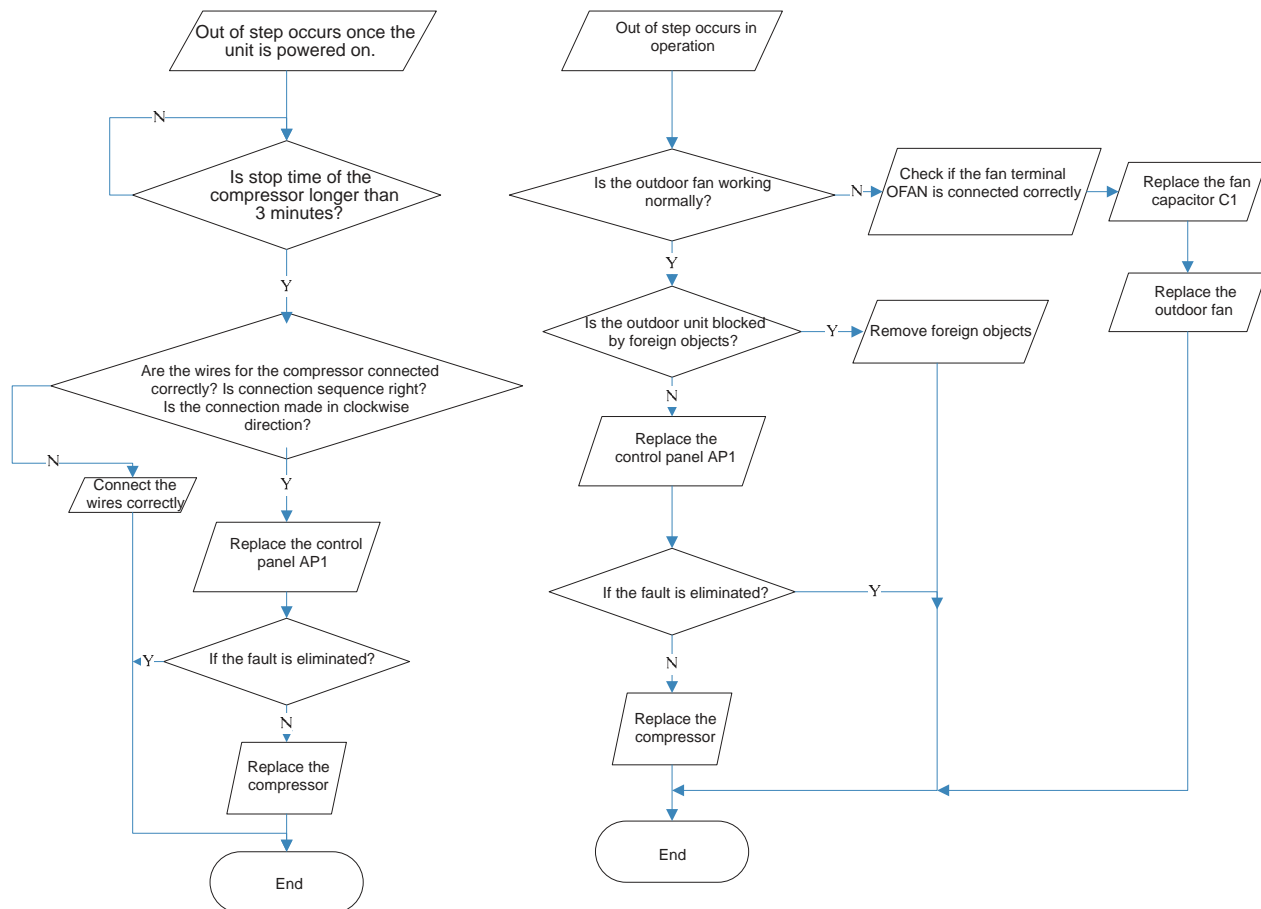


(5) Out of step diagnosis for the compressor (AP1 hereinafter refers to the control board of the outdoor unit)

Mainly detect:

- Is the system pressure too high?
- Is the input voltage too low?

