



Service manual

Room air conditioner Split Wall-Mounted Type

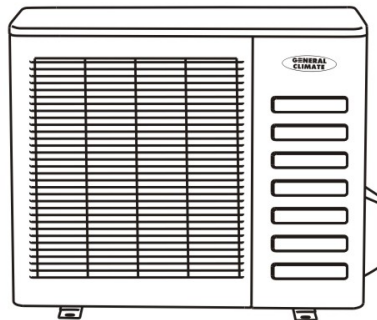
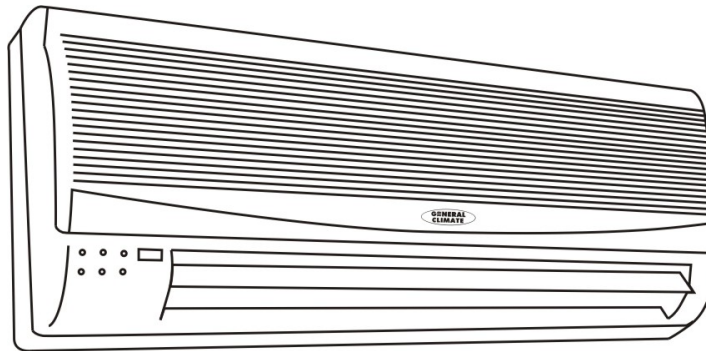
GC/GU-S05CR

GC/GU-S07CR

GC/GU-S09CR

GC/GU-S12CR

GC/GU-S18CR



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1. Precaution

1.1 Safety Precaution

- **To prevent injury to the user or other people and property damage, the following instructions must be followed.**
- **Incorrect operation due to ignoring instruction will cause harm or damage.**
- **Before service unit, be sure to read this service manual at first.**

1.2 Warning

➤ Installation

- **Do not use a defective or underrated circuit breaker.**

Use this appliance on a dedicated circuit.

There is risk of fire or electric shock.

- **For electrical work, contact the dealer, seller, a qualified electrician, or an Authorized service center.**

Do not disassemble or repair the product, there is risk of fire or electric shock.

- **Always ground the product.**

There is risk of fire or electric shock.

- **Install the panel and the cover of control box securely.**

There is risk of fire of electric shock.

- **Always install a dedicated circuit and breaker.**

Improper wiring or installation may cause fore or electric shock.

- **Use the correctly rated breaker of fuse.**

There is risk of fire or electric shock.

- **Do not modify or extend the power cable.**

There is risk of fire or electric shock.

- **Do not install, remove, or reinstall the unit by yourself (customer).**

There is risk of fire, electric shock, explosion, or injury.

- **Be caution when unpacking and installing the product.**

Sharp edges could cause injury, be especially careful of the case edges and the fins on the condenser and evaporator.

- **For installation, always contact the dealer or an Authorized service center.**

There is risk of fire, electric shock, explosion, or injury.

- **Do not install the product on a defective installation stand.**

It may cause injury, accident, or damage to the product.

- **Be sure the installation area does not deteriorate with age.**

If the base collapses, the air conditioner could fall with it, causing property damage, product failure, and personal injury.

- **Do not let the air conditioner run for a long time when the humidity is very high and a door or a**

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windows is left open.

Moisture may condense and wet or damage furniture.

- **Take care to ensure that power cable could not be pulled out or damaged during operation.**

There is risk of fire or electric shock.

- **Do not place anything on the power cable.**

There is risk of fire or electric shock.

- **Do not plug or unplug the power supply plug during operation.**

There is risk of fire or electric shock.

- **Do not touch (operation) the product with wet hands.**

There is risk of fire or electric shock.

- **Do not place a heater or other appliance near the power cable.**

There is risk of fire and electric shock.

- **Do not allow water to run into electric parts.**

It may cause fire, failure of the product, or electric shock.

- **Do not store or use flammable gas or combustible near the product.**

There is risk of fire or failure of product.

- **Do not use the product in a tightly closed space for a long time.**

Oxygen deficiency could occur.

- **When flammable gas leaks, turn off the gas and open a window for ventilation before turn the product on.**

Do not use the telephone or turn switches on or off.

There is risk of explosion or fire.

- **If strange sounds, or small or smoke comes from product. Turn the breaker off or disconnect the power supply cable.**

There is risk of electric shock or fire.

- **Stop operation and close the window in storm or hurricane. If possible, remove the product from the window before the hurricane arrives.**

There is risk of property damage, failure of product, or electric shock.

- **Do not open the inlet grill of the product during operation. (Do not touch the electrostatic filter, if the unit is so equipped.)**

There is risk of physical injury, electric shock, or product failure.

- **When the product is soaked (flooded or submerged), contact an Authorized service center.**

There is risk of fire or electric shock.

- **Be caution that water could not enter the product.**
There is risk of fire, electric shock, or product damage.

- **Ventilate the product from time to time when operating it together with a stove, etc.**

There is risk of fire or electric shock.

- **Turn the main power off when cleaning or maintaining the product.**

There is risk of electric shock.

- **When the product is not be used for a long time, disconnect the power supply plug or turn off the breaker.**

There is risk of product damage or failure, or unintended operation.

- **Take care to ensure that nobody could step on or fall onto the outdoor unit.**

This could result in personal injury and product damage.

➤ CAUTION

- **Always check for gas (refrigerant) leakage after installation or repair of product.**

Low refrigerant levels may cause failure of product.

- **Install the drain hose to ensure that water is drained away properly.**

A bad connection may cause water leakage.

- **Keep level even when installing the product.**

To avoid vibration of water leakage.

- **Do not install the product where the noise or hot air from the outdoor unit could damage the neighborhoods.**

It may cause a problem for your neighbors.

- **Use two or more people to lift and transport the product.**

Avoid personal injury.

- **Do not install the product where it will be exposed to sea wind (salt spray) directly.**

It may cause corrosion on the product. Corrosion, particularly on the condenser and evaporator fins, could cause product malfunction or inefficient operation.

➤ Operational

- **Do not expose the skin directly to cool air for long periods of time. (Do not sit in the draft).**

This could harm to your health.

- **Do not use the product for special purposes, such as preserving foods, works of art, etc. It is a consumer air conditioner, not a precision refrigerant system.**

There is risk of damage or loss of property.

- **Do not block the inlet or outlet of air flow.**

It may cause product failure.

- **Use a soft cloth to clean. Do not use harsh detergents, solvents, etc.**

There is risk of fire, electric shock, or damage to the plastic parts of the product.

- **Do not touch the metal parts of the product when removing the air filter. They are very sharp.**

There is risk of personal injury.

- **Do not step on or put anything on the product. (outdoor units)**

There is risk of personal injury and failure of product.

- **Always insert the filter securely. Clean the filter every two weeks or more often if necessary.**

A dirty filter reduces the efficiency of the air conditioner and could cause product malfunction or damage.

- **Do not insert hands or other object through air inlet or outlet while the product is operated.**

There are sharp and moving parts that could cause personal injury.

- **Do not drink the water drained from the product.**

It is not sanitary could cause serious health issues.

- **Use a firm stool or ladder when cleaning or maintaining the product.**

Be careful and avoid personal injury.

- **Replace the all batteries in the remote control with new ones of the same type. Do not mix old and new batteries or different types of batteries.**

There is risk of fire or explosion.

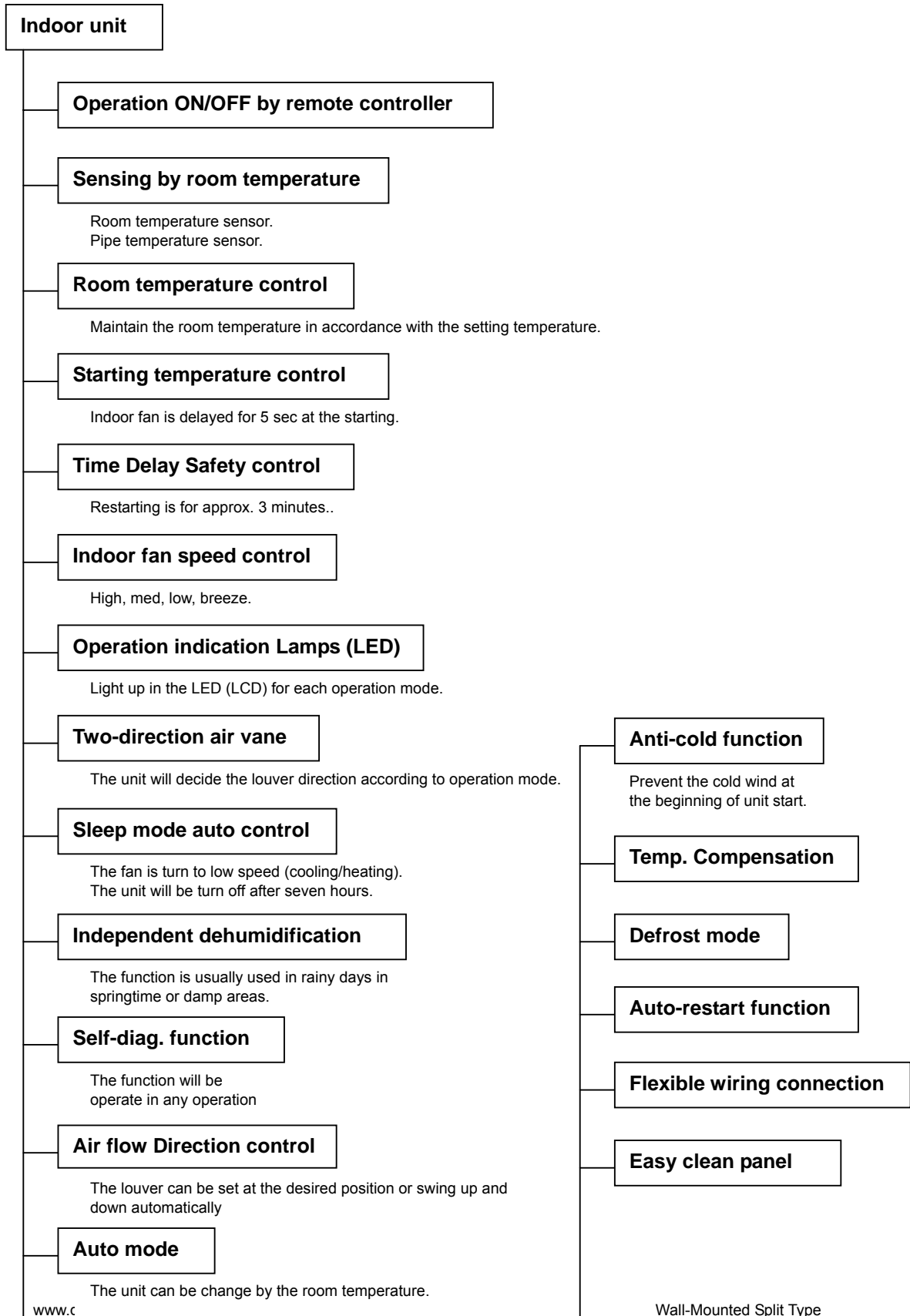
- **Do not recharge or disassemble the batteries. Do not dispose of batteries in a fire.**

They may burn or explode.

- **If the liquid from the batteries gets onto your skin or clothes, wash it well with clean water. Do not use the remote of the batteries have leaked.**

The chemical in batteries could cause burns or other health hazards.

2. Function



Outdoor unit

Power relay control

The unit has 3 mins delay between continuously ON/OFF operations.

Low ambient kit

The unit can operate in cooling mode at low ambient temperature conditions.

Low noise air flow system

Bird tail propeller fan makes the outdoor unit run more quietly.

Hydrophilic aluminum fin

The hydrophilic fin can improve the heating efficiency at operation mode.

4 way valve control

It is only operated in the heating operation mode except defrosting operation.

Discharge pipe temperature protect

Anti-rust cabinet

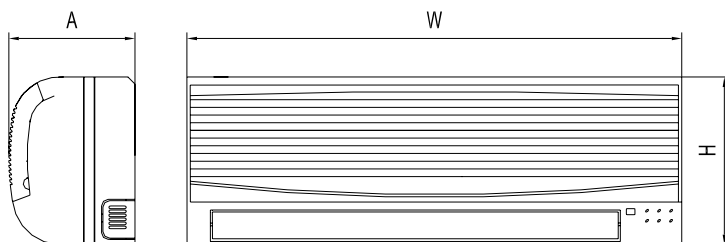
Made from electrolytic zinc steel sheet and anti-rust coated components.

Valve protection

It protects the valves and prevents water from dripping.

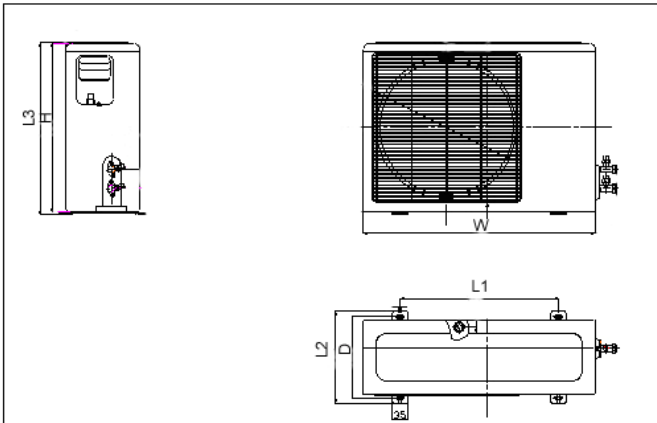
3. Dimension

3.1 Indoor unit



Dimension Mode	W	H	L
5K	750	250	188
7K	750	250	188
9K	750	250	188
12K	750	250	188
18K	906	286	235

3.2 Outdoor unit



Dimension Mode	W	H	D	L1	L2	L3
5K	700	535	235	458	280	540
7K	700	535	235	458	280	540
9K	700	535	235	458	280	540
12K	780	540	250	530	315	590
18K	760	590	285	540	335	615

4. Specification

Model		GC/GU-S05CR	GC/GU-S07HR
Power supply		Ph-V-Hz	1, 220-240V~,50Hz
Cooling	Capacity	Btu/h	5000
	Input	W	560
	Rated current	A	2,6
	EER	Btu/w.h	9
Heating	Capacity	Btu/h	7600
	Input	W	760
	Rated current	A	3,4
	COP	W/W	10
Max. current		A	3,8
Starting current		A	16
Compressor	Model		KH104VFHC
	Type		Rotary
	Brand		SHANGHAI SENLIN
	Capacity	Btu/h	5700
	Input	W	590
	Rated current(RLA)	A	2,7
	Locked rotor Amp(LRA)	A	13
	Thermal protector		BF540-KB
	Capacitor	uF	15
	Refrigerant oil	ml	MS-56 270
Indoor fan motor	Model		RPG13H
	Brand		WELLING
	Input	W	36,5
	Capacitor	uF	1.2uF/450V
	Speed(hi/mi/lo)	r/min	1020/ 960/ 900
Indoor air flow (Hi/Mi/Lo)		m3/h	300/270/240
Indoor noise level (Hi/Mi/Lo)		dB(A)	32/30/28
Outdoor fan motor	Model		YDK24-6T
	Brand		WELLING
	Input	W	70
	Capacitor	uF	3
	Speed	r/min	850
Outdoor air flow		m ³ /h	1400
Outdoor noise level		dB(A)	49
Refrigerant type R22		g	480
Design pressure		MPa	2,6
Refrigerant piping	Liquid side/ Gas side	mm	Φ6.35/Φ9.53
	Max. refrigerant pipe length	m	10
	Max. difference in level	m	5
Operation temp		□	17-30
Ambient temp		□	18-45
Application area		m ²	8-12

Note:

The noise data is based on a hemi-anechoic chamber, during actual operation; these values are normally somewhat different as a result of ambient conditions.

The above design and specifications are subject to change without prior notice for product improvement.

Model			GC/GU-S09HR	GC/GU-S12HR	GC/GU-S18HR
Power supply		Ph-V-Hz	1, 220-240V~,50Hz	1, 220-240V~,50Hz	1, 220-240V~,50Hz
Cooling	Capacity	Btu/h	9000	12000	18000
	Input	W	960	1230	1920
	Rated current	A	4,5	5,7	9
	EER	Btu/w.h	9,4	9,8	9,4
Heating	Capacity	Btu/h	10000	13000	20000
	Input	W	980	1290	1980
	Rated current	A	4,4	6	9,2
	COP	W/W	10,2	9,8	10,1
Max. current		A	7	9,1	10
Starting current		A	25	26	36
Compressor	Model		2P18S225ANK	PH225X2C-4FT	SHY33MC2-U
	Type		Rotary	Rotary	rotary
	Brand		GD Matsushita	GD Toshiba	Hitachi
	Capacity	Btu/h	9920	13610	17620
	Input	W	970	1305	1725
	Rated current(RLA)	A	4,5	6,1	8,1
	Locked rotor Amp(LRA)	A	24	26	36
	Thermal protector		External □MRA98745	External	Internal
	Capacitor	uF	30	35	50
Refrigerant oil	ml	SUNISO 350	430	600	
Indoor fan motor	Model		RPG13H	RPG13H	RPG25
	Brand		WELLING	Welling	WELLING
	Input	W	36,5	36,5	53
	Capacitor	uF	1.2uF/450V	1,2	1.5uF/450V
	Speed(hi/mi/lo)	r/min	1100/1020/950	1350	1180
Indoor air flow (Hi/Mi/Lo)		m3/h	450/420/390	550/500/460	750/710/650
Indoor noise level (Hi/Mi/Lo)		dB(A)	37/34/31	41/ 38 /34	41/38/35
Outdoor fan motor	Model		YDK24-6T	YDK24-6	YDK25-6H
	Brand		WELLING	WELLING	WELLING
	Input	W	55	72	96
	Capacitor	uF	2.5uF/450V	2.5uF/450V	2.5uF/450V
	Speed	r/min	800	850	900
Outdoor air flow		m ³ /h	1500	1800	2000
Outdoor noise level		dB(A)	50	52	54
Refrigerant type R410A		g	650	820	1370
Design pressure		MPa	2,6	2,6	2,6
Refrigerant piping	Liquid side/ Gas side	mm	φ6.35/φ9.53	φ6.35/φ12.7	φ6.35/φ12.7
	Max. refrigerant pipe length	m	10	10	15
	Max. difference in level	m	5	5	8
Operation temp		□	17-30	17-30	17-30
Ambient temp		□	-7 - 45	-7 - 45	-7 - 45
Application area		m ²	14-21	18-26	25-35

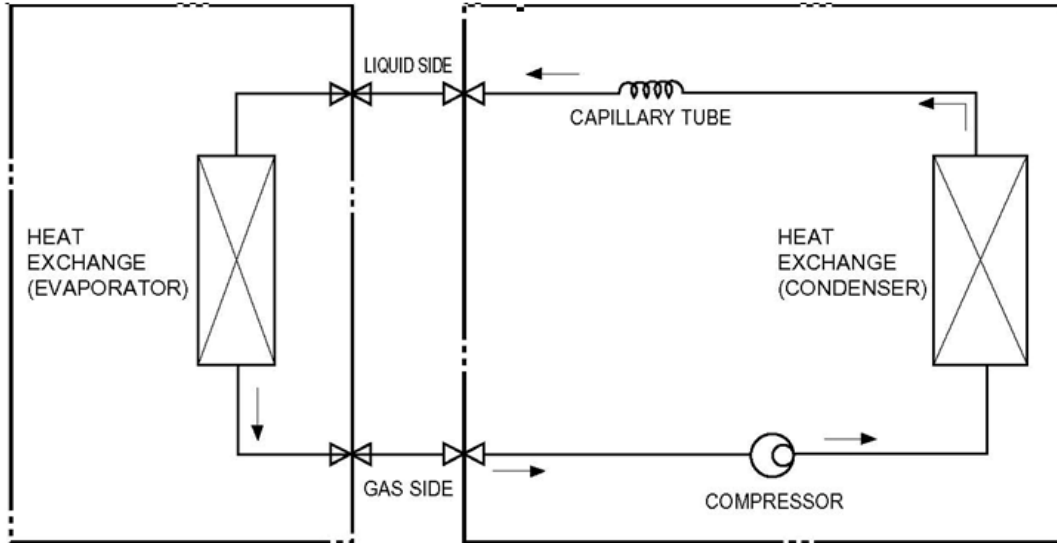
Note:

The noise data is based on hemi-anechoic chamber, during actual operation; these values are normally somewhat different as a result of ambient condition.

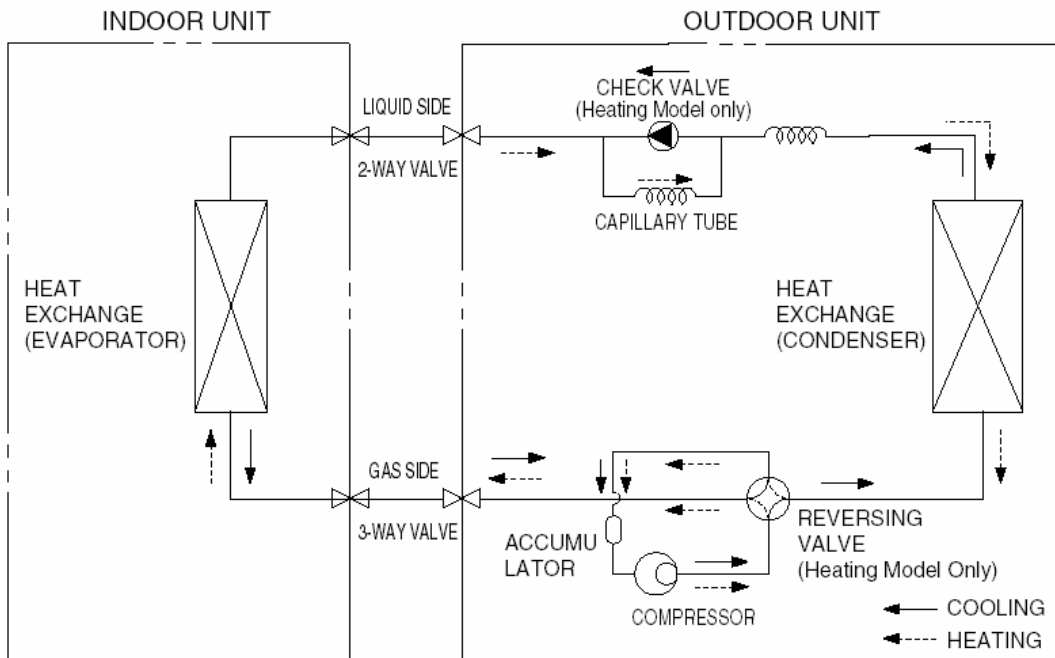
The above design and specifications are subject to change without prior notice for product improvement.

5. Refrigerant cycle diagram

➤ Cooling only



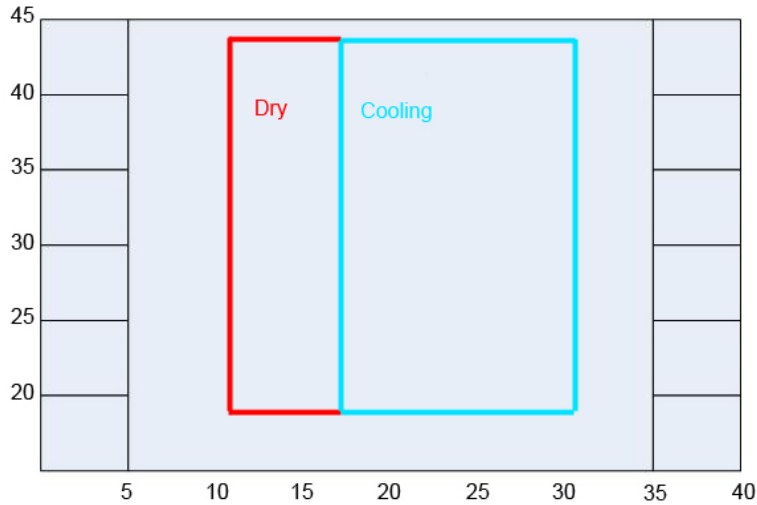
➤ Heat pump mode



6. Operation limits

6.1 Cooling operation

Outdoor unit air temp. DB

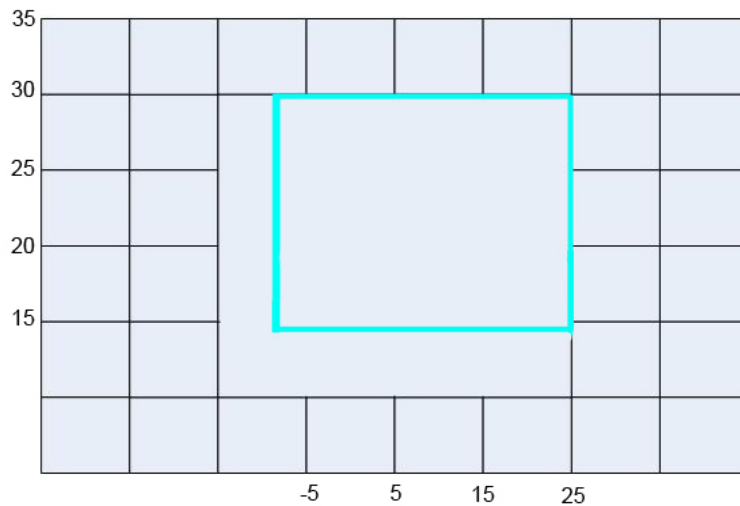


Indoor air temp. DB

Note: The chart is the result from the continuous operation under constant air temperature conditions. However, excludes the initial pull-down stage.

6.2 Heating operation

Indoor air temp. DB

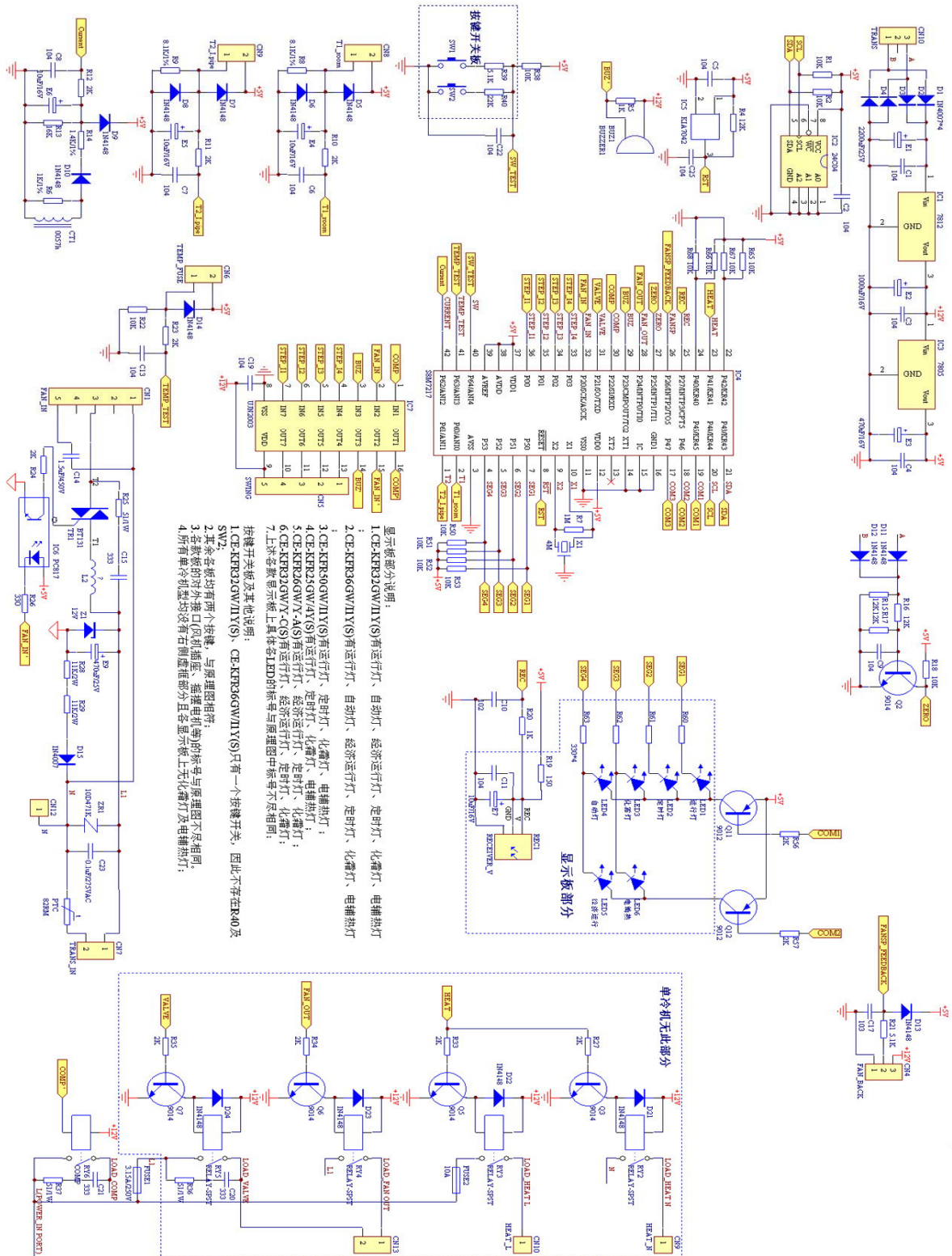


Outdoor unit air temp. DB

Note: The chart is the result from the continuous operation under constant air temperature conditions. However, excludes the initial pull-down stage.