Fault diagnosis process:

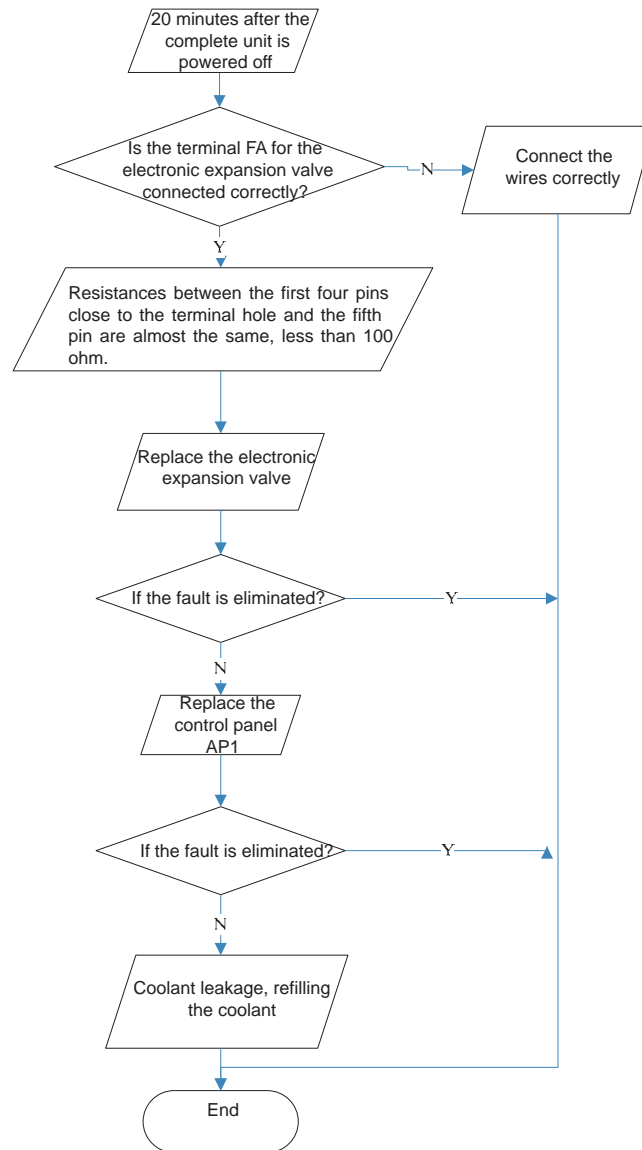


(6) Overload and air exhaust malfunction diagnosis (following AP1 for outdoor unit control board)

Mainly detect:

- Is the PMV connected well or not? Is PMV damaged?
- Is refrigerant leaked?

Fault diagnosis process:

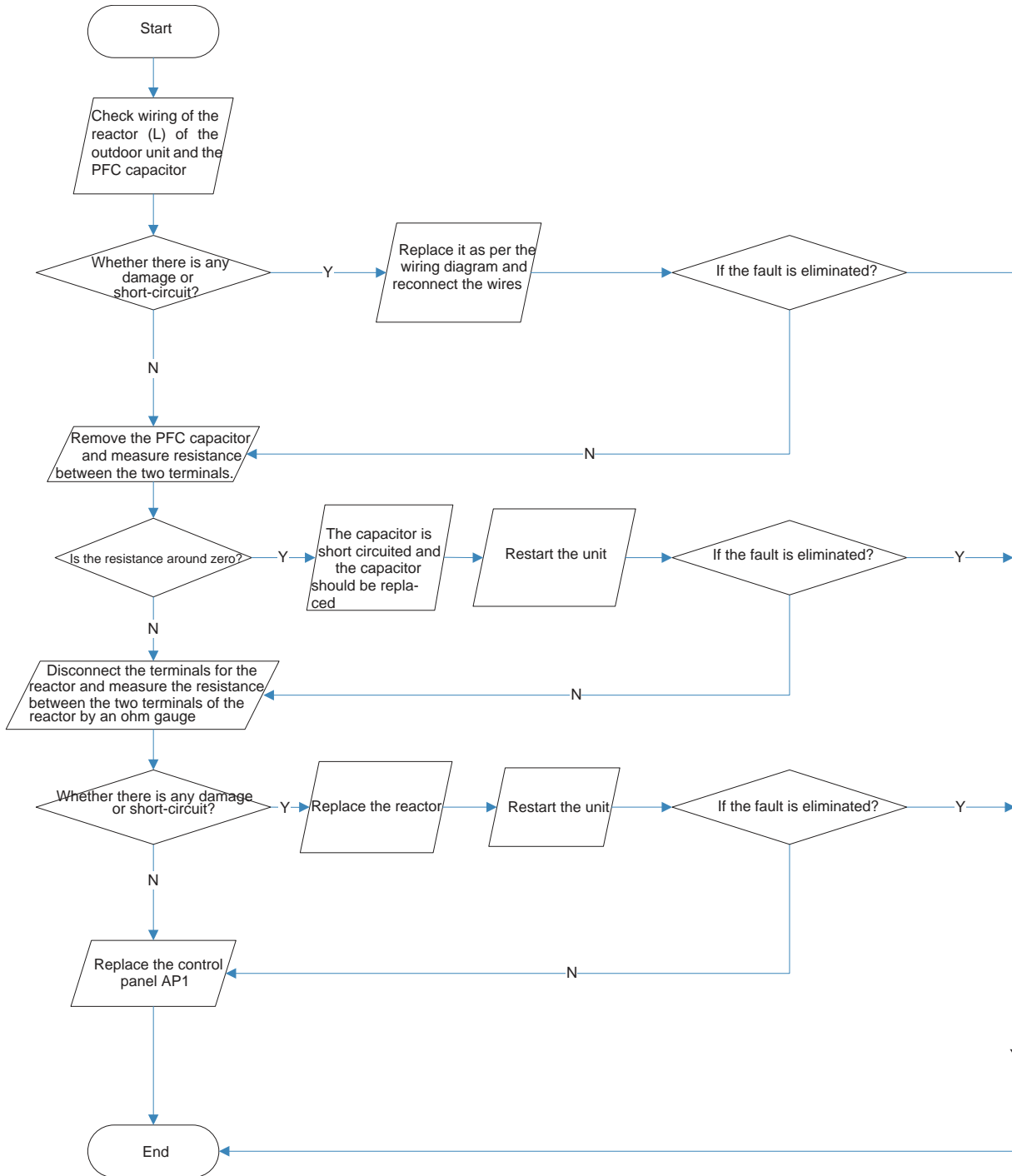


(7) Power factor correct or (PFC) fault (a fault of outdoor unit) (AP1 hereinafter refers to the control board of the outdoor unit)

Mainly detect:

- Check if the reactor (L) of the outdoor unit and the PFC capacitor are broken

Fault diagnosis process:

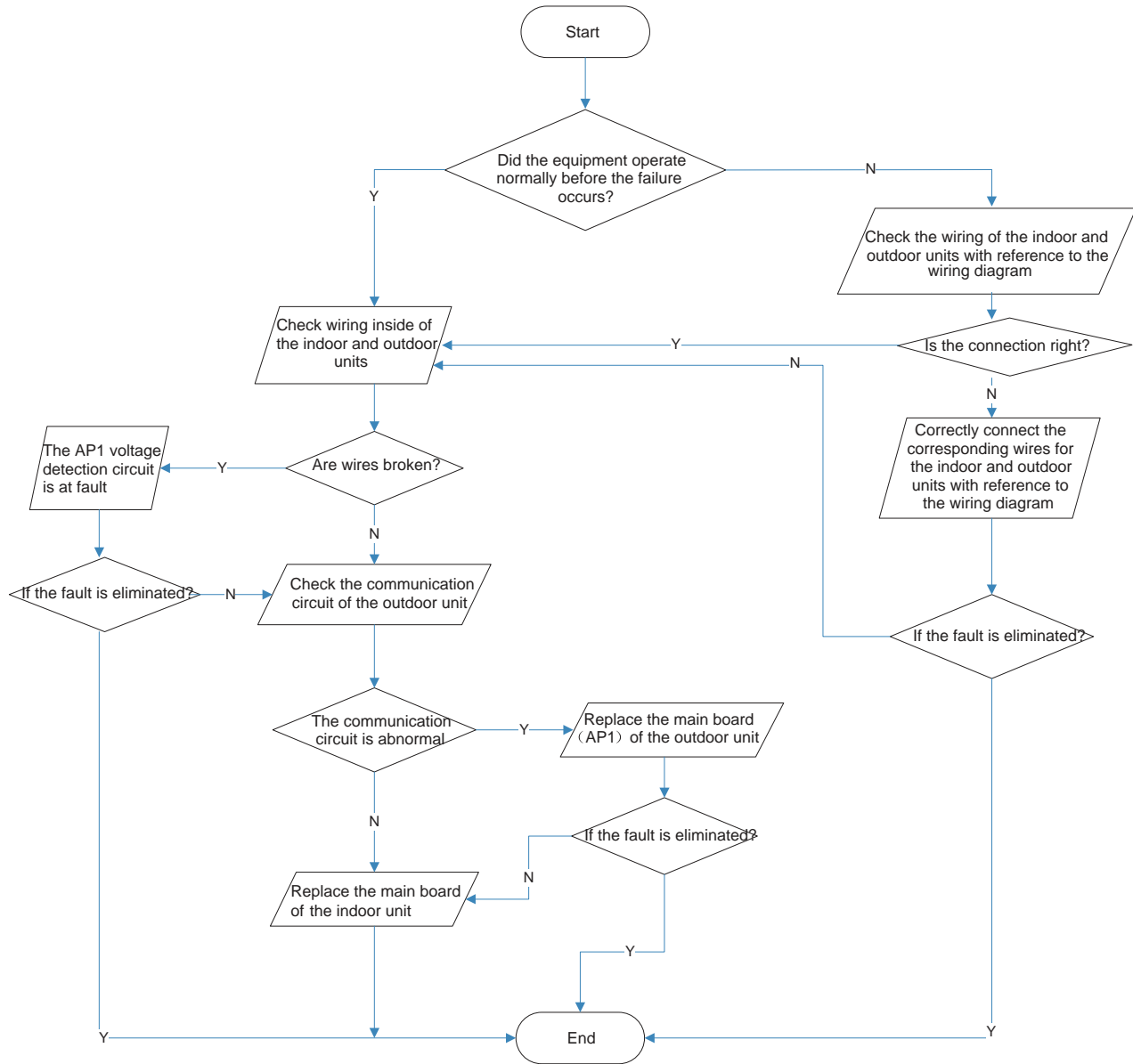


(8) Communication malfunction: (following AP1 for outdoor unit control board)

Mainly detect:

- Is there any damage for the indoor unit mainboard communication circuit? Is communication circuit damaged?
- Detect the indoor and outdoor units connection wire and indoor and outdoor units inside wiring is connect well or not, if is there any damage?

Fault diagnosis process:



9.4 Troubleshooting for Normal Malfunction

1. Air conditioner can't be started up

Possible Causes	Discriminating Method (Air conditioner Status)	Troubleshooting
No power supply, or poor connection for power plug	After energization, operation indicator isn't bright and the buzzer can't give out sound	Confirm whether it's due to power failure. If yes, wait for power recovery. If not, check power supply circuit and make sure the power plug is connected well.
Wrong wire connection between indoor unit and outdoor unit, or poor connection for wiring terminals	Under normal power supply circumstances, operation indicator isn't bright after energization	Check the circuit according to circuit diagram and connect wires correctly. Make sure all wiring terminals are connected firmly
Electric leakage for air conditioner	After energization, room circuit breaker trips off at once	Make sure the air conditioner is grounded reliably Make sure wires of air conditioner is connected correctly Check the wiring inside air conditioner. Check whether the insulation layer of power cord is damaged; if yes, place the power cord.
Model selection for air switch is improper	After energization, air switch trips off	Select proper air switch
Malfunction of remote controller	After energization, operation indicator is bright, while no display on remote controller or buttons have no action.	Replace batteries for remote controller Repair or replace remote controller