7. Schematic diagram and Wiring diagram

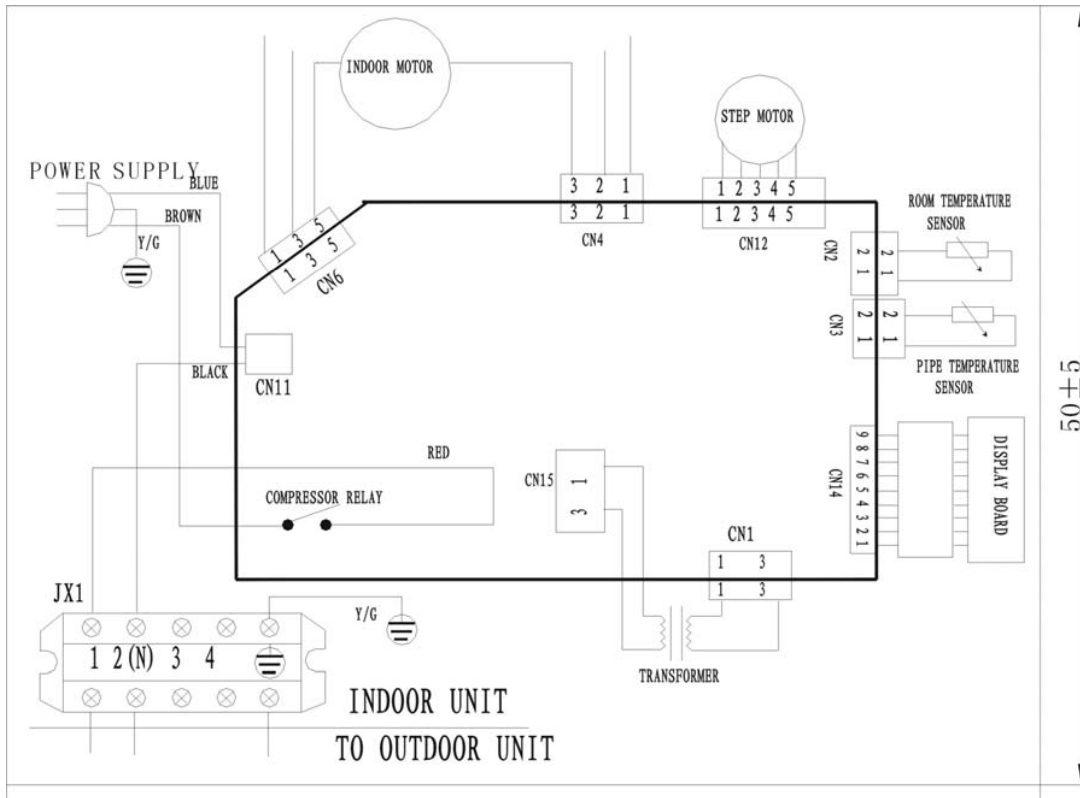
7.1 Schematic diagram



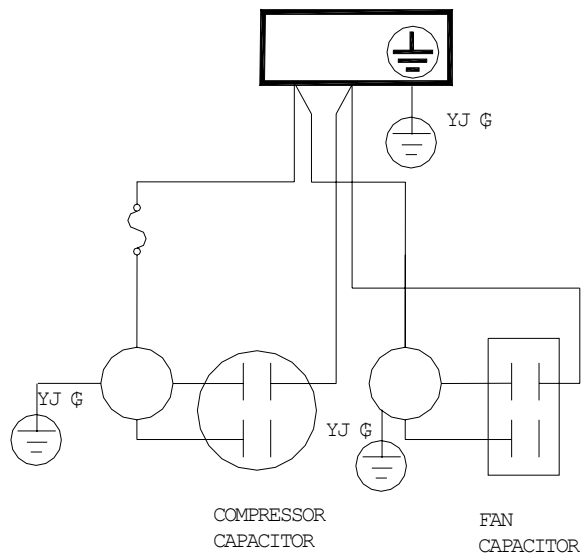
7.2 Wiring diagram

7.2.1 Cooling mode

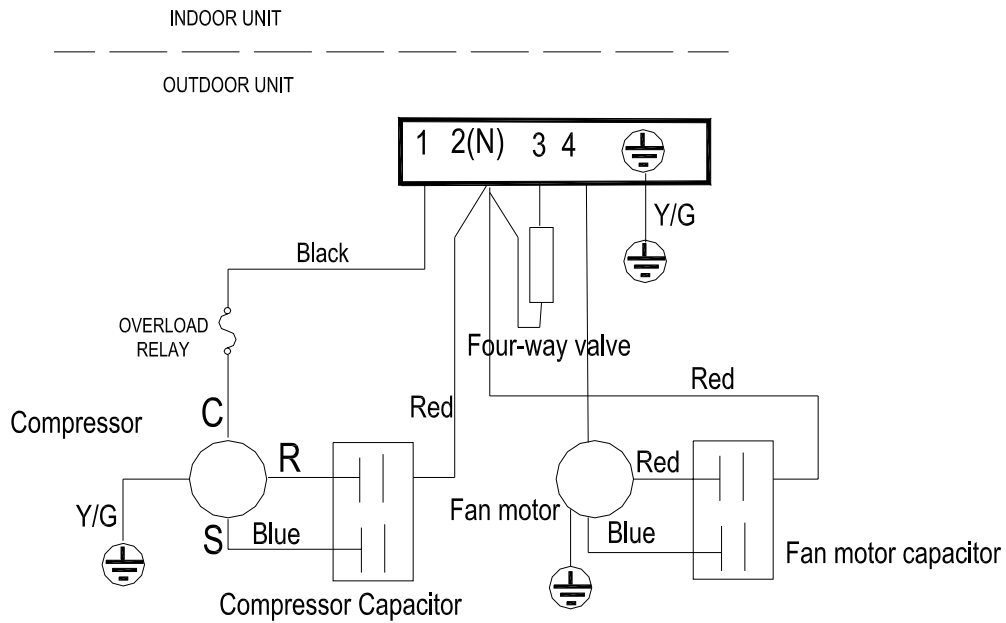
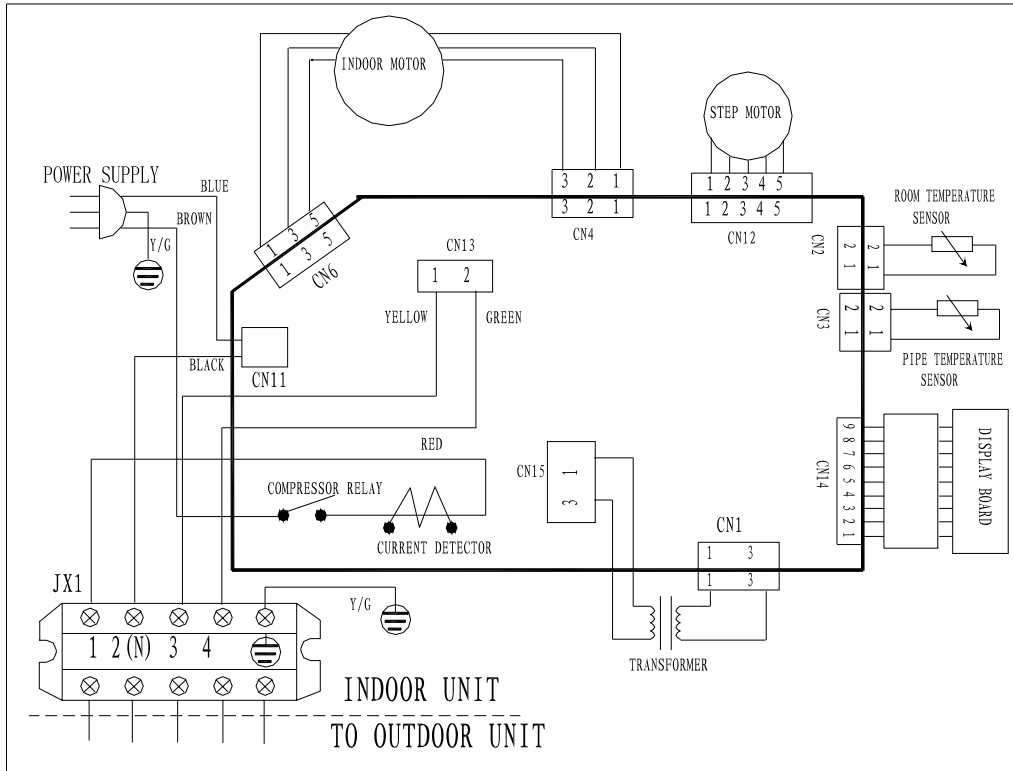
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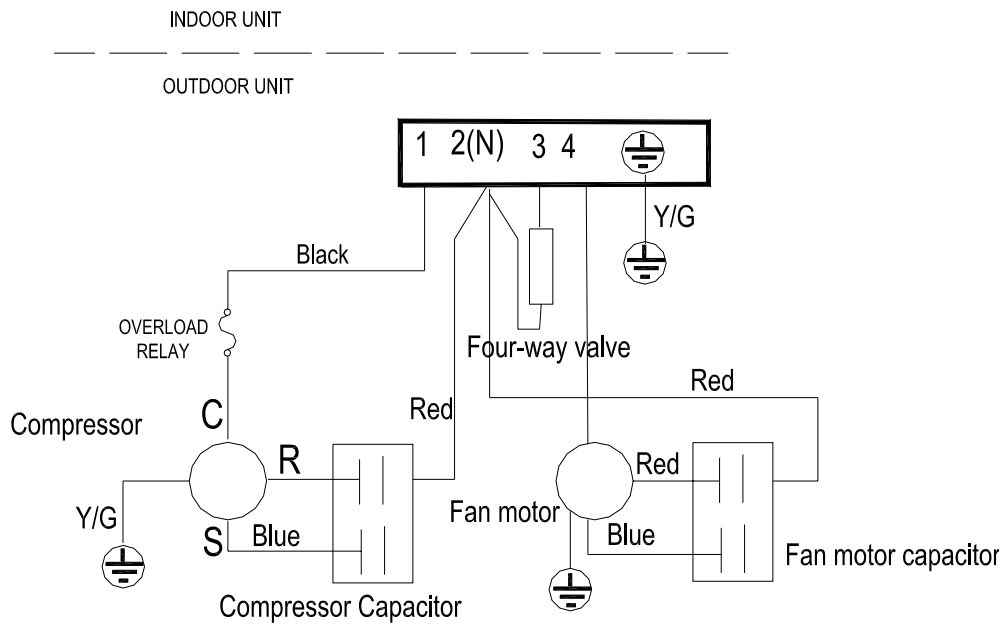
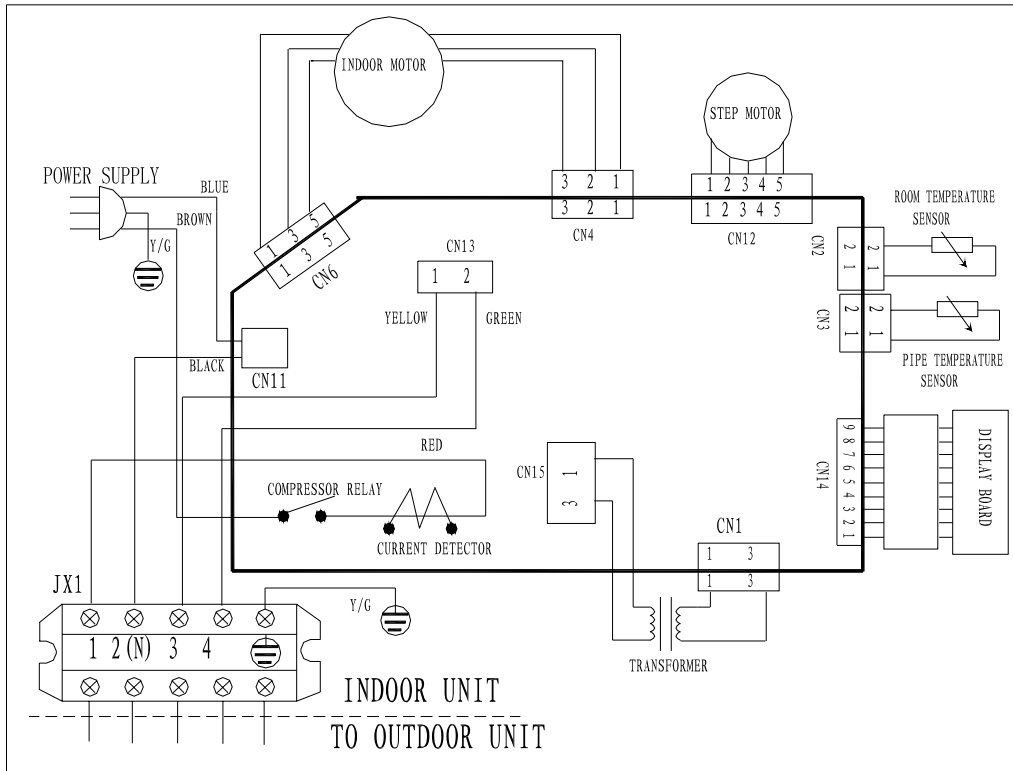


INDOOR UNIT



7.2.2 GC/GU-S07HR, GC/GU-S09HR, GC/GU-S12HR





8. Installation details

8.1 Wrench torque sheet for installation

Outside diameter		Torque
mm	inch	Kg.m
φ6.35	1/4	1.8
φ9.52	3/8	4.2
φ12.7	1/2	5.5
φ15.88	5/8	6.6
φ19.05	3/4	6.6

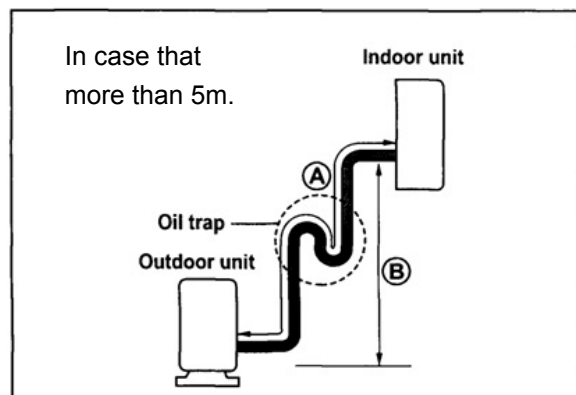
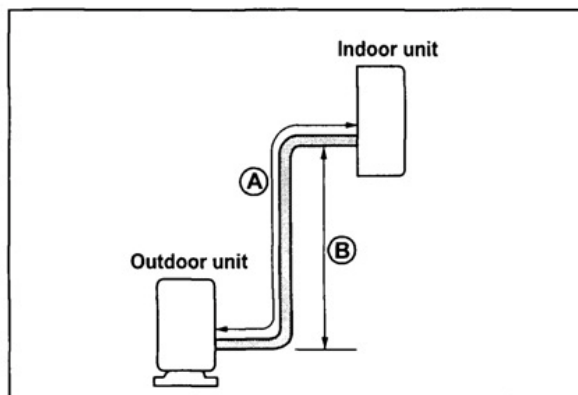
8.2 Connecting the cables

The power cord of connect should be selected according to the following specifications sheet.

Grade				
Unit	7K	9K	12K	18K
mm2	1,0	1,0	1,5	2,5

8.3 Pipe length and the elevation

Capacity	Pipe size		Standard length	Max.	Max.	Additional
			(m)	Elevation	Elevation	refrigerant
Btu/h	GAS	LIQUID		B (m)	A (m)	(g/m)
7k~12K	3/8" (φ9.52)	1/4" (φ6.35)	5	5	10	30
	1/2" (φ12.7)	1/4" (φ6.35)	5	5	10	30
18K	1/2" (φ12.7)	1/4" (φ6.35)	5	8	15	30



Caution:

Capacity is base on standard length and maximum allowance length is base of reliability.

Oil trap should be install per 5-7 meters.

8.4 Air purging of the piping and indoor unit

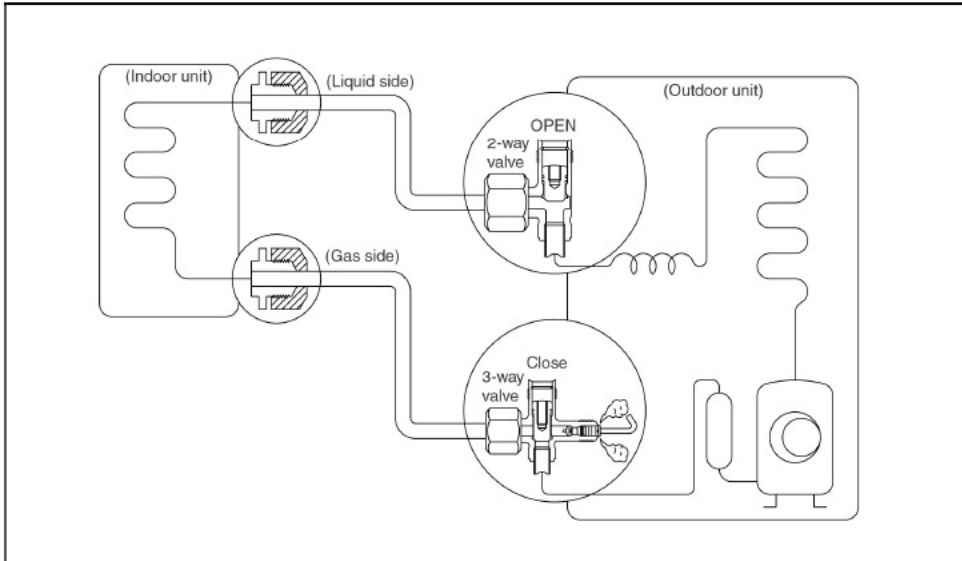
Required tools:

Hexagonal wrench; adjustable wrench; torque wrenches, wrench to hold the joints and gas leak detector.

Note:

The air in the indoor unit and in the piping must be purged. If air remains in the refrigeration piping, it will affect the compressor, reduce the cooling capacity, and could lead to a malfunction of unit.

Be sure, using a torque wrench to tighten the service port cap (after using the service port), so that it prevents the gas leakage from the refrigeration cycle.



Procedure

1. Recheck the piping connections.

2. Open the valve stem of the 2-way valve counterclockwise approximately 90°, wait 10 seconds, and then set it to closed position.

- Be sure to use a hexagonal wrench to operate the valve stem

3. Check for gas leakage.

- Check the flare connection for gas leakage

4. Purge the air from the system.

- Set the 2-way valve to the open position and remove the cap from the 3-way valve's service port.
- Using the hexagonal wrench to press the valve core pin, discharge for three seconds and then wait for one minute.

5. Use torque wrench to tighten the service port cap to a torque of 1.8 kg.m. (18n.m)

6. Set the 3-way valve to the opened position.

7. Mounted the valve stem nuts to the 2-way and 3-way valves.

8. Check for gas leakage.

- At this time, especially check for gas leakage from the 2-way and 3-way stem nuts, and from the service port.

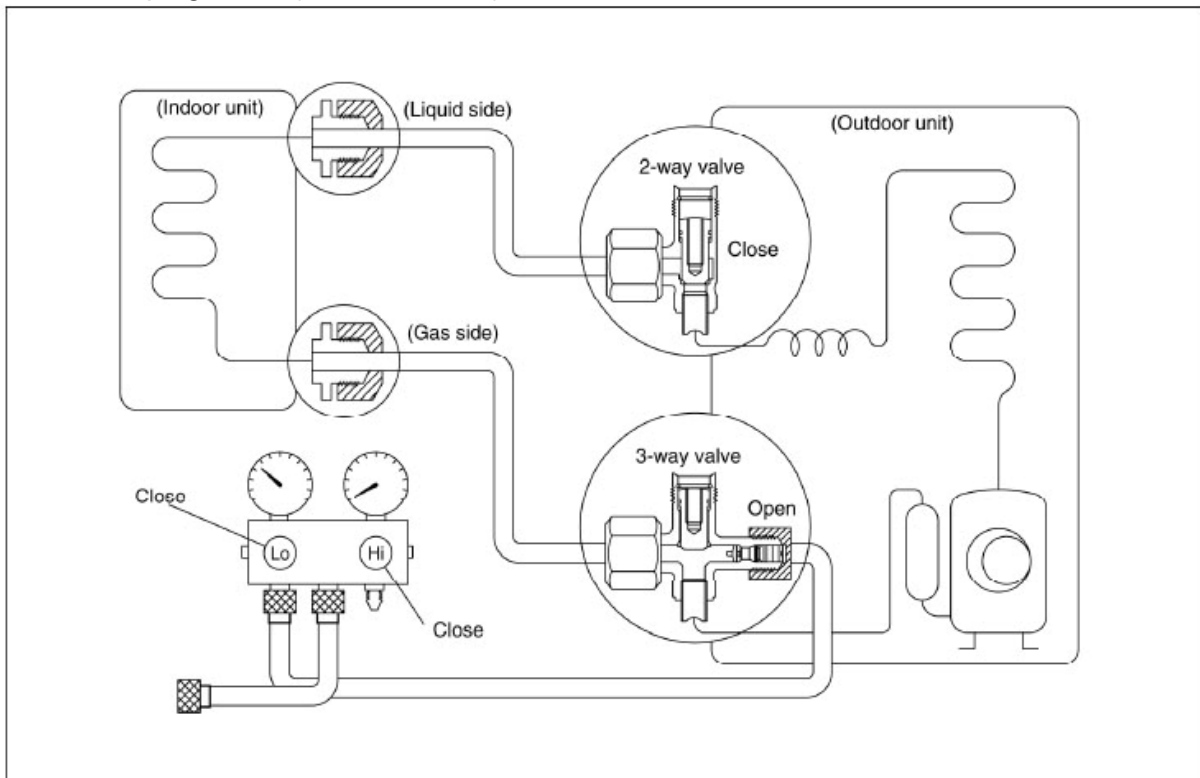
Caution:

If gas leakage is discovered in step (3) above, take the following measures.

If the leaks stop when the piping connections are tightened further, continue working from step (4).

If the gas leaks do not stop when the connections are retightened, repair the location of the leak, discharge all of the gas through the service port, and then recharge with the specified amount of gas from a gas cylinder.

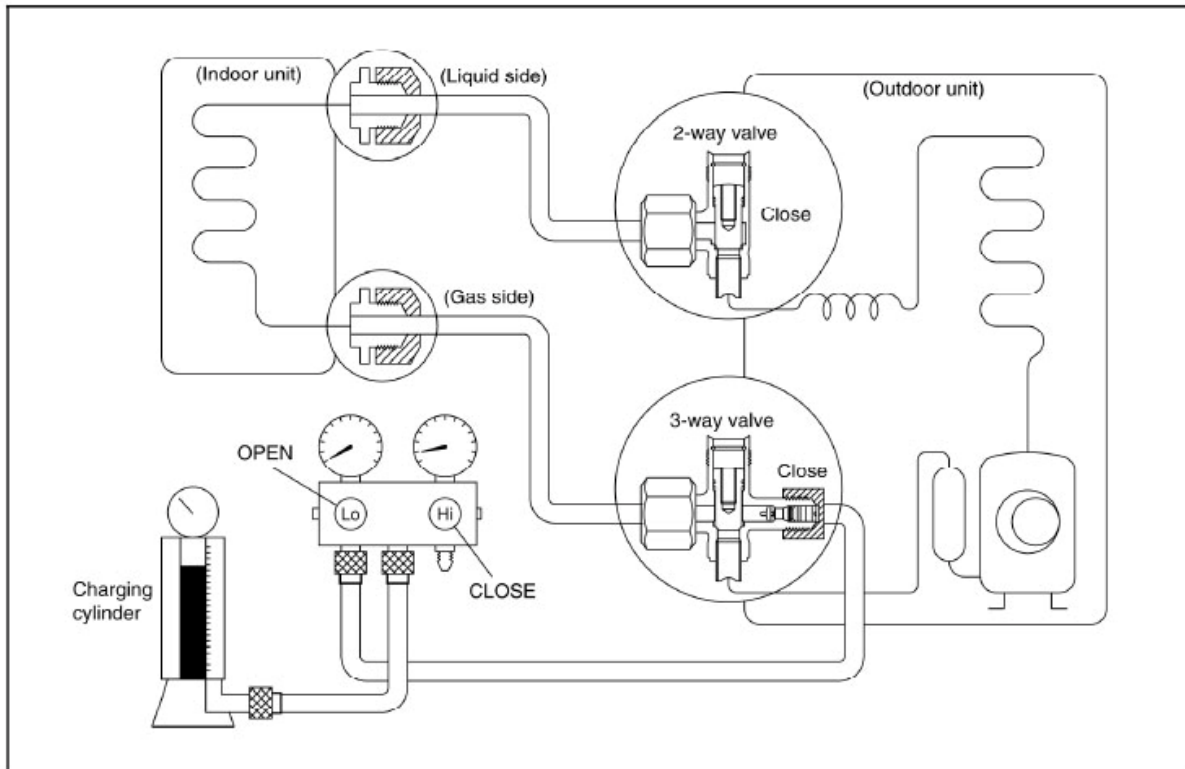
8.5 Pumping down (Re-installation)



Procedure

- 1. Confirm that both the 2-way and 3-way valves are set to the opened position.**
 - Remove the valve stem caps and confirm that the valve stems are in the opened position.
 - Be sure to use a hexagonal wrench to operate the valve stems.
- 2. Operate the unit for 10 to 15 minutes.**
- 3. Stop operation and wait for 3 minutes, then connect the charge set to the service port of the 3-way valve.**
 - Connect the charge hose with the push pin to the gas service port.
- 4. Air purging of the charge hose.**
 - Open the low-pressure valve on the charge set slightly to purge air from the charge hose.
- 5. Set the 2-way valve to the close position.**
- 6. Operate the air conditioner at the cooling cycle and stop it when the gauge indicates 0.1MPa.**
- 7. Immediately set the 3-way valve to the closed position.**
 - Do this quickly so that the gauge ends up indicating 0.3 to 0.5Mpa.
- 8. Disconnect the charge set, and amount the 2-way and 3-way valve's stem nuts and service port caps.**
 - Use a torque wrench to tighten the service port cap to a torque of 1.8 kg.m.
 - Be sure to check for gas leakage.

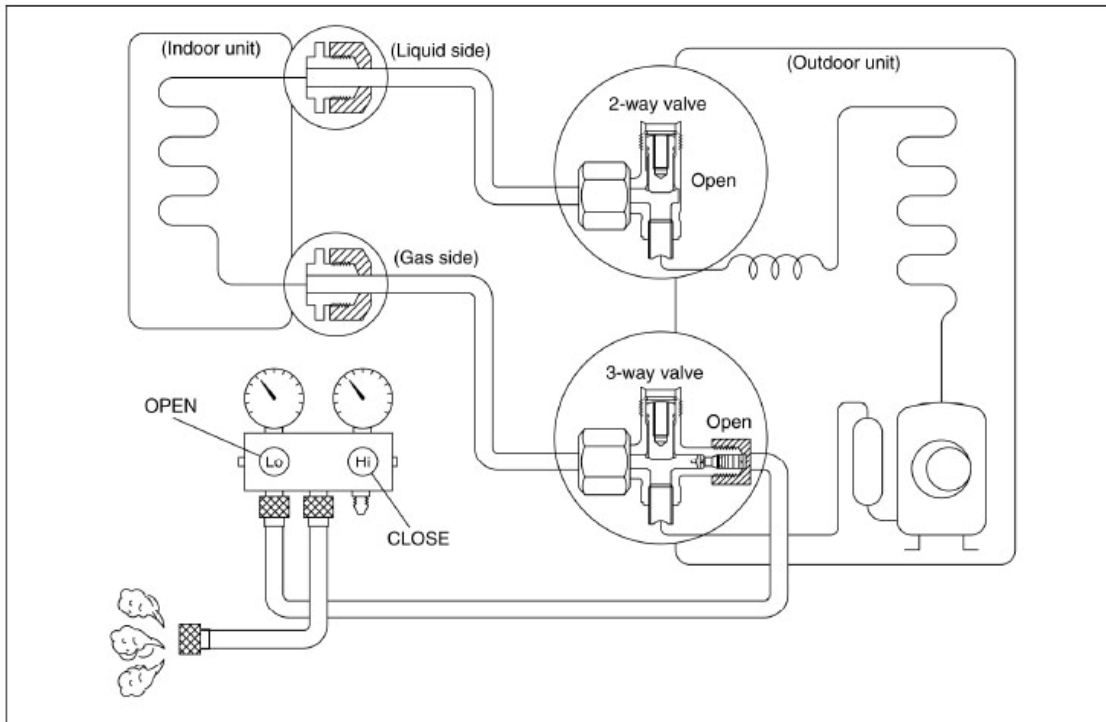
8.6 Re-air purging (Re-installation)



Procedure:

- 1. Confirm that both the 2-way and 3-way valves are set to the closed position.**
- 2. Connect the charge set and a charging cylinder to the service port of the 3-way valve.**
 - Leave the valve on the charging cylinder closed.
- 3. Air purging.**
 - Open the valves on the charging cylinder and the charge set. Purge the air by loosening the flare nut on the 2-way valve approximately 45° for 3 seconds then closing it for 1 minutes; repeat 3 times.
 - After purging the air, use a torque wrench to tighten the flare nut to on the 2-way valve.
- 4. Check the gas leakage.**
 - Check the flare connections for gas leakage.
- 5. Discharge the refrigerant.**
 - Close the valve on the charging cylinder and discharge the refrigerant until the gauge indicate 0.3 to 0.5 Mpa.
- 6. Disconnect the charge set and the charging cylinder, and set the 2-way and 3-way valves to the open position.**
 - Be sure to use a hexagonal wrench to operate the valve stems.
- 7. Mount the valve stems nuts and the service port cap.**
 - Be sure to use a torque wrench to tighten the service port cap to a torque 18N.m.
 - Be sure to check the gas leakage.