2. Poor cooling (heating) for air conditioner

Possible Causes	Discriminating Method (Air conditioner Status)	Troubleshooting
Set temperature is improper	Observe the set temperature on remote controller	Adjust the set temperature
Rotation speed of the IDU fan motor is set too low	Small wind blow	Set the fan speed at high or medium
Filter of indoor unit is blocked	Check the filter to see it's blocked	Clean the filter
Installation position for indoor unit and outdoor unit is improper	Check whether the installation position is proper according to installation requirement for air conditioner	Adjust the installation position, and install the rainproof and sunproof for outdoor unit
Refrigerant is leaking	Discharged air temperature during cooling is higher than normal discharged wind temperature; Discharged air temperature during heating is lower than normal discharged wind temperature; Unit's pressure is much lower than regulated range	Find out the leakage causes and deal with it. Add refrigerant.
Malfunction of 4-way valve	Blow cold wind during heating	Replace the 4-way valve
Malfunction of capillary	Discharged air temperature during cooling is higher than normal discharged wind temperature; Discharged air temperature during heating is lower than normal discharged wind temperature; Unit's pressure is much lower than regulated range. If refrigerant isn't leaking, part of capillary is blocked	Replace the capillary
Flow volume of valve is insufficient	The pressure of valves is much lower than that stated in the specification	Open the valve completely
Malfunction of horizontal louver	Horizontal louver can't swing	Refer to point 3 of maintenance method for details
Malfunction of the IDU fan motor	The IDU fan motor can't operate	Refer to troubleshooting for H6 for maintenance method in details
Malfunction of the ODU fan motor	The ODU fan motor can't operate	Refer to point 4 of maintenance method for details
Malfunction of compressor	Compressor can't operate	Refer to point 5 of maintenance method for details

3. Horizontal louver can't swing

Possible Causes	Discriminating Method (Air conditioner Status)	Troubleshooting
Wrong wire connection, or poor connection	Check the wiring status according to circuit diagram	Connect wires according to wiring diagram to make sure all wiring terminals are connected firmly
Stepping motor is damaged	Stepping motor can't operate	Repair or replace stepping motor
Main board is damaged	Others are all normal, while horizontal louver can't operate	Replace the main board with the same model

Appendix:

Appendix 1: Reference Sheet of Celsius and Fahrenheit

Conversion formula for Fahrenheit degree and Celsius degree: $T_f = T_c \times 1.8 + 32$

Set temperature

Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)	Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)	Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)
61	60.8	16	69/70	69.8	21	78/79	78.8	26
62/63	62.6	17	71/72	71.6	22	80/81	80.6	27
64/65	64.4	18	73/74	73.4	23	82/83	82.4	28
66/67	66.2	19	75/76	75.2	24	84/85	84.2	29
68	68	20	77	77	25	86	86	30

Ambient temperature

Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)	Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)	Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)
32/33	32	0	55/56	55.4	13	79/80	78.8	26
34/35	33.8	1	57/58	57.2	14	81	80.6	27
36	35.6	2	59/60	59	15	82/83	82.4	28
37/38	37.4	3	61/62	60.8	16	84/85	84.2	29
39/40	39.2	4	63	62.6	17	86/87	86	30
41/42	41	5	64/65	64.4	18	88/89	87.8	31
43/44	42.8	6	66/67	66.2	19	90	89.6	32
45	44.6	7	68/69	68	20	91/92	91.4	33
46/47	46.4	8	70/71	69.8	21	93/94	93.2	34
48/49	48.2	9	72	71.6	22	95/96	95	35
50/51	50	10	73/74	73.4	23	97/98	96.8	36
52/53	51.8	11	75/76	75.2	24	99	98.6	37
54	53.6	12	77/78	77	25			

Appendix 2: Configuration of Connection Pipe

1. Standard length of connection pipe

- 5m, 7.5m, 8m.