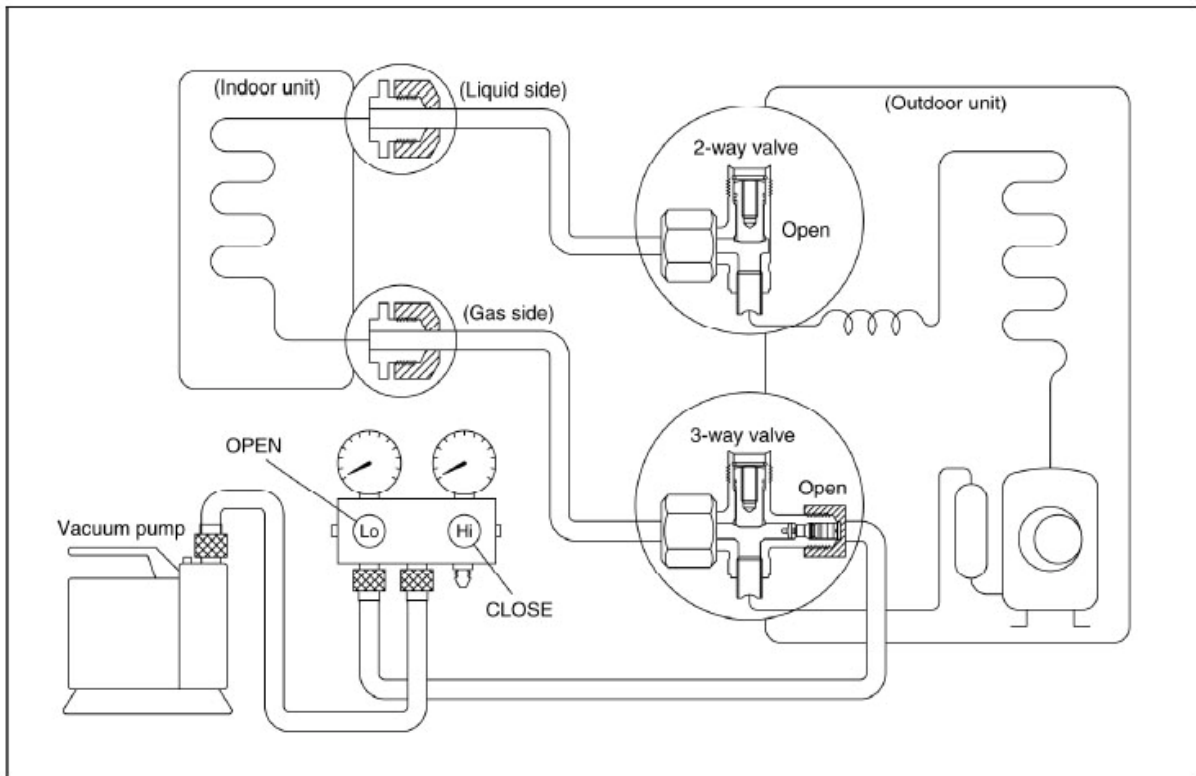
8.7 Balance refrigerant of the 2-way, 3-way valves



Procedure:

- 1. Confirm that both the 2-way and 3-way valves are set to the open position.**
- 2. Connect the charge set to the 3-way valve's service port.**
 - Leave the valve on the charge set closed.
 - Connect the charge hose with the push pin to the service port.
- 3. Open the valves (Low side) on the charge set and discharge the refrigerant until the gauge indicates 0.05 to 0.1 Mpa.**
 - If there is no air in the refrigeration cycle [the pressure when the air conditioner is not running is higher than 0.1Mpa, discharge the refrigerant until the gauge indicates 0.05 to 0.1 Mpa. If this is the case, it will not be necessary to apply a evacuation.
 - Discharge the refrigeration gradually; if it is discharged too suddenly, the refrigeration oil will be discharged.

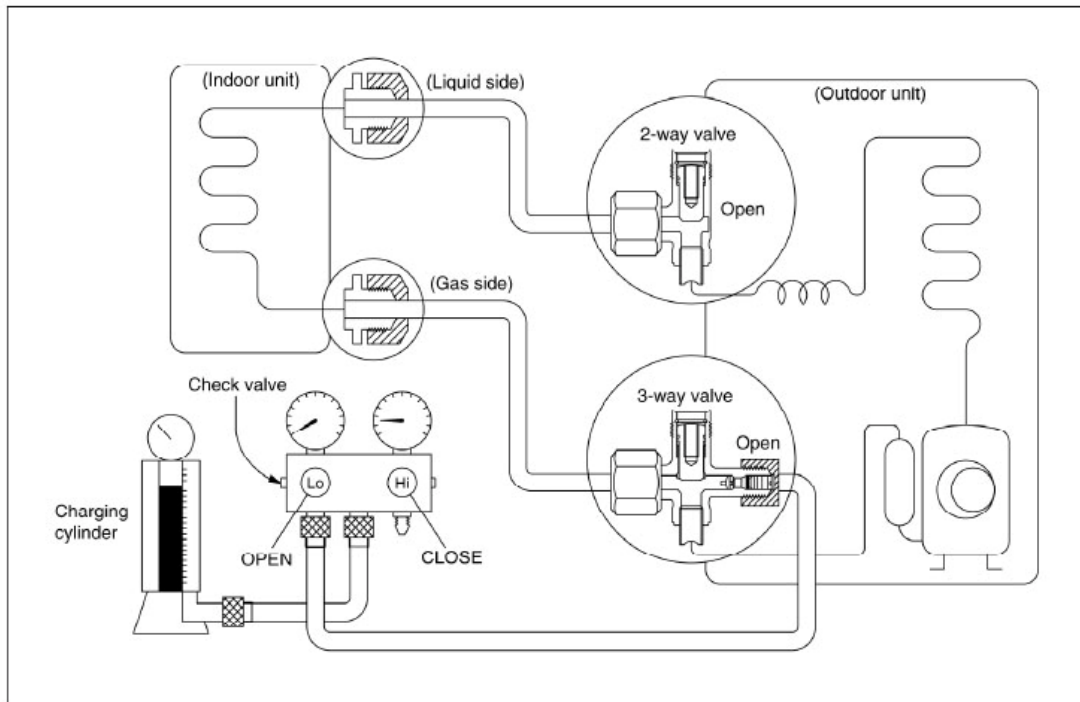
8.8 Evacuation



Procedure:

1. **Connect the vacuum pump to the charge set's centre hose.**
2. **Evacuation for approximately one hour.**
 - Confirm that the gauge needle has moved toward -0.1 Mpa (-76 cmHg) [vacuum of 4 mmHg or less].
3. **Close the valve (Low side) on the charge set, turn off the vacuum pump, and confirm that the gauge needle does not move (approximately 5 minutes after turning off the vacuum pump).**
4. **Disconnect the charge hose from the vacuum pump.**
 - Vacuum pump oil, if the vacuum pump oil becomes dirty or depleted, replenish as needed.

8.9 Gas charging



Procedure:

1. Connect the charge hose to the charging cylinder.

- Connect the charge hose which you disconnected from the vacuum pump to the valve at the bottom of the cylinder.

2. Purge the air from the charge hose.

- Open the valve at the bottom of the cylinder and press the check valve on the charge set to purge the air (be careful of the liquid refrigerant).

3. Open the valves (Low side) on the charge set and charge the system with liquid refrigerant.

- If the system cannot be charge with the specified amount of refrigerant, it can be charged with a little at a time (approximately 150g each time) while operating the air conditioner in the cooling cycle; however, one time is not sufficient, wait approximately 1 minute and then repeat the procedure.(pumping down-pin).

4. Immediately disconnect the charge hose from the 3-way valve's service port.

- Stopping partway will allow the refrigerant to be discharged.
- If the system has been charged with liquid refrigerant while operating the air conditioner, turn off the air conditioner before disconnecting the hose.

5. Mounted the valve stem caps and the service port

- Use torque wrench to tighten the service port cap to a torque of 18N.m.
- Be sure to check for gas leakage.

9. Capacity table

9.1 GC/GU-S05CR

SUMMER		Cooling mode	OUTDOOR TEMPERATURE DRY					
Indoor Conditions			25°C	30°C	35°C	40°C	45°C	50°C
21°C D 15°C W	Total capacity kW		1.41	1.33	1.23	1.13	1.06	0.98
	Sensitive capacity kW		1.03	0.99	0.93	0.86	0.81	0.76
	Input kW.		0.48	0.51	0.53	0.57	0.63	0.65
24°C D 17°C W	Total capacity kW		1.53	1.46	1.37	1.29	1.20	1.11
	Sensitive capacity kW		1.12	1.09	1.04	0.99	0.93	0.86
	Input kW.		0.49	0.52	0.54	0.59	0.65	0.67
27°C D 19°C W	Total capacity kW		1.63	1.56	1.47	1.39	1.30	1.19
	Sensitive capacity kW		1.24	1.20	1.15	1.09	1.02	0.94
	Input kW.		0.51	0.54	0.56	0.60	0.67	0.69
32°C D 23°C W	Total capacity kW		1.81	1.74	1.68	1.57	1.43	1.35
	Sensitive capacity kW		1.40	1.36	1.32	1.24	1.14	1.09
	Input kW.		0.53	0.56	0.58	0.63	0.70	0.72

9.2 GC/GU-S07HR

SUMMER		Cooling mode	OUTDOOR TEMPERATURE DRY					
Indoor Conditions			25°C	30°C	35°C	40°C	45°C	50°C
21°C D 15°C W	Total capacity kW		1.97	1.85	1.71	1.58	1.47	1.37
	Sensitive capacity kW		1.44	1.38	1.29	1.20	1.13	1.05
	Input kW.		0.65	0.69	0.71	0.77	0.86	0.89
24°C D 17°C W	Total capacity kW		2.13	2.04	1.90	1.80	1.68	1.55
	Sensitive capacity kW		1.57	1.52	1.45	1.38	1.29	1.20
	Input kW.		0.67	0.71	0.74	0.80	0.88	0.91
27°C D 19°C W	Total capacity kW		2.27	2.17	2.05	1.94	1.81	1.66
	Sensitive capacity kW		1.73	1.67	1.60	1.52	1.42	1.32
	Input kW.		0.69	0.73	0.76	0.82	0.91	0.94
32°C D 23°C W	Total capacity kW		2.53	2.43	2.35	2.18	2.00	1.88
	Sensitive capacity kW		1.95	1.89	1.84	1.72	1.60	1.52
	Input kW.		0.72	0.76	0.79	0.85	0.95	0.98

WINTER		OUTDOOR CONDITIONS					
Indoor Conditions		12°C D 11°C W	7°C D 6°C W	4°C D 3°C W	0°C D -1°C W	-4°C D -6°C W	-7°C D -8°C W
15°C	Capacity kW	2.62	2.30	2.10	1.85	1.59	1.40
	Input kW.	0.78	0.71	0.66	0.61	0.53	0.48
18°C	Capacity kW	2.57	2.26	2.05	1.78	1.51	1.31
	Input kW.	0.80	0.72	0.67	0.63	0.55	0.49
20°C	Capacity kW	2.55	2.22	2.03	1.74	1.43	1.19
	Input kW.	0.83	0.73	0.69	0.64	0.57	0.52
22°C	Capacity kW	2.52	2.20	2.00	1.71	1.41	1.16
	Input kW.	0.86	0.74	0.70	0.67	0.60	0.54

9.3 GC/GU-S09HR

SUMMER		Cooling mode	OUTDOOR TEMPERATURE DRY					
Indoor Conditions			25°C	30°C	35°C	40°C	45°C	50°C
21°C D 15°C W	Total capacity kW		2.50	2.35	2.17	2.00	1.87	1.73
	Sensitive capacity kW		1.82	1.75	1.64	1.52	1.43	1.34
	Input kW.		0.86	0.90	0.94	1.02	1.13	1.17
24°C D 17°C W	Total capacity kW		2.71	2.58	2.42	2.28	2.13	1.96
	Sensitive capacity kW		1.99	1.93	1.84	1.75	1.64	1.52
	Input kW.		0.88	0.93	0.97	1.05	1.16	1.20
27°C D 19°C W	Total capacity kW		2.88	2.75	2.60	2.46	2.29	2.11
	Sensitive capacity kW		2.19	2.12	2.03	1.93	1.80	1.67
	Input kW.		0.91	0.96	1.00	1.08	1.20	1.24
32°C D 23°C W	Total capacity kW		3.21	3.08	2.98	2.77	2.53	2.38
	Sensitive capacity kW		2.47	2.40	2.34	2.19	2.02	1.93
	Input kW.		0.95	1.00	1.04	1.12	1.25	1.29
WINTER			OUTDOOR CONDITIONS					
Indoor Conditions			12°C D 11°C W	7°C D 6°C W	4°C D 3°C W	0°C D -1°C W	-4°C D -6°C W	-7°C D -8°C W
15°C	Capacity kW		3,46	3,03	2,78	2,44	2,10	1,84
	Input kW.		1,05	0,96	0,89	0,82	0,72	0,65
18°C	Capacity kW		3,39	2,98	2,71	2,35	1,99	1,73
	Input kW.		1,08	0,97	0,90	0,84	0,74	0,66
20°C	Capacity kW		3,36	2,93	2,68	2,29	1,89	1,56
	Input kW.		1,11	0,98	0,93	0,86	0,76	0,70
22°C	Capacity kW		3,33	2,90	2,64	2,26	1,85	1,54
	Input kW.		1,15	0,99	0,95	0,90	0,81	0,72

9.4 GC/GU-S12HR

SUMMER		Cooling mode	OUTDOOR TEMPERATURE DRY					
Indoor Conditions			25°C	30°C	35°C	40°C	45°C	50°C
21°C D 15°C W	Total capacity kW		3.36	3.16	2.93	2.69	2.52	2.33
	Sensitive capacity kW		2.46	2.36	2.21	2.05	1.92	1.80
	Input kW.		1.05	1.11	1.16	1.25	1.39	1.43
24°C D 17°C W	Total capacity kW		3.64	3.48	3.25	3.07	2.86	2.64
	Sensitive capacity kW		2.68	2.59	2.47	2.35	2.21	2.05
	Input kW.		1.09	1.15	1.19	1.29	1.43	1.48
27°C D 19°C W	Total capacity kW		3.88	3.71	3.50	3.31	3.08	2.84
	Sensitive capacity kW		2.95	2.85	2.73	2.60	2.43	2.25
	Input kW.		1.12	1.18	1.23	1.33	1.48	1.53
32°C D 23°C W	Total capacity kW		4.32	4.14	4.01	3.73	3.41	3.21
	Sensitive capacity kW		3.33	3.23	3.15	2.94	2.73	2.60
	Input kW.		1.16	1.23	1.28	1.38	1.54	1.59

WINTER		OUTDOOR CONDITIONS					
Indoor Conditions		12°C D	7°C D	4°C D	0°C D	-4°C D	-7°C D
		11°C W	6°C W	3°C W	-1°C W	-6°C W	-8°C W
15°C	Capacity kW	4.50	3.94	3.61	3.17	2.73	2.40
	Input kW.	1.38	1.26	1.17	1.08	0.94	0.86
18°C	Capacity kW	4.41	3.87	3.52	3.06	2.59	2.25
	Input kW.	1.42	1.28	1.19	1.11	0.97	0.87
20°C	Capacity kW	4.37	3.81	3.48	2.98	2.45	2.03
	Input kW.	1.46	1.29	1.23	1.14	1.00	0.92
22°C	Capacity kW	4.33	3.77	3.43	2.94	2.41	2.00
	Input kW.	1.51	1.30	1.24	1.18	1.06	0.95

9.5 GC/GU-S18HR

SUMMER		Cooling mode	OUTDOOR TEMPERATURE DRY					
Indoor Conditions			25°C	30°C	35°C	40°C	45°C	50°C
	21°C D 15°C W	Total capacity kW	5.08	4.77	4.41	4.06	3.80	3.52
Sensitive capacity kW		3.71	3.56	3.33	3.09	2.90	2.71	
Input kW.		1.56	1.64	1.71	1.85	2.05	2.12	
24°C D 17°C W	Total capacity kW	5.49	5.25	4.91	4.64	4.32	3.98	
	Sensitive capacity kW	4.04	3.91	3.73	3.55	3.33	3.09	
	Input kW.	1.61	1.69	1.77	1.91	2.12	2.19	
27°C D 19°C W	Total capacity kW	5.85	5.59	5.28	4.99	4.65	4.29	
	Sensitive capacity kW	4.45	4.31	4.12	3.92	3.67	3.39	
	Input kW.	1.66	1.75	1.82	1.97	2.18	2.26	
32°C D 23°C W	Total capacity kW	6.52	6.25	6.05	5.62	5.14	4.84	
	Sensitive capacity kW	5.02	4.88	4.75	4.44	4.11	3.92	
	Input kW.	1.72	1.82	1.89	2.04	2.27	2.35	

WINTER		OUTDOOR CONDITIONS					
Indoor Conditions		12°C D	7°C D	4°C D	0°C D	-4°C D	-7°C D
		11°C W	6°C W	3°C W	-1°C W	-6°C W	-8°C W
15°C	Capacity kW	6.57	5.76	5.28	4.64	3.99	3.51
	Input kW.	1.93	1.76	1.63	1.51	1.32	1.19
18°C	Capacity kW	6.45	5.66	5.15	4.47	3.79	3.28
	Input kW.	1.98	1.78	1.66	1.55	1.36	1.21
20°C	Capacity kW	6.39	5.57	5.09	4.36	3.59	2.97
	Input kW.	2.04	1.80	1.71	1.58	1.40	1.28
22°C	Capacity kW	6.34	5.51	5.01	4.30	3.53	2.92
	Input kW.	2.11	1.82	1.74	1.65	1.48	1.33

10. Electronic function

(Just for the 5K, 7K, 9K, 12K, 16K, 18K cooling and heating mode)

10.1 Electronic control working environment

Input voltage: 175~253V

Input power frequency:50HZ

Ambient temperature: -7°C+43°C

Indoor fan normal working amp is less than 1A

Outdoor fan normal working amp is less than 1.5A

Four-way valve normal working amp is less than 1A

Swing motor: DC12V

Compressor: single-phase power supply. Its normal working amp is less than 15A

10.2 Proper symbols and their meaning

TA: Indoor ambient temperature

TE: Indoor evaporator temperature

TS: Setting temperature through the remote controller

I_{3sec}: Self-protection amp of compressor, continue three seconds until turns off the compressor.

I_{5MIN}: Self-protection amp of compressor, continue five minutes until turns off the compressor.

I_{FAN}: Self-protection amp of outdoor fan/indoor fans when they change from higher wind to lower wind.

I_{RESTORE}: Amp self-protection return value

TH_{DEFROST}: High wind, defrosting temperature difference

TM_{DEFROST}: Middle wind, defrosting temperature difference

TL_{DEFROST}: Low wind, defrosting temperature difference

TE1: Anti-cold wind, from Fan Off to Breeze temperature

TE2: Anti-cold wind, from Breeze to Setting Fan Speed temperature

TE3: Anti-cold wind, from Setting Fan Speed to Breeze temperature

TE4: Anti-cold wind, from Breeze to Fan Off temperature

TE5: Evaporator low temperature protection entering temperature

TE6: Evaporator low temperature protection restoring temperature

TE7: Evaporator high temperature protection, compressor off temperature

TE8: Evaporator high temperature protection, fan off temperature

TE9: Evaporator high temperature protection, restoring temperature

10.3 Function

Remote receiving

Testing and forced running

Position set for indoor unit wind vane

LED displaying and alarm

On or off Timer

Protection for the compressor

Current protection

High temperature protection of indoor heat exchanger at heating mode

Auto defrosting and heating recovery at heating mode

Anti cold air at heating mode

10.4 Protection

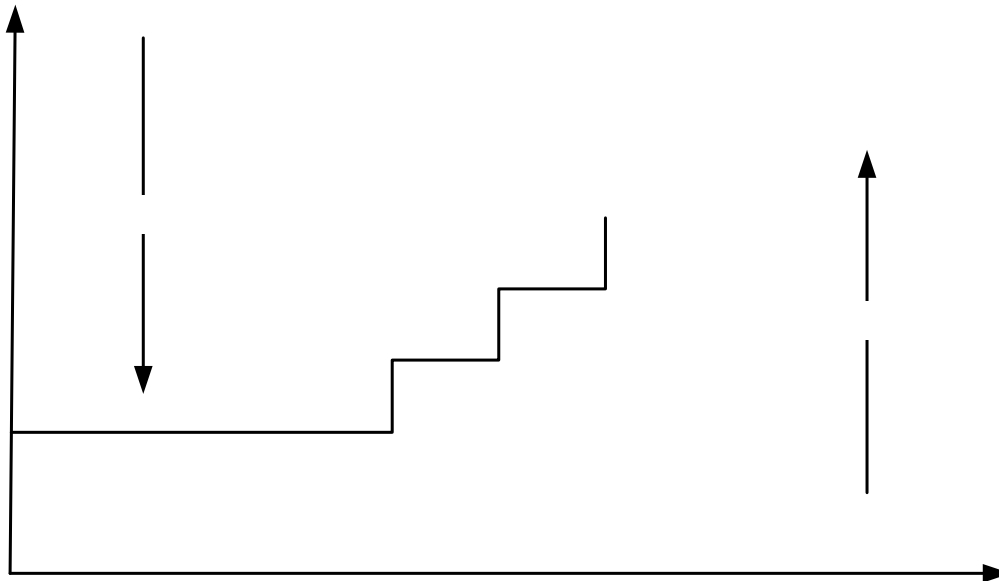
10.4.1 3 minutes delay at restart for compressor.

10.4.2 Sensor protection at open circuit and breaking disconnection

10.4.3 Fan Speed is out of control. When Indoor Fan Speed is too high(higher than High Fan+300RPM)or too low(lower than 400RPM), the unit stops and LED displays failure information and can't returns to normal operation automatically.

10.4.4 Cross Zero signal error warning. If there is no Cross Zero signals in 4 minutes, the unit stops and LED displays failure information and can't returns to normal operation automatically.

10.4.5 The current protection of the compressor



If compressor turns off for continuously 4 times due to current protection in 5 minutes from Compressor On, the unit stops and LED displays failure information and can't returns to normal operation automatically.

10.5 Fan-only mode

Fan speed is high/mid/low/ Auto

10.6 Cooling mode

The 4-way valve is closed at cooling mode.

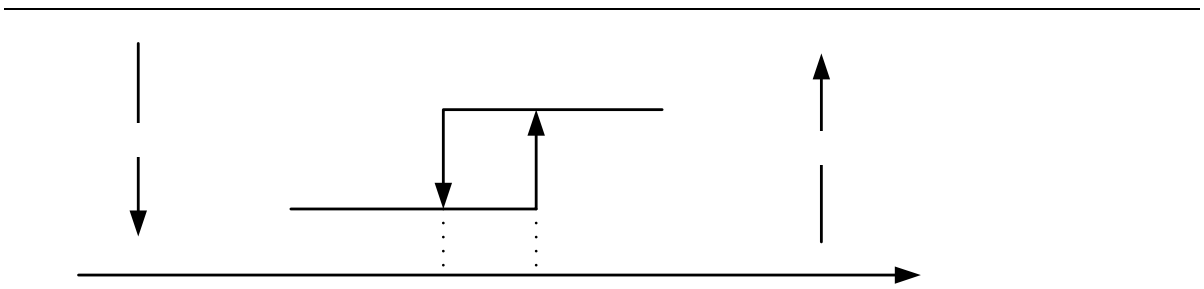
The action of the compressor and the outdoor fan:(T=indoor temperature)

| 3sec

Current down

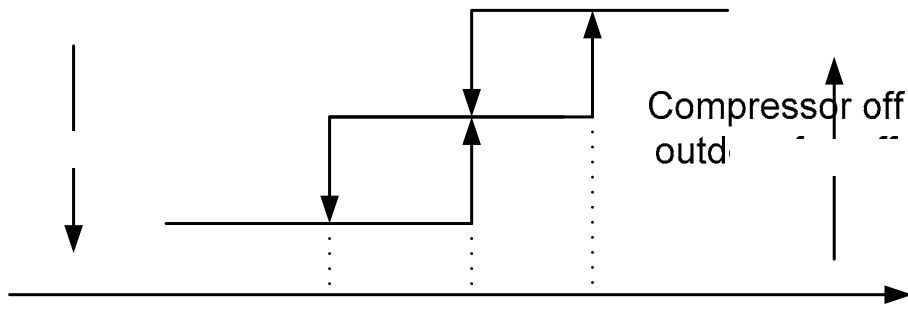
| 5min

| fan



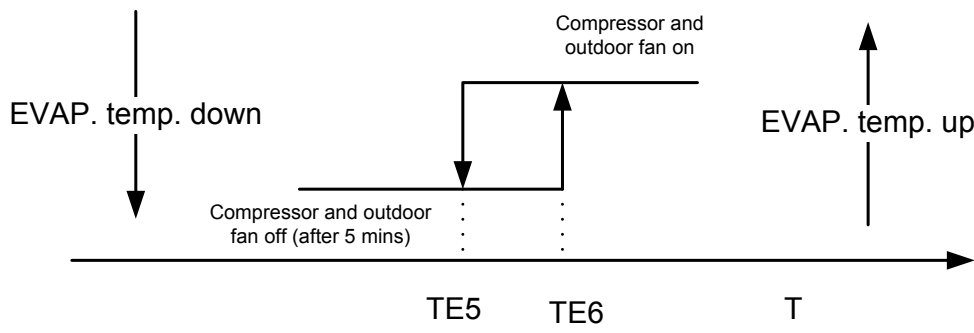
Compr
outdoor

Auto fan at cooling mode **Room temp. down**



0 1

Anti-freezing control to indoor evaporator at cooling mode (T: evaporator temp.)

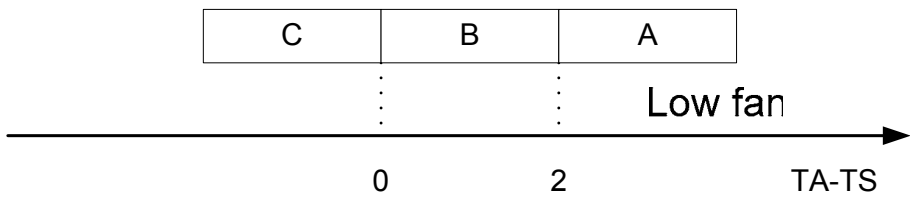


Mid. fan

10.7 Dehumidifying mode **Room temp. down**

10.7.1 The 4-way valve is off in dehumidifying mode

10.7.2 Compressor and Indoor Fan actions in dehumidifying mode



1 3

Block	Indoor Fan	Compressor and Outdoor Fan
A	LOW	ON 6minutes
	BREEZE	OFF 4minutes
B	LOW	ON 5minutes
	BREEZE	OFF 5minutes
C	LOW	ON 4minutes
	BREEZE	OFF 6minutes

Repeat on and off cycle.

10.7.3 Low room temperature protection:

When room temperature decreases to below 10 , compressor and outdoor fan will stop(indoor fan is Breeze). Dehumidifying operation will be resumed when room temperature restores to over 13 .

10.7.4 At dehumidifying mode, the anti-freezing function of the indoor heat exchanger is the same as that of cooling mode.