2. Min. length of connection pipe in the cooling mode for models 09K and 12K is 3m, min. length for models 18K and 24K is 5 m .

3. Min. length of connection pipe in the heating mode is 5 m for all models.

4. Max. length of connection pipe and max. high difference.

5. The additional refrigerant oil and refrigerant charging required after prolonging connection pipe

- After the length of connection pipe is prolonged for 10m at the basis of standard length, you should add 5ml of refrigerant oil for each additional 5m of connection pipe.

- The calculation method of additional refrigerant charging amount (on the basis of liquid pipe):

- When the length of connection pipe is above 5m, add refrigerant according to the prolonged length of liquid pipe. The additional refrigerant charging amount per meter is different according to the diameter of liquid pipe. See the following sheet.

- Additional refrigerant charging amount = prolonged length of liquid pipe X additional refrigerant charging amount per meter

Cooling capacity	Max length of connection pipe	Max height difference
5000 Btu/h(1465 W)	15 m	5 m
7000 Btu/h(2051 W)	15 m	5 m
9000 Btu/h(2637 W)	15 m	10 m
12000 Btu/h(3516 W)	20 m	10 m
18000 Btu/h(5274 W)	25 m	10 m
24000 Btu/h(7032 W)	25 m	10 m
28000 Btu/h(8204 W)	30 m	10 m
36000 Btu/h(10548 W)	30 m	20 m
42000 Btu/h(12306 W)	30 m	20 m
48000 Btu/h(14064 W)	30 m	20 m

Additional refrigerant charging amount for R22, R407C, R410A and R134a			
Diameter of connection pipe		Outdoor unit throttle	
Liquid pipe(mm)	Gas pipe(mm)	Cooling only(g/m)	Cooling and heating(g/m)
Φ6	Φ9.5 or Φ12	15	20
Φ6 or Φ9.5	Φ16 or Φ19	15	20
Φ12	Φ19 or Φ22.2	30	120
Φ16	Φ25.4 or Φ31.8	60	120
Φ19	/	250	250
Φ22.2	/	350	350

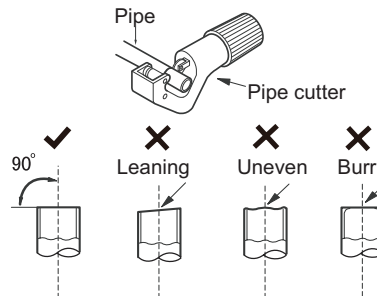
Appendix 3: Pipe Expanding Method

⚠ Note:

Improper pipe expanding is the main cause of refrigerant leakage. Please expand the pipe according to the following steps:

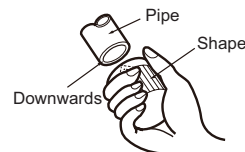
A: Cut the pip

- Confirm the pipe length according to the distance of indoor unit and outdoor unit.
- Cut the required pipe with pipe cutter.



B: Remove the burrs

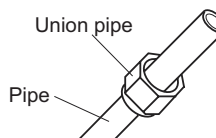
- Remove the burrs with shaper and prevent the burrs from getting into the pipe.



C: Put on suitable insulating pipe

D: Put on the union nut

- Remove the union nut on the indoor connection pipe and outdoor valve; install the union nut on the pipe.



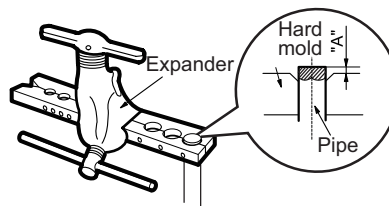
E: Expand the port

- Expand the port with expander.