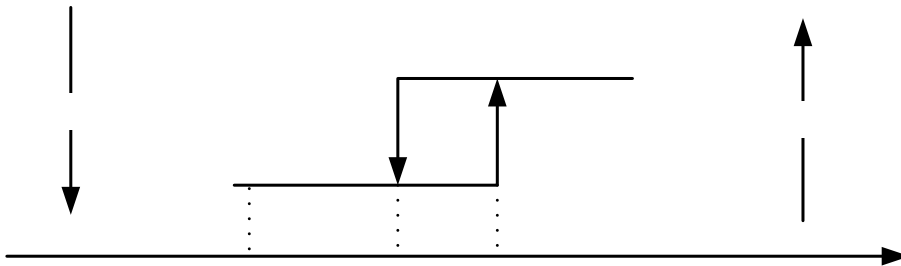
10.7.5 At dehumidifying mode, the action of fans of indoor is the same as that of air-only mode.

10.8 Heating mode

10.8.1 Generally, the 4-way valve is open in heating mode, but it is closed in defrosting mode. 4-way valve must delay 2 minutes compared with compressor if the compressor changed into non-heating mode or turned off. 4-way valve doesn't delay in dehumidifying mode

10.8.2 Generally, the outdoor fan is turned off with the on-off action of compressor in heating mode, except for the defrosting mode or the end of defrost

10.8.3 Action of compressor and outdoor fan motor at heating mode: compressor must run for 7 minutes after starting and then judge temperature. Meanwhile other protections are still valid.

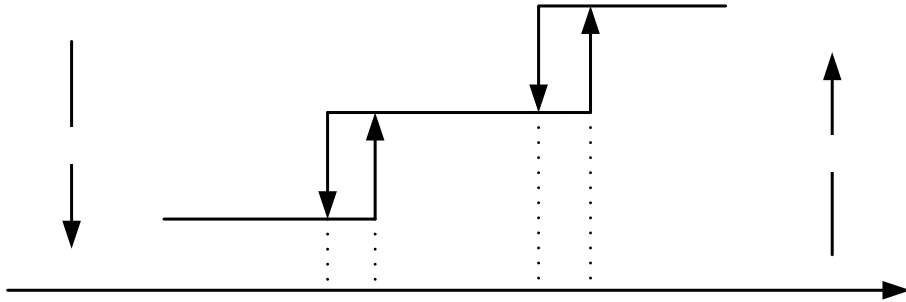


* This parameter can be changed from 0 to 3

10.8.4 Indoor Fan actions at heating mode

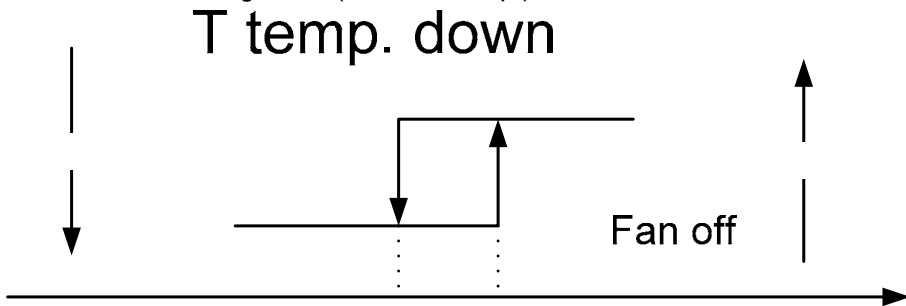
Indoor Fan can be set at HIGH/MID/LOW/AUTO by using a remote controller, but Anti-cold wind function prevails.

Anti-cold wind control function at heating mode (T=indoor exchanger temp.)



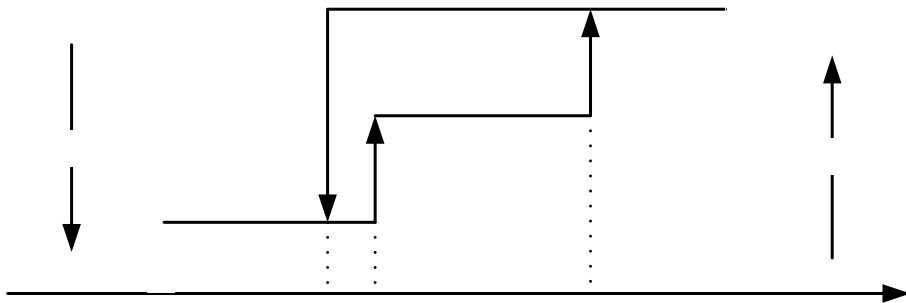
Breeze

10.8.5 Auto wind at heating mode (T=indoor temp.)



10.8.6 Indoor evaporator high-temperature protection at heating mode (T=indoor exchanger temp.)

TE4 TE1



10.8.7 The louver opens to Standard Angle ANGLE HEAT when power is on for the first time

Room temp. down

10.9 Defrosting mode (available for heating mode)

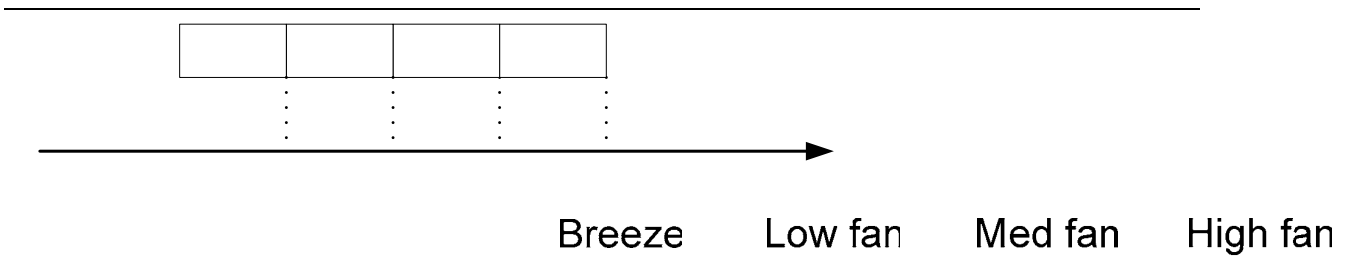
Defrosting condition: Defrosting starts when either of the following & :

A and B are satisfied:

A: The compressor keeps running for 40 minutes or more.

B: The temperature difference of evaporator and room temperature meets one of the following:

High fan



Calculate from the end of latest defrost, evaporator high temp. Protection only closes outdoor fan with the compressor still running. Add up to 90 minutes.

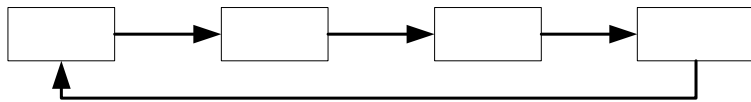
Defrosting time

At condition , If item B is satisfied before item A, it would be regarded as severe frosting and the defrosting time is 10 minutes. If item B is satisfied after item A, the defrosting time is 6minutes.

At condition , the defrosting time is 10 minutes.

After three times continuous 6-minute defrost, the fourth defrost time should be 10 minutes.

The circulation is as following:

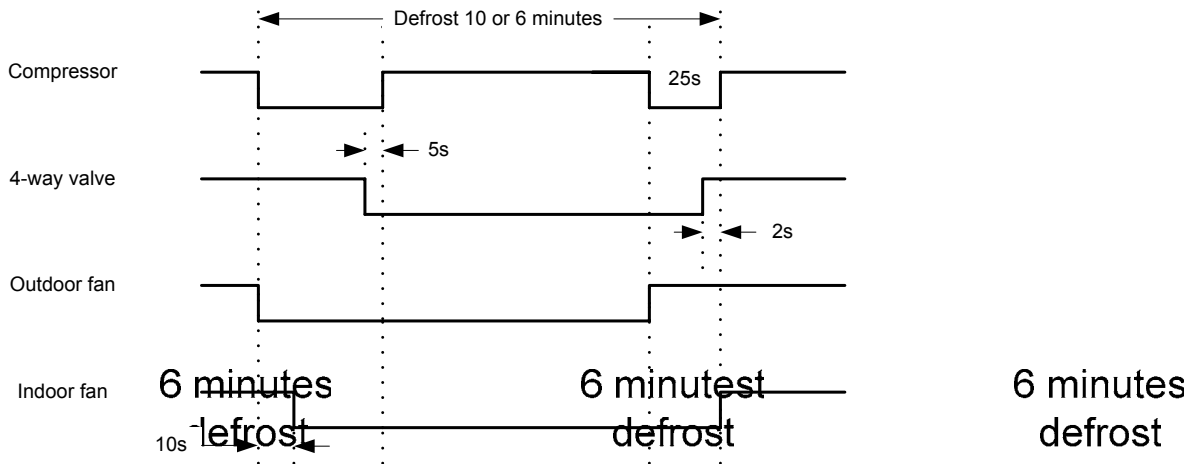


Ending condition of defrosting

If one of following conditions is satisfied, end the defrost and turn into heating mode:

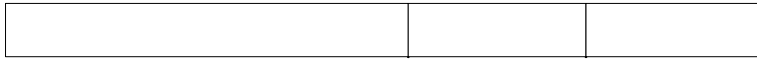
- A. The defrost time has reached to 6 or 10 minutes.
- B. The compressor current has reached to $I_{DEFROST}$ or above, $I_{DEFROST}$ differs in different models

Defrosting Actions



10.10 Auto mode

10.10.1 The air conditioner automatically selects one of the following operation modes: cooling, heating or fan only according to the temperature difference between room temperature (TA) and set temperature (TS).



Heating (fan only at cooling) Fan o

- 10.10.2 The indoor fan blows automatically in corresponding selected mode
- 10.10.3 The motion of indoor fan's blade should accord with the selected operation mode
- 10.10.4 One mode should be carried out for at least 15 minutes once selected. If the compressor cannot start for 15 minutes, reselect the operation mode according to the room temp. and set temp., or reselect when the set temp. varies

10.11 Force cooling function

- 10.11.1 Select forced cooling function with the forced cooling button or the switch -1
- 10.11.2 The compressor is unconditionally turned on, after 30 minutes cooling operation whose fan mode is set as low, the A/C operates at the DRY mode with a set temp. of 24°C
- 10.11.3 All protections of remote control cooling are available at forced cooling operation
- 10.11.4 Forced Auto function

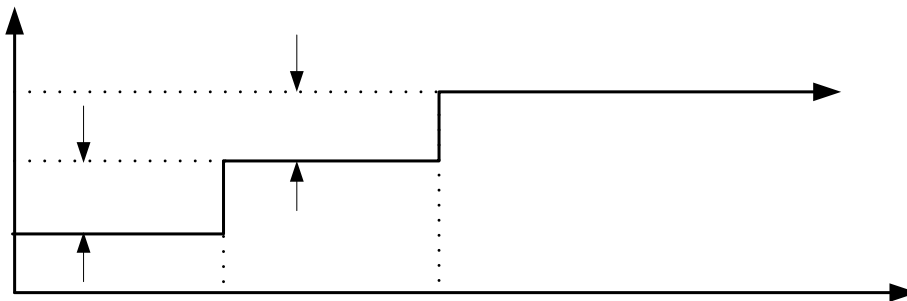
Select forced auto function with the forced auto button or the switch.

In forced auto status the A/C operates at remote control mode with a set temp. of 24°C

10.12 Sleep mode

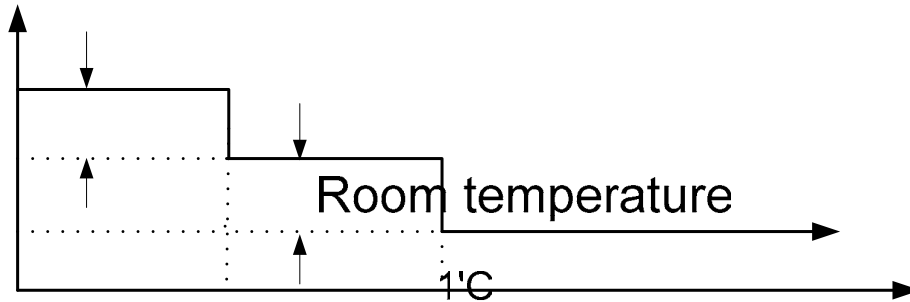
- 10.12.1 The sleep function is available at cooling, heating or auto mode
- 10.12.2 Cooling:

The set temperature rise 1°C per hour. Two hours later, the set temperature will maintain as a constant and the fan speed is kept at low speed.



- 10.12.3 Heating:

The set temperature decrease 1°C per hour. Two hours later, the set temperature will maintain as a constant and the air circulation is kept at low speed (Anti-cold function takes precedence over all).



10.12.4 Auto:

After an hour running under economic mode, the set temp will rise 1 °C, if it is under cooling mode; the set temp will decrease 1 °C, if it is under heating mode; the set temp will be changeless, if it is under fan-only mode; the condition will be the same after the air conditioner running under economic mode after 2 hours, and during the next time the set temp do not change. The total time is 7 hours, after 7 hours the unit stops.

10.13 Auto restart function

In case of a sudden power failure, this function automatically sets the unit to previous settings before the power failure when power returns

10.14 Anion (optional)

Starts with indoor fan.

1

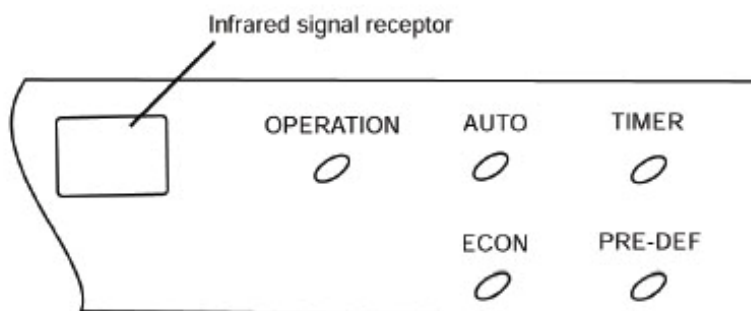
2

11. Model and Parameters

Model	GC/GU-S05CR	GC/GU-S07HR	GC/GU-S09HR	GC/GU-S12HR	GC/GU-S18HR
I3SEC [A]	8,5	8,5	10	11	16
I5MIN [A]	6,2	6,2	7,5	10	13
IFAN [A]	5,2	5,2	5,5	8	11
IRESTORE [A]	4,2	4,2	4.5A	6	9,5
IDEFROST [A]		3,2	3,5	5,5	6,5
TE1 [°C]		28	28	28	34
TE2 [°C]		32	32	32	36
TE3 [°C]		30	30	30	30
TE4 [°C]		26	26	20	20
TE5 [°C]	2	2	2	3	3
TE6 [°C]	7	7	7	8	10
TE7 [°C]		60	60	60	60
TE8 [°C]		53	53	53	52
TE9 [°C]		50	50	50	50
ANGLCOOL [°]	200°	200°	200°	200°	50°
ANGLHEAT [°]		0°	0°	0°	105°
ANGLOFF [°]	124°	124°	124°	124°	0°
TH _{DEFROST} [°]		16° C	14° C	14° C	17° C
TM _{DEFROST} [°]		17° C	15° C	15° C	18° C
TL _{DEFROST} [°]		18° C	16° C	16° C	19° C

12. Troubleshooting

12.1 Display board



- **Operation**

The indicator flashes once every second after power is on and illuminates when the air conditioner is in operation.