⚠ Note:

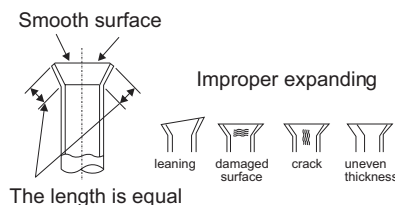
- "A" is different according to the diameter, please refer to the sheet below:

Outer diameter(mm)	A(mm)	
	Max	Min
Φ6 - 6.35 (1/4")	1.3	0.7
Φ9.52 (3/8")	1.6	1.0
Φ12 - 12.70 (1/2")	1.8	1.0
Φ16 - 15.88 (5/8")	2.4	2.2



F: Inspection

- Check the quality of expanding port. If there is any blemish, expand the port again according to the steps above.



Appendix 4: List of Resistance for Temperature Sensor

Resistance Table of Ambient Temperature Sensor for Indoor and Outdoor Units(15K)

Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)
-19	138.1	20	18.75	59	3.848	98	1.071
-18	128.6	21	17.93	60	3.711	99	1.039
-17	121.6	22	17.14	61	3.579	100	1.009
-16	115	23	16.39	62	3.454	101	0.98
-15	108.7	24	15.68	63	3.333	102	0.952
-14	102.9	25	15	64	3.217	103	0.925
-13	97.4	26	14.36	65	3.105	104	0.898
-12	92.22	27	13.74	66	2.998	105	0.873
-11	87.35	28	13.16	67	2.896	106	0.848
-10	82.75	29	12.6	68	2.797	107	0.825
-9	78.43	30	12.07	69	2.702	108	0.802
-8	74.35	31	11.57	70	2.611	109	0.779
-7	70.5	32	11.09	71	2.523	110	0.758
-6	66.88	33	10.63	72	2.439	111	0.737
-5	63.46	34	10.2	73	2.358	112	0.717
-4	60.23	35	9.779	74	2.28	113	0.697
-3	57.18	36	9.382	75	2.206	114	0.678
-2	54.31	37	9.003	76	2.133	115	0.66
-1	51.59	38	8.642	77	2.064	116	0.642
0	49.02	39	8.297	78	1.997	117	0.625
1	46.6	40	7.967	79	1.933	118	0.608
2	44.31	41	7.653	80	1.871	119	0.592
3	42.14	42	7.352	81	1.811	120	0.577
4	40.09	43	7.065	82	1.754	121	0.561
5	38.15	44	6.791	83	1.699	122	0.547
6	36.32	45	6.529	84	1.645	123	0.532
7	34.58	46	6.278	85	1.594	124	0.519
8	32.94	47	6.038	86	1.544	125	0.505
9	31.38	48	5.809	87	1.497	126	0.492
10	29.9	49	5.589	88	1.451	127	0.48
11	28.51	50	5.379	89	1.408	128	0.467
12	27.18	51	5.197	90	1.363	129	0.456
13	25.92	52	4.986	91	1.322	130	0.444
14	24.73	53	4.802	92	1.282	131	0.433
15	23.6	54	4.625	93	1.244	132	0.422
16	22.53	55	4.456	94	1.207	133	0.412
17	21.51	56	4.294	95	1.171	134	0.401
18	20.54	57	4.139	96	1.136	135	0.391
19	19.63	58	3.99	97	1.103	136	0.382

Resistance Table of Tube Temperature Sensors for Outdoor and Indoor(20K)

Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)
-19	181.4	20	25.01	59	5.13	98	1.427
-18	171.4	21	23.9	60	4.948	99	1.386
-17	162.1	22	22.85	61	4.773	100	1.346
-16	153.3	23	21.85	62	4.605	101	1.307
-15	145	24	20.9	63	4.443	102	1.269
-14	137.2	25	20	64	4.289	103	1.233
-13	129.9	26	19.14	65	4.14	104	1.198
-12	123	27	18.13	66	3.998	105	1.164
-11	116.5	28	17.55	67	3.861	106	1.131
-10	110.3	29	16.8	68	3.729	107	1.099
-9	104.6	30	16.1	69	3.603	108	1.069
-8	99.13	31	15.43	70	3.481	109	1.039
-7	94	32	14.79	71	3.364	110	1.01
-6	89.17	33	14.18	72	3.252	111	0.983
-5	84.61	34	13.59	73	3.144	112	0.956
-4	80.31	35	13.04	74	3.04	113	0.93
-3	76.24	36	12.51	75	2.94	114	0.904
-2	72.41	37	12	76	2.844	115	0.88
-1	68.79	38	11.52	77	2.752	116	0.856
0	65.37	39	11.06	78	2.663	117	0.833
1	62.13	40	10.62	79	2.577	118	0.811
2	59.08	41	10.2	80	2.495	119	0.77
3	56.19	42	9.803	81	2.415	120	0.769
4	53.46	43	9.42	82	2.339	121	0.746
5	50.87	44	9.054	83	2.265	122	0.729
6	48.42	45	8.705	84	2.194	123	0.71
7	46.11	46	8.37	85	2.125	124	0.692
8	43.92	47	8.051	86	2.059	125	0.674
9	41.84	48	7.745	87	1.996	126	0.658
10	39.87	49	7.453	88	1.934	127	0.64
11	38.01	50	7.173	89	1.875	128	0.623
12	36.24	51	6.905	90	1.818	129	0.607
13	34.57	52	6.648	91	1.736	130	0.592
14	32.98	53	6.403	92	1.71	131	0.577
15	31.47	54	6.167	93	1.658	132	0.563
16	30.04	55	5.942	94	1.609	133	0.549
17	28.68	56	5.726	95	1.561	134	0.535
18	27.39	57	5.519	96	1.515	135	0.521
19	26.17	58	5.32	97	1.47	136	0.509

Resistance Table of Discharge Temperature Sensor for Outdoor(50K)

Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)
-29	853.5	10	98	49	18.34	88	4.75
-28	799.8	11	93.42	50	17.65	89	4.61
-27	750	12	89.07	51	16.99	90	4.47
-26	703.8	13	84.95	52	16.36	91	4.33
-25	660.8	14	81.05	53	15.75	92	4.20
-24	620.8	15	77.35	54	15.17	93	4.08
-23	580.6	16	73.83	55	14.62	94	3.96
-22	548.9	17	70.5	56	14.09	95	3.84
-21	516.6	18	67.34	57	13.58	96	3.73
-20	486.5	19	64.33	58	13.09	97	3.62
-19	458.3	20	61.48	59	12.62	98	3.51
-18	432	21	58.77	60	12.17	99	3.41
-17	407.4	22	56.19	61	11.74	100	3.32
-16	384.5	23	53.74	62	11.32	101	3.22
-15	362.9	24	51.41	63	10.93	102	3.13
-14	342.8	25	49.19	64	10.54	103	3.04
-13	323.9	26	47.08	65	10.18	104	2.96
-12	306.2	27	45.07	66	9.83	105	2.87
-11	289.6	28	43.16	67	9.49	106	2.79
-10	274	29	41.34	68	9.17	107	2.72
-9	259.3	30	39.61	69	8.85	108	2.64
-8	245.6	31	37.96	70	8.56	109	2.57
-7	232.6	32	36.38	71	8.27	110	2.50
-6	220.5	33	34.88	72	7.99	111	2.43
-5	209	34	33.45	73	7.73	112	2.37
-4	198.3	35	32.09	74	7.47	113	2.30
-3	199.1	36	30.79	75	7.22	114	2.24
-2	178.5	37	29.54	76	7.00	115	2.18
-1	169.5	38	28.36	77	6.76	116	2.12
0	161	39	27.23	78	6.54	117	2.07
1	153	40	26.15	79	6.33	118	2.02
2	145.4	41	25.11	80	6.13	119	1.96
3	138.3	42	24.13	81	5.93	120	1.91
4	131.5	43	23.19	82	5.75	121	1.86
5	125.1	44	22.29	83	5.57	122	1.82
6	119.1	45	21.43	84	5.39	123	1.77
7	113.4	46	20.6	85	5.22	124	1.73
8	108	47	19.81	86	5.06	125	1.68
9	102.8	48	19.06	87	4.90	126	1.64

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