- **Timer indicator:**

The indicator illuminates then TIMER is set ON.

- **PRE-DEF. indicator (For cooling & heating mode only)**

The air conditioner starts defrosting automatically if outdoor unit frosts in heating operating. At this time, PRE-DEF. indicator illuminates.

- **Auto indicator:**

This indicator flashes when the air conditioner is in AUTO operation.

- **ECON indicator**

This indicator illuminates while the air conditioner is in economic operation.

12.2 Troubleshooting

For cooling mode:

Failure phenomenon	Operation lamp	Timer lamp
Indoor fan speed has been out of control for over 1 minute	<input type="checkbox"/>	X
Indoor room temp. or evaporator sensor is open circuit or short circuit	<input type="checkbox"/>	On
Over current protection of the compressor occurs 4 times	X	<input type="checkbox"/>
EEROM error	On	<input type="checkbox"/>
No over-zero signal	<input type="checkbox"/>	<input type="checkbox"/>

✕ Extinguish

Flash at 5Hz

For heat pump mode:

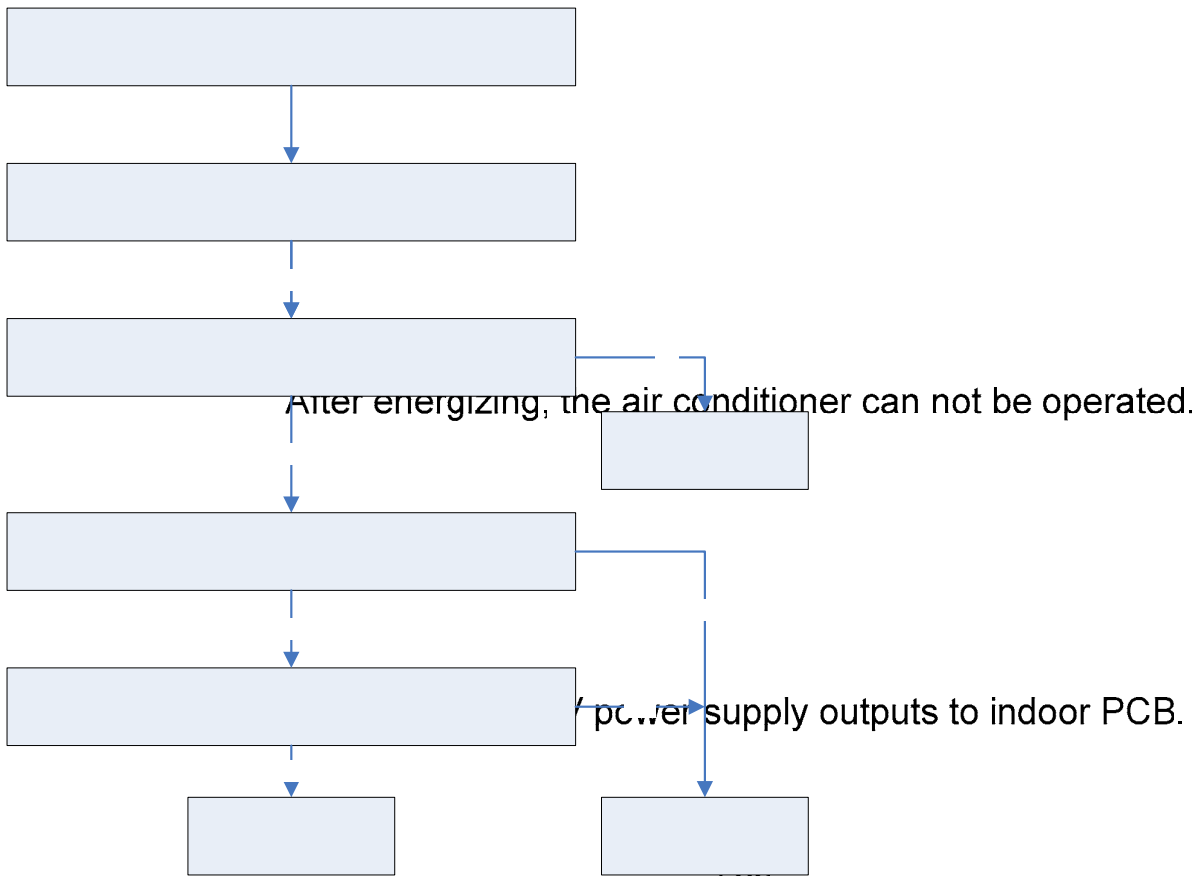
Failure phenomenon	Operation lamp	Timer lamp	Defrosting lamp
Over current protection of the compressor occurs 4 times	<input type="checkbox"/>	X	<input type="checkbox"/>
Indoor fan speed has been out of control for over 1 minute	X	<input type="checkbox"/>	<input type="checkbox"/>
No over-zero signal	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Temp. sensor on indoor evaporator is open circuit or short circuit	X	X	<input type="checkbox"/>
Indoor room temp. sensor is open circuit or short circuit	X	<input type="checkbox"/>	X
EEROM error	On	<input type="checkbox"/>	X

✕ Extinguish

Flash at 5Hz

12.3 Diagnostic chart

After energizing, no indicator is lighted and the air conditioner can't be operated.



Check if AC 220V exists at the primary coil of transformer.

YES

Check if AC 14.5V exists at the secondary coil of transformer.

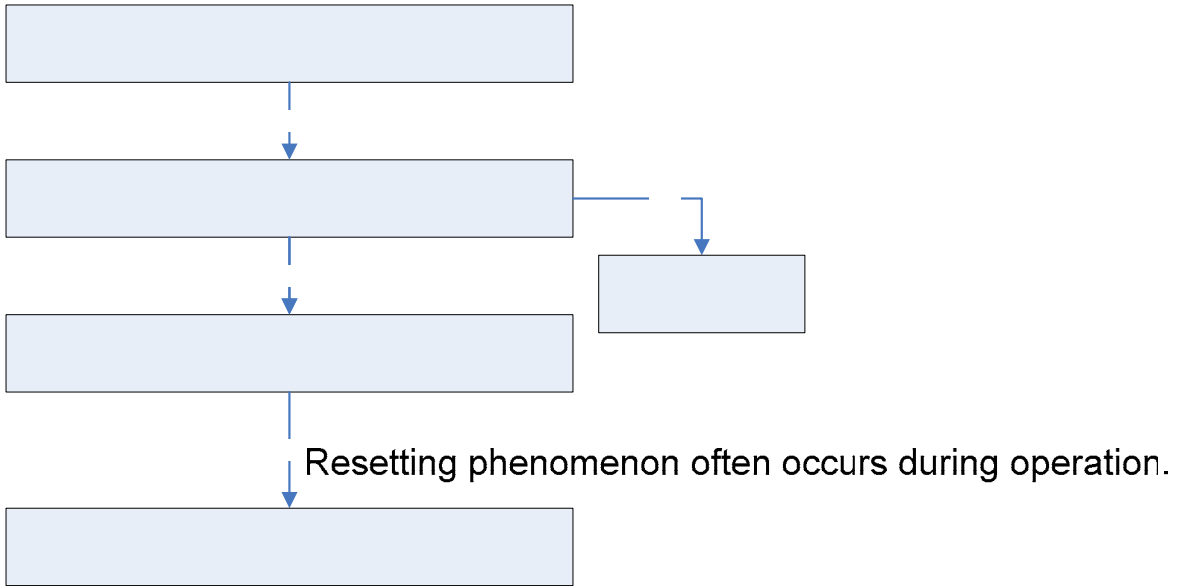
No

Take off the secondary plug of transformer, and then check if AC 14.5V exists at the secondary coil of transformer.

12.4 Resetting phenomenon often occurs during operation.

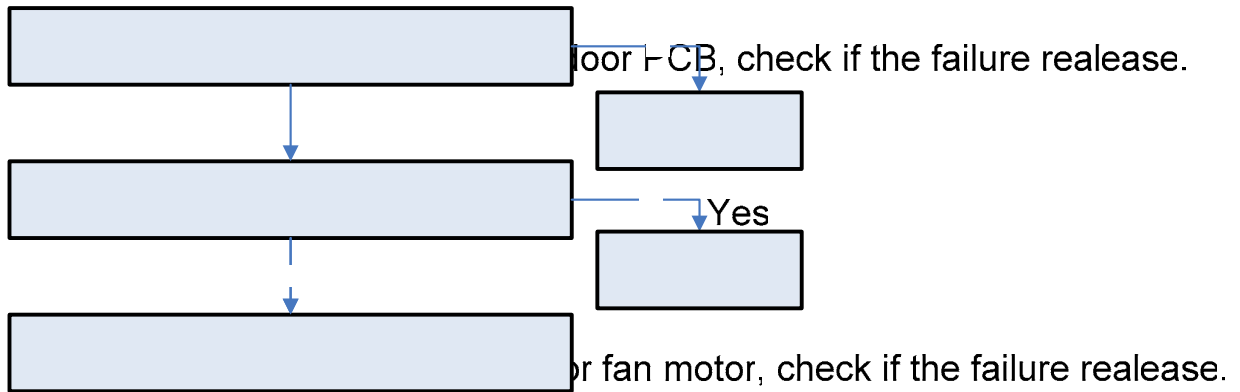
(That is automatically entering to the status when power is on.)

The reason is that the instantaneous voltage of main chip is less than 4.5V. Check according to the following procedure:



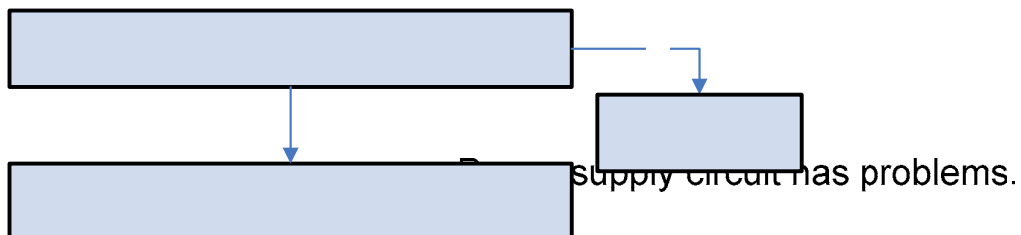
12.5 Operation lamp flashes and Timer lamp off.

Yes

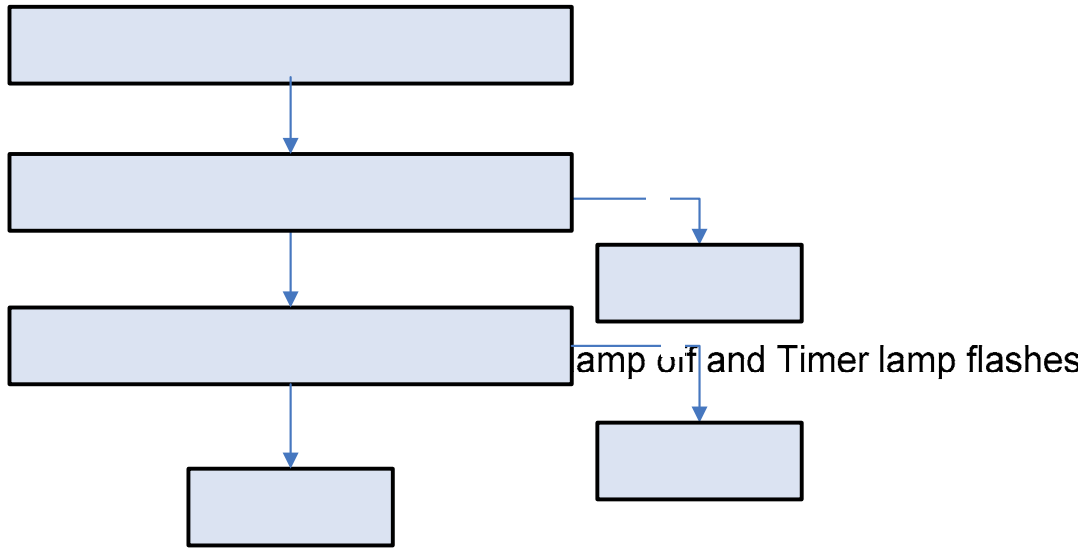


12.6 Operation lamp flashes and Timer lamp on.

YES



12.7 Operation lamp off and Timer lamp flashes



12.8 Operation lamp on and Timer lamp flashes

EEROM error, indoor PCB is defective.

After changing the main control board, check if the failure release.

12.9 Operation lamp flashes, Timer lamp flashes .

This is alarm signal when the main chip can't detect over-zero signal. When such failure occurs, the main control board must have fault.

The voltage of power supply is too low (less than 187V).

Power supply fault.

13. Characteristic of temperature sensor

Temp. □	Resistance KΩ	Temp. □	Resistance KΩ	Temp. □	Resistance KΩ
-10	62.2756	17	14.6181	44	4.3874
-9	58.7079	18	13.918	45	4.2126
-8	56.3694	19	13.2631	46	4.0459
-7	52.2438	20	12.6431	47	3.8867
-6	49.3161	21	12.0561	48	3.7348
-5	46.5725	22	11.5	49	3.5896
-4	44	23	10.9731	50	3.451
-3	41.5878	24	10.4736	51	3.3185
-2	39.8239	25	10	52	3.1918
-1	37.1988	26	9.5507	53	3.0707
0	35.2024	27	9.1245	54	2.959
1	33.3269	28	8.7198	55	2.8442
2	31.5635	29	8.3357	56	2.7382
3	29.9058	30	7.9708	57	2.6368
4	28.3459	31	7.6241	58	2.5397
5	26.8778	32	7.2946	59	2.4468
6	25.4954	33	6.9814	60	2.3577
7	24.1932	34	6.6835	61	2.2725
8	22.5662	35	6.4002	62	2.1907
9	21.8094	36	6.1306	63	2.1124
10	20.7184	37	5.8736	64	2.0373
11	19.6891	38	5.6296	65	1.9653
12	18.7177	39	5.3969	66	1.8963
13	17.8005	40	5.1752	67	1.83
14	16.9341	41	4.9639	68	1.7665
15	16.1156	42	4.7625	69	1.7055
16	15.3418	43	4.5705	70	1.6469

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